# IOTOR AGE

A CHILTON PUBLICATION

DECEMBER 1961

OOD SHOPKEEPING ITH MODERN TOOLS AND EQUIPMENT

Form 3547 requested

Increased Dealer Potential

Scared of "Liftless" Cars?. 50

Good Shopkeeping-A Blueprint to Success . . . 52

Tools and Equipment . . . 60

PERMIT NO. 7 EASTON, PA. DIA9 U. S. POSTAGE BULK RATE

MC 1 OR AGE Chestnut & 56th Sts. Phila, 39, Pa.

PERFECT CIRCLE PISTON RINGS ARE IN-STALLED AS ORIGINAL FACTORY EQUIPMENT IN 95 BRANDS OF VEHICLES AND ENGINES

THE PROS
PREFER
PERFECT CIRCLE
PISTON
RINGS

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**BRING NEW SKILLS, NEW PROFITS** 

For years, Perfect Circle has brought mechanics valuable training in the latest engine service procedures through the Doctor of Motors program.

These informative clinics have been attended by over three-quarters of a million men, many of them repeating year after year. The mechanics keep coming back because each time they acquire new knowledge and skills that help them earn more money on the job.

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For information on how you can participate in the Doctor of Motors Clinics, contact your Perfect Circle supplier soon.

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PISTON RINGS • POWER SERVICE PRODUCTS
HAGERSTOWN, INDIANA • DON MILLS, ONTARIO, CANADA



DOCTOR OF MOTORS CERTIFICATE

is awarded to all who pass a written test, for display in their place of business as evidence of their training and ability

tune up with a Hygrade Jiffy Kit one of the very few cars\* you

\*Sorry, no Jiffy Kit available for this 1898 Benz "Ideal" Two-Seat Motor Carriage.



You can tune up over 90% of all cars on the road with one economical assortment of Hygrade Jiffy Kits. Jiffy Kits contain needle valves and seats, gaskets, economizer valves, pump pistons, instructions and tools-to fit all carburetors: Carter, Stromberg, Ford, Holley, Rochester... and small engines, too! See your jobber or write HYGRADE PRODUCTS DIVISION, Standard Motor Products, Inc., Long Island City 1, New York.

for carburetor tune up



# "...accurate and fast personalized service by direct phone"



"I selected the Commercial Credit Plan over comparable financing plans mainly because of the experienced personnel and their reputation for having more latitude in purchasing retail contracts. We get accurate and fast personalized service by direct phone. This means credit approval for our customers while they wait. Furthermore, the availability of over 300 service offices gives our customers the same kind of fast action wherever they travel, in case of any emergency. To hold up our end of the bargain, we offer cash bonuses to our salesmen for closing with the Commercial Credit Plan."

# Commercial Credit serves successful dealers

For complete information on how our service can help promote your success, call or write the Commercial Credit Corporation office nearest you.





# BIG UP-TO-DATE EXHAUST GASKET ASSORTMENT

# gives instant, accurate sealing for popular cars

New type storage display rack holds complete assortment. Lets you pick needed gaskets in seconds. Backboard quickly identifies all stock—gives complete application data. FREE!—Victor makes your rack useful for years; gives you free replacement backboards, updated for each new assortment from year to year.

### TIME-SAVER-VOLUME-BOOSTER for shops and stations

- Giant assortment—24 gasket varieties—152 pieces total
- Covers most cars on the road—including 61's
- Original Equipment Quality gaskets throughout
- Easy-to-read stock numbers that stay readable
- Extra hooks for extra gaskets you want
- You buy one rack—Victor keeps it useful for years



### DON'T LOSE THIS CARD

Be sure to fill-in and mail this postage-paid card enclosed with your rack. It gets you the free replacement backboards

with new assortment data—to help keep your rack and stock current year after year.

Your Victor Jobber is offering this good deal right now. Order today. Victor Mfg. & Gasket Co., P.O. Box 1333, Chicago 90, Ill. Canadian Plant: St. Thomas, Ontario.

# VICTOR

Sealing Products Exclusively

**GASKETS • OIL SEALS • PACKINGS** 

The Only 100% Coverage Line...for Cars, Trucks, Tractors, Stationary Engines

# MOTOR AGE

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operate on pearly any fuel available	

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Sherwood H. Egbert



International Set



**Good Shopkeeping** 



**Tools and Equipment** 

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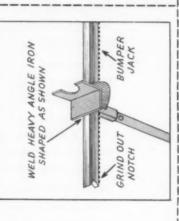
# CAR and TRUCK Shop kinks

# \$25 for KINK of the month \$10 paid for other KINKS

# Reworked Bumper Jack Used To Push Buick Rears Back

Henry J. Stager, Jr., Donner Service Station, Clara City, Minn.

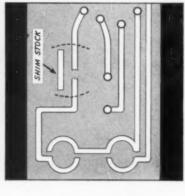
129. Here is a shop kink that I think is very helpful in makes of Buicks. The diagram saving time when transmission has to be removed on all shown at right will demonstrate how it works. I know that a lot of shops still do it the hard way. Maybe this shop kink will help them.



# Repairing Printed Circuit Panel

Earl Smalling, 14400 Erwin St., Van Nuys, Calif.

Sand the metallic ribbon to clean off the insulation at the 30. For a fast and neat repair of an open circuit in a printed circuit try this idea. break. Tin the ribbon with a light amount of solder. From .002 shim stock (brass) cut a 16 inch strip to overlap the break. Sweat the strip to the Reinsulate the repaired section.



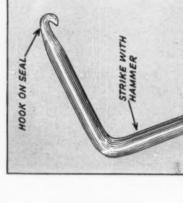
# Cotter Key Puller Handy For Removing Oil Seals

Don Hencsik, Holz Motors, Inc., 5901 S. 108 St., Hales Corners, Wisc.

Short Cut For Removing Hard-To-Get-Out Freeze Plugs

Robert Worley, Route #3, Florence, Ala.

hammer.



CROW BAR 31. I have a shop kink that might be of interest to your readers. It is a good short cut you have to do is drill a hole in for removing water jacket freeze or expansion plugs. All the plug. Then screw in a large sheet metal screw and use a crow bar to pry it out.

32. We have found an easy and effective way to remove oil seals. A cotter key puller can be used to pull pinion seals Just insert it behind the seal and drive it out with a and transmission grease seals.



# \*mechanic appeal why? They're a snap to



Here it is—the sure-fire formula for top-notch ring jobs: install Sealed Power Stainless Steel oil rings. They absolutely control oil right from the word go, put an end to your "come-back worries."

Sealed Power Stainless Steel oil rings eliminate the two main causes of oil consumption—clogged oil rings and loss of tension. Here's why:

Stainless Steel resists the effects of acids and gases. It doesn't pit or etch, so carbon can't

cling. Return oil vents stay clean.

Stainless Steel retains its tension at high operating temperatures for lasting fit, lasting side seal.

Patented, proven design of Sealed Power Stainless Steel oil rings ends groove-depth problems. Proper tension does not depend on contact with bottom of the piston groove. Installation is simple. No shims, no gauges, no springs, no worries. You have the best and you know it.

More than 100,000,000 Sealed Power-designed Stainless Steel oil rings have been factory installed in new cars. Proof? Sealed Power Corporation, Muskegon, Michigan.

# Sealed Power Piston Rings

AND THEY CONTROL OIL RIGHT FROM THE START

100,000,000 cylinders can't be wrong!

# We've got the COMPLETE QUALITY



# line of parts and accessories!

# Whatever part you need . . . MoPar's got it

Now MoPar offers a COMPLETE QUALITY line of parts and accessories for most popular makes of vehicles.

## FOR CHRYSLER CORPORATION VEHICLES

- ... GENUINE "NEW" MOPAR PARTS AND ACCESSORIES
- ... MOPAR APPROVED REMANUFACTURED PARTS

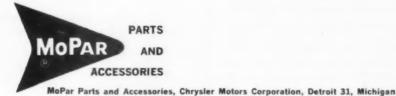
### FOR OTHER MAKES OF VEHICLES

- ... NEW MOPAR PARTS WITH UNIVERSAL APPLICATION
- ... REMPAR QUALITY REMANUFACTURED PARTS

New or remanufactured—these parts fit right, work right, install quickly—save labor time, help keep jobs rolling on schedule.

For fast, efficient service and delivery—for <u>any</u> order of <u>any</u> size—just reach for the phone and call your MoPar Parts Wholesaler, or Chrysler Motors Corporation Dealer.

For quality parts and accessories-you name it-MoPar's got it!



get extra performance for your dollars with

# HEIN-WERNER HYDRAULIC RVICE JA

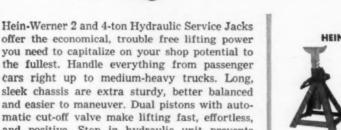
new, modern M, 2-ton jack lifts to 25 inches -

only \$15700

suggested dealer price

dependable G.G. 4-ton jack has rapid two speed pumping action

suggested dealer price



and positive. Stop in hydraulic unit prevents damage due to ram overtravel. Large white saddle for quick spotting. Handle pumps full 90° stroke and has three locking positions. Roller bearings in front wheels; ball bearing casters. Positive gear action release valves, plus Hein-Werner "Quality First" design and performance. See your H-W Jobber, or write us for full facts.

### HEIN-WERNER SAFETY STANDS PROTECT MECHANICS



Instantly adjust to desired working height: lock securely in place automatically. Offer stable, proper load support for safer under-vehicle work: relieve jacks for other lifting jobs. Every H-W SAFETY STAND factory tested to support 50% overload. Available in pairs from your H-W Jobber now at these economical suggested prices:

Model CS-211, 2-ten capacity, per pair: \$17.50 Model CS-5.15, 5-ton capacity, per pair: \$24.50 Model CS-7.20, 7-ton capacity, per pair: \$35.60

# HEIN-WERNER HYDRAULIC HAND JACKS

Safety-engineered for powerful, dependsale, easy lifting. Available in capacities of 1½, 3, 5, 8, 12, 20, 30, 50, and 100-tons—12-ton models and larger have positioning handles; all jacks factory tested at 1½ times rated capacity to assure maximum safety and performance. Order now from your H-W Jobber.















'55' PACER FLOOR JACKS STANDS UNDER AXLE JACKS AIRLIFTS

PUSHMASTER and

BIPOD JACKS TRANSMISSION JACKS

# UNANIMOUS VOTE! STATION OPERATORS AGREE ON **BLACK & DECKER POLISHER LINE**



No wonder so many service station operators elect to use Black & Decker! Spin through any kind of polishing, waxing, rubbing, buffing job with any one of Black & Decker's Polishers . . . and watch your work go faster, finishes come out finer.

Whichever model you choose, you can count on its powerful B&D-built motor . . . its tough construction . . . its combination of weight, balance and size to give you polishing perfection (with minimum of muscle on your part).

You'll find the complete polisher line sold at most Black & Decker jobbers for low monthly payments. For sales or service, look in the Yellow TOOLS Pages of your telephone book under





# *Black & Decker*•

MAKER OF THE WORLD'S FIRST CORDLESS ELECTRIC DRILL



### Servicemaster Sander

(twin to the Servicemaster Polisher) gives you a low-cost, more compact, longer-lasting tool for profitable body shop work. Unique exhausts keep dust out of the work's way, precision balance gives you your way for perfect sanding control. This is just one of a line of Black & Decker Sanders you can profit by.

THE BL	AC	K & 1	DEC	KER	MFG.	Co.,	Dept.	5112
Towson	4,	Md.	(In	Car	nada:	Brock	ville,	Ont.)

- Please arrange for a demonstration of..... Please send me more information on .....
- Name Title Title
- Address.....
- Zone State ... City







- ☐ Impact Wrenches
- Drills
- ☐ Vacuum Cleaners
- ☐ Valve Refacers



# Go for 1200 prize points and top prizes with

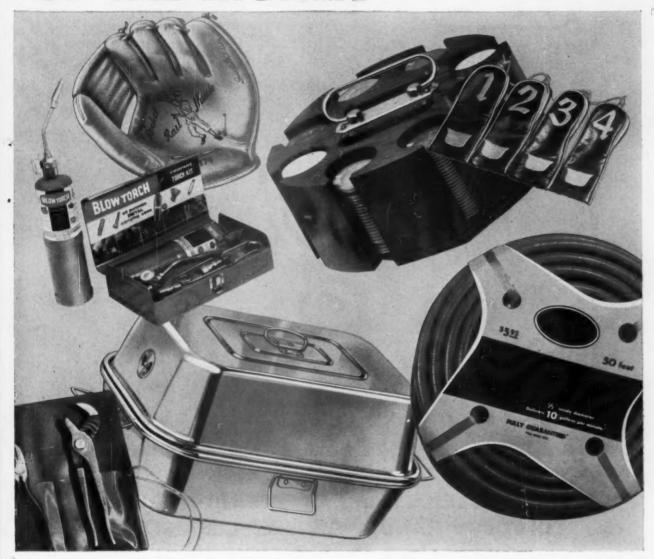
Get 1200 Parade of Prizes prize points when you buy any four of the Parade of Prizes cases of AC-Guide head-lamps! These points entitle you to any one of the exciting prizes shown above, and many, many more! The four merchandising packages in the AC-Guide "Parade" include the types of headlamps shown at right.

With each merchandising package you get 300 prize points, Parade of Prizes Catalog, Sales Contest Chart, and a handy Prize Order Form and mailing envelope.

Cost of each of these AC-Guide packages is the recommended dealer case price for the headlamp units alone. All the other items in these packages are included at no extra cost.

There's a big case for buying your headlamps by the case. It helps build up a good headlamp inventory with plenty of units for displays, and gives you the advantage of low case-lot prices. Contact your AC supplier today and get in on this special AC-Guide headlamp offer—

# OF THE MONTH



# these AC-Guide merchandising packages

with 1200 big, valuable Parade of Prizes prize points!

GL-103M (Case of 12 type 4001 Guide Lamps)
GL-104M (Case of 12 type 4002 Guide Lamps)
GL-105M (Case of 12 type 6006 Guide Lamps)
GL-106M (Case of 12 type 6012 Guide Lamps)

AC SPARK PLUG A THE ELECTRONICS DIVISION OF GENERAL MOTORS





# For every cleaning job . . .



# DEEP-CLENE HAND CLEANER . . . GETS DIRTIEST HANDS "SUNDAY CLEAN"

The secret of the amazing cleaning action of Deep-Clene is the way it's made! Bendix Research controls every step of production—from raw material to finished product—to assure consistent high quality.

That's why Deep-Clene removes even the most stubborn grease and grime thoroughly, yet gently—no matter how deeply it's buried in the skin. At the same time, its special formula of lanolin and hexachlorophene conditions the skin, fights germs, and helps heal minor cuts. Used with or without water, Deep-Clene is great for the hands, but murder on dirt.

Deep-Clene is available in 1- and 5-lb. cans. An efficient dispenser—which fits the 5-lb. can—is also available. Ask your Bendix Distributor today about Deep-Clene . . . another quality chemical product manufactured by Bendix for the Automotive Industry.

# **INSIST ON BENDIX!**



# BENDIX CHEMICAL PRODUCTS SOLVE YOUR SHOP CLEANING PROBLEMS

Whether you're cleaning carburetors, metal parts, floors or hands, you can get the job done faster and better with Bendix Service Cleaners. They cut through all kinds of grease and grime quickly and effectively.

Each Bendix Service Cleaner is specially formulated for its particular job. Each has been tested and proved in automotive shops all over the country. Consistent quality assures uniform performance...cuts cleaning time to a minimum.

SPEED-CLENE—The super-fast, premium parts cleaner. Safe, easy to use . . . needs no scrubbing or scraping.

METAL-CLENE—The cold-immersion cleaner for general cleaning of metal parts in its own container, tank or vat.

**E-CON-O-CLENE**®—The multi-purpose degreaser concentrate . . . can be brushed on, sprayed on, or used in a tank. For parts, equipment, floors.

**DEEP-CLENE**®—The penetrating hand cleaner . . . floats away ground-in grime and grease . . . conditions skin as it cleans. Convenient dispenser available.

Bendix Automotive Service Division, South Bend 20, Ind.

**Bendix Automotive Service** 



# LET'S TALK PROFITS!

it's

AMMCO...

for the newest in

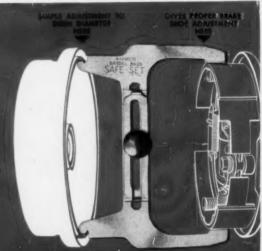
Here are 4 big.

中 New

AMMCO Model 8650 "SAFE-SET"

The greatest brake innovation since the switch to hydraulies...at a price everyone can afford.

- QUICKLY gives correct lining to drum clearance before drums and wheels installed-INO FURTHER ADJUSTMENT NECESSARY
- Extra profit on every job
- · For use on ALL Bendix fixed anchor brakes



 $\oplus$ n

new

No. 30 AMMCO BRAKE-SHOP-ON-WHEELS

### INCLUDES:

- NEW Model 8000 "Safe-Arc" Brake Shoe Grinder
- EXTRA-FAST Model 3000 "Safe-Turn" Brake Drum Lathe
- NEW UNIVERSAL MODEL 8500 "Safe-Mike" Drum Micrometer
- Fits in only 3' x 5' area
- NEW IMPROVED No. 8400 Mobile Bench—and many more features



# profit-making brake service equipment

new...profitable...reasons why...







WRITE TODAY

for new descriptive booklet and get complete story on these new items

AMMCO TOOLS, INC.

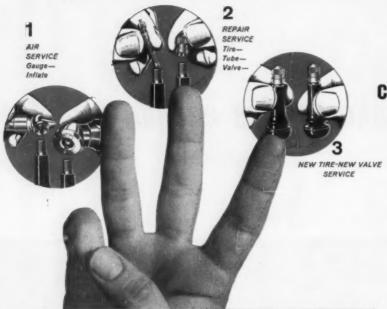
2175 Commonwealth Avenue

North Chicago, Illinois

NO DOUBT ABOUT IT



IS THE BUY



# Cut tire adjustment claims! Another extra with Schrader's

# TIRE-LIFE EXTENSION\*

plan

Extending the life of tires makes good business sense. By keeping your customers' tires properly inflated for best wear resistance you also reduce Road Hazard Warranty adjustment claims. In addition, this plan helps sell more tires and accessories. TIRE-LIFE EXTENSION shows your interest in the simple service practices that people deserve and appreciate (but seldom get from your competitors).

For example, Schrader pocket gauges, dual-foot truck gauges and chuck gauges provide you with the tools to measure your customers' tire pressure, accurately every time. And you know they're right if you certify the accuracy of all your gauges regularly with the Schrader Tru-test Special gauge.

This one TIRE-LIFE EXTENSION practice will open many opportunities for sales of tires, balancing, alignments—any or all of your services.

You can see what this one practice can do in increasing regular customers and boosting sales. Use all three TIRE-LIFE EXTENSION services as really productive sales tools. But make sure your products are as good as your service. All Schrader products have the extra elements of quality that make for steady business.

"What is the TIRE-LIFE EXTENSION plan? Simply applying the three handy practices shown above. By using this plan dealers benefit three ways: 1. Fewer Road Hazard Warranty adjustment claims. 2. Additional new business in tires and accessories. 3. More steady customers.

Certificate of Accuracy

C. Standard pencil tire gauge — 7750T — clips easily from your attendant's pocket to spot check tire pressure—sell your interest in your customers' tires.



Schrader Chuci

replaceable
unit-3 full
hose and clip
allows safe
ing of tube-

A. SCHRADER'S SON · BROOKLYN, 38, N. Y. Division of Scovill Manufacturing Company, Inc.

FIRST NAME IN TIRE VALVES

FOR ORIGINAL EQUIPMENT AND REPLACE

Made in America to American standards of quality by American craftsmen

# SAFEGUARD ENGINE OVER-HAULS

Your reputation is in the hands of your customers. You can help them protect it. Here's the secret...

After the break-in period, engines need a motor oil that will keep parts clean and free-moving—and at the same time give peak lubrication protection full time. It insures smooth performance from the good work you do. Brings customers back for more service business. Builds bigger profits for you!

The oil that fills the bill is Pennzoil—
the world's richest, most complete motor
oil. So rich, it gives double the protection
demanded! So complete, users never need
extra additives! Because the special power
ingredient, Z-7, keeps parts clean—stays on the
job for the full life of each oil change.

Pennzoil Z-7 makes customers happy . . . builds more business . . . boosts your profit! So protect *all* your engine jobs with Pennzoil. Call your Pennzoil distributor, listed in the Yellow Pages, or write Pennzoil, Oil City 31, Pa.

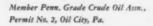


them, for top customer satisfaction.

Famous Pennzoil with Z-7 in all correct service grades. Pennzoil 10W-30 with Z-7, world's only oil-rich, multiple-viscosity oil.







# The Complete Line

# of Van Norman Automotive Machine Shop Service Equipment

### REGRINDERS



Comshoft Regrinder speedily and precisely reconditions worn camshafts. Also regrinds main crankshaft bearings. 52" between centers; 9" maximum diameter. 84" model also available.



Automatic Wet Surface Regrinder for fastest above-the-wheel wet grinding of all heads, blocks and manifolds—with quickest setup time. Capacity 38" long by 14" wide. 60" by 16" model also available.



Heavy-Duty Crankshaft Regrinder. For shafts up to 90'' length x 10'' stroke x 22'' swing. Fast, accurate, vibrationless operation. Nine other models in this series.

For complete information and performance data on this equipment write:

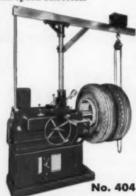
### **BRAKE DRUM LATHES**



"Little Brute" Brake Drum Lathe for passenger car and truck drums with tires mounted up to 500 pounds. Turns and grinds at same time with optional Vapo-Jet Wet Grinding Attachment.



"Super-Duty" Brake Drum Lathe for car and heavy duty truck drums. Features simultaneous turning and grinding, built-in "scope light", quick action feed and speed selectors.



"Speedy Brute" Brake Drum Lathe furns and grinds simultaneously. Flick-O-Matic feed control, Multiple spindle speeds. Exclusive Load Compensator supports all drum and tire assemblice

### ROTARY BROACH



Retery Breach with new cutter action quickly machines cylinder heads, engine blocks, and other surfaces. Top loading keeps chips out of work. Only machine of its kind!



No. 77754 Perfect-O Bering Ber for ONE CUT, hard sleeve and standard cylinder reboring. Portable. With four speeds. Special vacuum system keeps dust and chips from crankcase and oil holes. Three other models available.

# THE PRECISION VAN NORMAN MACHINING LINE for

• Cars • Trucks • Buses • Tractors • Diesels • Compressors • Industrial and Marine Engines. With Advanced Design Features in:

Design Features in:

Brake Drum Lathes

Camshaft Regrinders

Crankshaft Regrinders

Cylinder Reboring Machines

Rotary Broach

Horizontal Automatic Wet Surface

Regrinders for Heads,

Blocks and Manifolds.

QUALITY IS THE REASON-IT PAYS TO VAN NORMANIZE



# VAN NORMAN

Springfield 7, Massachusetts, U.S.A.
A DIVISION OF VAN NORMAN INDUSTRIES, INC.



# when you know where to look!

Fuel pumps, even the best of them (and that means AC), are good prospects for replacement by the time they've traveled 30,000 miles. When they aren't replaced, the motorist risks poor engine performance . . . and you lose legitimate profits.

Survey shows that 80 percent of the vehicles on the road have traveled 30,000 miles or more and are prospects for a new fuel pump right now. Four out of five of all vehicles are equipped with AC fuel pumps as original equipment. These figures mean business for you. Make sure your stock of AC Fuel Pumps is

adequate, and start looking for new customers now! It's easy. Any car over two years old is a hot prospect. Point out to motorists that a fuel pump with 30,000 miles behind it has pulsated 45 million times. They'll understand why it's time to protect their future driving with a new AC Fuel Pump.

Don't let this profitable business get away. Look for the sale, then sell ACI Your customers will thank you . . . and you'll ring up healthy new profits. You get ACtion—volume sales ACtion—with AC Fuel Pumps. AC SPARK PLUG



the Heart of

the Heart of Your Tool Kit

YOU CAN'T BUY A BETTER

RATCHET

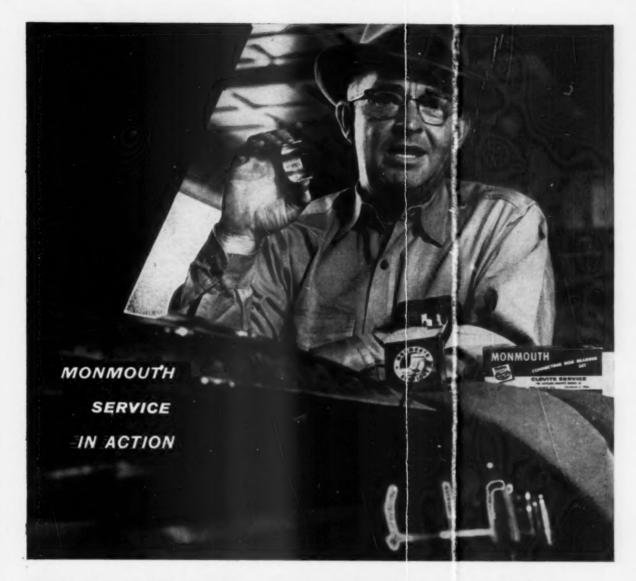
ASK YOUR JOBBER TO SHOW YOU ONE!

100

Blevelhervik

NEW BRITAIN MACHINE CO

**HAND TOOLS** 



# "Monmouth really concentrates on service . . .

... that's why I depend on Monmouth. I can get any bearing I want, as fast as I need it, just by calling my NAPA jobber. And I know Monmouth stands behind my jobber in making a product that's tops in quality. You can't beat that combination of quality and service. It makes my business a lot simpler and more profitable."

If you want performance that pays off, use Monmouth Bearings in all your engine rebuilds. For instant service, call on your NAPA jobber. He can give you complete Monmouth service on all your engine bearing requirements.



# **MONMOUTH** Engine Bearings

CLEVITE SERVICE: Cleveland Graphite Bronze . Division of Cleville Corporation . Cleveland 3, Ohio

says Flake Wells, Jr., Owner Wells Garage El Paso, Texas





SELL MORE-SERVE BETTER-WITH CARTER CARBURETORS . FUEL PUMPS . FILTERS

## CARTER CARBURETOR

DIVISION OF ACF INDUSTRIES, INC.

ZIP-KIT is a Registered Trademark

# Selected Data of 1962 Passenger Cars

# Including Compact Cars and All Optional Engines

All dimensions and weights apply to lowest priced four-door sedum or nearest equivalent model

		DIME	ERALL NSION:	š (ln.)				aNGIN	ES		EQ	UIPME	ITY ITY	(PE)
MAKE AND MODEL	Wheelbase (in.)	Length	Width	Height—at Curb Weight	TIRE SIZE (in.)	No. of Celinders	Bore and Stroke (in.)	Displacement (Cu. In.)	Compression Ratio (to 1)	Maximum Brake Horse- Power at RPM	Automatic Transmissism	Power	Power Grakes	Shipping Weight (Lb.
AMERICAN MOTORS CORP. Rambler	100.0 100.0 108.0 108.0	173.1 173.1 190.0 190.0	70.0 70.0 72.4 72.4	56.1 56.1 57.5 57.6	6,00x15 6,00x15 6,50x15 7,50x14	8 6 8	31/4x41/4 31/4x41/4 31/4x41/4 4x31/4	185.6 95.6 (85.6 127.0	8.00 8.70 8.70 8.70	90-3800 125-4200 127-4200 250-4700	Opt Opt Opt Opt	MAA Opt Opt Opt	Opt Opt Opt Opt	2500 2500 2940 3275
CHECKER MOTORS CORP. CheckerSuperba, MarathonSuperba, Marathon (Eng. Opt.)	120.0 120.0	199.5 199.5	76.0 76.0	62.8 62.8	6.70x15 6.70x15	6	3 % x43 % 3 % x43 %	26.0 26.0	7.30 8.00	80-3100 122-4000	Opt Opt	Opt Opt	Opt Opt	3320 3380
CHRYSLER CORP.  Chrysier	122. 0 122. 0 122. 0 122. 0 128. 0 116. 0 116. 0 116. 0 129. 0 116. 0 116. 0 116. 0 116. 0	214.9 214.9 214.9 215.3 219.3 202.0 202.0 202.0 188.8 202.0 227.1 202.0 202.0 184.2 184.2	79. 4 79. 4 79. 4 79. 4 78. 5 76. 5 76. 5 72. 3 72. 3 72. 3 75. 6 75. 6 75. 6 70. 4	55, 2 55, 2 55, 2 55, 5 55, 5 55, 4 53, 7 54, 0 53, 4 53, 7 54, 0 54, 0 54, 0 54, 0 54, 0 54, 0	8.00x14 8.00x14 9.00x14 7.60x15 8.50x14 7.00x14 7.00x14 6.50x13 6.50x13 6.50x13 7.00x14 8.50x13 6.50x13 6.50x13	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	41 (x33) 41 (x33) 41 (x33) 41 (x33) 41 (x33) 31 (x31) 31 (x31)	#1.0 #3.0 113.0 113.0 25.0 #61.0 (70.0 25.0 #61.0 (70.0 25.0 181.0 70.0 81.0 70.0 81.0	9, 00 10, 00 10, 10 10, 10 10, 10 8, 20 9, 00 9, 00 8, 20 8, 20 9, 00 10, 10 8, 20 9, 00 9, 00 8, 20 9, 00 9, 00 8, 20 9, 00 9, 00 8, 20 9, 00 8, 20 9, 00 9, 00 8, 20 9, 00 9, 00 8, 20 9, 00 9, 00 9	265-4400 305-4600 340-4600 380-5200 445-4000 230-4400 305-4800 145-4000 340-4600 145-4000 230-4400 305-4800 145-4000 145-4000 145-4000 145-4000	Opt	Opt Std Std Std Std Std Opt	Opt Opt Opt Std Opt	3720 3810 3810 4050 3910 3155 3155 2505 3300 4665 3000 3140 3285 2500 2470
FORD MOTOR CO.   Standard, Custom, S-22   Comet.   Standard, Custom   Faicon, Futura (Eng. Ont.)   Faicon, Futura (Eng. Ont.)   Galaxie 100, 500   Galaxie 100, 500   Galaxie 100, 500   Comet.   Galaxie 100, 500   Comet.	114.0 114.0 115.5 115.5 109.5 119.0 119.0 119.0 120.0 120.0 120.0 120.0 116.5 116.5	194, 8 194, 8 197, 0 197, 0 181, 1 181, 1 209, 3 209, 3 209, 3 213, 0 215, 5 215, 5 215, 5 203, 8 203, 8 203, 8	78.4 70.4 71.0 71.0 70.6 70.6 70.2 79.2 79.2 78.6 79.5 79.5 79.5 79.5 79.5 71.3 71.3	54, 5 84, 5 86, 5 56, 5 84, 5 54, 8 94, 8 84, 8 83, 7 84, 9 84, 9 84, 9 84, 9 84, 9	6.00x13 0.00x17 0.90x13 0.90x13 6.00x13 6.00x13 7.50x14 7.50x14 7.50x14 9.00x14 7.50x14 7.50x14 7.50x14 7.50x14 7.50x14 7.50x14 7.50x14 7.50x14 7.50x14	6 6 8 6 8 6 8 8 7 6 8 8	31 x2 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1	644.0 670.0 970.0 971.0 144.0 170.0 123.0 252.0 160.0 297.0 170.0 201.0 170.0 211.0 190.0	8.76 8.70 8.70 8.70 8.70 8.80 9.80 9.80 9.80 9.80 9.80 9.80 9.8	85-4200 101-4400 101-4400 143-4500 85-4200 101-4400 135-4000 173-4200 300-4100 300-4100 138-4200 170-4200 170-4200 300-4600 300-4600 300-4600	Opt	NA NA Opt Opt NA NA Opt	NA NA Opt Opt NA NA Opt	2437 2454 2731 2888 2279 2296 3561 3092 3741 3786 4929 3714 3822 3874 3818 2974 4111
Special Standard   Buick   Special Standard   Special Standard   Special Deluxe   Special Deluxe   Special Deluxe   Special Deluxe   Eng. Opt.)   Eng. Opt.   En	112.0 112.0 112.0 1123.0 123.0 126.0 129.5 129.5 129.5 149.8 119.0 119.0 119.0 119.0 110.0 123.0 123.0 124.0 125.0 123.0	218.6 218.6	77.9 78.6 78.6 78.6 78.6 72.2	55. 5 55. 0 55. 0 51. 5 52. 2 52. 7 55. 8 56. 6 56. 6 55. 9 55. 9 55. 9	6.50x13 6.50x13 6.50x13 7.60x15 7.60x15 6.00x15 6.00x15 8.20x15 8.20x15 7.00x14 8.00x1	5884658888888888	3 6 2 3 6 3 6 3 6 3 6 3 6 3 6 3 6 3 6 3	988.0 2785.0 465.0 697.0 997.0 997.0 990.0 380.0 277.0 944.0 227.0 944.0 278.0 278.0 279.0	8.80 11.00 10.25 10.25 10.50 10.50 10.50 10.50 10.50 10.50 11.00 8.25 8.00 11.00 8.50 8.75 10.25	135-4000 165-4600 165-4600 190-4600 220-4400 225-4400 225-4400 225-4600 225-4600 225-4600 225-4600 225-4600 2400 2400 2400 2400 2400 2400 2400	Out Out Out Out Std Std Std Std Std Out Out Out Std Std Out	Opt Opt Opt Opt Std Std Std Std Opt	Opti- Opti- Opti- Opti- Opti- Std Std Std Std Std Std Opti-	2604 2645 2707 410 413 443 443 443 443 443 443 443 423 443 423 42
STUDEBAKER-PACKARD CORP. Studebaker. Lark Deluxe, Regal, Daytona Lark Deluxe, Regal, Daytona, Cruiser Lark Deluxe, Regal, Daytona, Cruiser (Eng. Opt.) Hawk (Eng. Opt.)	113.0 113.0 113.0 120.5 120.5	188.0 188.0 188.0 204.0 204.0	71.3	55.8	6,00x15 6,50x15 6,50x16 6,70x15 6,70x15	8 8	3x4 3;2x3 3;2x3 3;2x3 3;2x3 3;2x3 3;2x3	760.8 200.2 200.0 309.0 250.2	8, 28 8, 50 8, 50 8, 50 8, 50	112-4500 180-4500 210-4500 210-4500 180-4500	Opt Opt Opt Opt Opt	Opt Opt Opt Opt Opt	Opt Opt Opt Opt Opt	278 301 301 328 328

ABBREVIATIONS: !—Available only with automatic transmission; not available when V-6 and air conditioning are specified.

--7.50x14 on Bel Air and Impaia models.

NA—Not available.

Opt—Optional at extra cost.

1-Available only with automatic transmission, Std-Standard equipment,

# 1962 PASSENGER CAR PRICE, WEIGHT AND BODY TABLE

The Suggested Retail Price is for cars with standard equipment and includes Federal excise taxes and preparation and conditioning charges. Transportation charges, state or local taxes, finance charges, and optional equipment are extra.

MAKE, MODEL AND BODY TYPE	Suggested Retail Price	Wheelbase (In.)	Shipping Weight (Ib.)	MAKE, MODEL AND BODY TYPE	Suggested Retail Price	Wheelbase (in.)	Shipping Weight (Ib.)	MAKE, MODEL AND BODY TYPE	Suggested Retail Price	Wheelbase (In.)	Shipping Weight (Ib.)	MAKE, MODEL AND BODY TYPE	Suggested Retail Price	Wheelbase (In.)	Shipping Weight (8b.)	MAKE, MODEL AND BODY TYPE	Suggested Retail Price	Wheelbase (in.)	Shipping
AMERICAN MOT	ORS	COR	P.	CHRYSLER CORI	P.,		1	FORD MOTOR CO	, con			GENERAL MOTO BUICK, cont'd	AS C	ORP.,		GENERAL MOTO CHEVROLET, of	ORS C	ORP	
American 6				Lancer GT Hardtop, 2d	2237	106.5	2595	Fairlane 8: Sedan, 2d	2257 1	15.5	2757	Sta. Wag., 3s	2738	112	2996	Corvette Convertible		100	290
Sedan, 2d Sedan, 4d Sta. Wag., 2d	1895 2081	100	2480 2500 2555	Dart 8† Sedan, 2d Sedan, 4d	2313 2369	116 116	3110 3155	Sedan, 4d Fairlane 500-8; Sedan, 2d	2319 1	15.5	2791		2593 2879 2890	112	2848 2820 2845	OLDSMOBILE F-85			
Sta. Wag., 4d	2130	100	2573	Sta. Wag., 2s	2716	116	3455	Sedan, 4d	2407 1	15.5	2774	Skylark Spt. Coupe			2707	Sedan, 4d Del. Sed., 4d	2403 2457 2502	112	260 250 263
Sedan, 2d Sedan, 4d Sta. Wag., 2d Sta. Wag., 4d	1909 1958 2141 2190	100 100 100 100	2482 2512 2565 2600	Sedan, 2d	2447 2505 2535 2813 2914	116	3125 3170 3160 3465 3636	100-V8 Sedan, 2d Sedan, 4d	2562 2616 1	19	1589 1684	Le Sabre	3091 3227	123 123	4041 4104 4054	Sta. Wag., 2s Convertible Sta. Wag., 3s Del. Wag., 2s	2694 2754 2760 2835 2889	112 112 112 112 112	261 271 271 281 281
400 Sedan, 2d	2089	100	2558 2585	Dart 8-440† Sedan, 4d	2656	116	3195	Sedan, 2d Sedan, 4d Hardtop, 2d	2776 1	19 3	1587 1679 1616	Invicta	3617		4156	88 - 88	2971	112	403
Sta. Wag., 4d Convertible	2320 2344	100	2692 2735	Hardtop, 2d Hardtop, 4d Convertible	2678 2728 2910	116 116 116	3185 3210 3480	Hardtop, 4d Sunliner	2848 1	19 3	1782	Hardtop, 4d Spt. Coupe Est. Wag., 2s	3667 3733 3836	123 123 123	4158 4877 4471	Hol. Coupe Hol. Sed., 4d Convertible	3054 3131 3381	123 123 123	39 40 41
Ciassic 6 Del.uxe Sedan, 2d Sedan, 4d	2000	108 108	2866 2888 3014	Sta. Wag., 2s Sta. Wag., 3s Polara 8†			3550	S00XL-V8 Hardtop, 2d Convertible	3358 1	19		Est. Wag., 3s Electra Sedan, 4d	3917 4051 4062		4304	Fleeta, 2e Fleeta, 3e Super 88 Gel. Sed., 4d	3460 3568	123	43 44 40
Custom Sedan, 2d Sedan, 4d	2150 2200	108	2876 2898	Hardtop, 2d Genvertible	3233	116	3300	Sta. Wag. V8 Ranch Wag., 6p Ctry. Sedan, 6p Ctry. Sedan, 8p Ctry. Sedan, 6p	2938 1 3042 1	19 4	1016 1039 1057 1053	Convertible	4186 4366 4448	128 128	4235 4309 4396 4390	Hol. Coupe Hol. Sed., 4d Flesta, 2s Starffre	3422 3499 3762 4131	123 123 123 123	40 41 44 42
Sta. Wag., 4d Sta. Wag., 5d	2492 2614	108 108	3024 3094	Custom So'hampt., 2d So'hampt., 4d	4920	129	4605 4865	Ctry, Squire, 6p Ctry, Squire, 6p	3197 1	19	1070	CADILLAC Series 82				98 Twn. Sed., 4d	3964	123	43 42 43
Sedan, 2d Sedan, 4d Sta. Wag., 4d	2349	108	2841 2853 2985	Crewn Se'hampt., 2d Se'hampt., 4d	5400 5644	129	4705 4770	Hardtop, 2d Landau, 2d Convertible, 2d	4398 1	13.2 4	1144	Coupe	5213 5385 5588	129, 5 129, 5 129, 5	4640 4595 4630	Hol. Sed., 4d Hol. Spt. Cpe Hol. Spt. Sed Cenvertible	4180 4256 4458	126 126 126 126	42 43 42
Ambass, V-8 Custem ledan, 4d ita. Wag., 4d	2464 2760	108 108	3259 3385	Le Baren Se'hampt., 4d			4835	Spt. Read., 2d	5430 1	13.2	471	80 Special Sedan, 4d	6366	129. 5 129. 8	4710	PONTIAC Tempast-4 Coupe Sedan, 4d	2240	112	27
400 Sedan, 4d Sta. Wag., 4d Sta. Wag., 5d	2605 2901 3023	108 108 108	3283 3408 3471	PLYMOUTH Vallant				Sedan, 4d	8074 1: 8720 1:	23 4	929 213	Series 75 Sedan, 9p Limeweine, 9p	9722 9937	149.8 140.8	5325 5390	Spt. Coupe Sta. Wag., 6p Convertible Catalina 8	2511 2564	112	28 29 29
HECKER MOTO				V-100 Sedan, 2d	1930 1991 2285	106.5 106.5	2480 2500 2680	MERCURY				CHEVROLET Corvair 8				Spt. Sed., 2d Sedan, 4d Spt. Coupe Vista Sed., 4d Convertible	2725 2796 2860 2936	120 120 120 120	37 37 37 38
Superba edan, 4d ita. Wag., 4d	2542 2896	120 120	3328 3570	V-200 Sedan, 2d Sedan, 4d	2028	108.5	2495	Comet-Std. 6 Sedan, 2d Sedan, 4d Sta. Wag., 2d	2139 1	4 2	420 457 626	700			2310	Sta. Wag., 8p Sta. Wag., 8p Star Chief 8	3172 3193 3301	120 119 119	38 41 42
Marathen edan, 4d ta. Wag., 4d	2650 3004	120 128	3345 3615	Sta. Wag., 2s Signet 200 Hardtop, 2d	2381	106. 5	2700	Sta. Wag., 2d Sta. Wag., 4d Comet-Guet, 6 Sedan, 2d	2171 1	14 2	431	Sedan, 4d Sta. Wag., 8p	2111	10R	2350 2370 2860	Sedan, 4d Vieta Sed., 4d Bonneville 8			38
IRYSLER CORF	P.			Savey 8† Sedan, 2d Sedan, 4d	2313	116	3095 3140	Sta. Wag., 2d Sta. Wag., 4d	226 1	4 2	468 642 879	Club Cpe Sedan, 4d Sta. Wag., 8p	2273 2273 2569	108 108 108	2400 2415	Vista, Sed., 4d Convertible Sta. Wag., 8p	3624	123 123 110	46 46 42
Newport	2964	122	3705	Sta. Wag., 28 Belvedere 8†	2717	116	3440	S-22 Sedan, 2d	2368 11	14 2	458	Sta. Wag., 6p Chevy II4	2655	108		Grd. Prix Cpe STUDEBAKER-PA CORP.			38
fardtop, 4d	3027 3108 3399 3478 3586	122 122 122	3720 3735 3780 4125 4185	Sedan, 2d Sedan, 4d Hardtop, 2d Sta. Wag., 2s Sta. Wag., 3s	2507 2538 2815	116 116 116	3115 3150 3145 3450 3820	Sedan, 2d		6.5.	***	Standard 6 Sedan, 2d Sedan, 4d Sta. Wag., 6p	2063 2101 2390	110	2480 2515 2720	STUDEBAKER Lark-8 DeLuxe Sedan, 2d	1935 1	100	26
300 fardtop, 2d fardtop, 4d	3323 3400	122	3765 3810	Fury 8† Sedan, 4d	2878	116	3165 3150	Sedan, 2d		6.5.	746	300-8 Sedan, 2d	2144 2182	110	2498 2530 2775	Sedan, 4d Sta. Wag., 4d Regal Sedan, 4d	2040 1 2405 1 2190 1	113	27 28
New Yorker	3883	122	3880	Hardtop, 4d Convertible Sta. Wag., 2s Sta. Wag., 3s	2742	116	3180 3165 3465 3535	Sedan, 4d	2835 12 2842 12 2907 12	0 3 0 3	763 763 839 171	Nova 400-6 Spt. Coupe Convertible	2264 2475	110	2530 2720	Hardtop, 2d Convertible Sta. Wag., 4d Daytona	2218 1 2589 1	109	27 30 28
iedan, 4d	4263 4766 4873	126 126 126	3970 4325 4385	FORD MOTOR C				Gustom-8* Sedan, 4d	2065 12	0 3	836	Biscayne 8† Sedan, 2d	2497	110	2740 3380	Hardtop, 2d Cenvertible Lark-V8	2308 1 2879 1	109	27 31
300H lardtop, 2d envertible	****	122 122	4050 4105	FALCON Standard 8				Hardtop, 2d Hardtop, 4d Convertible Gemmuter, 6p	1037 12 1222 12	0 3	772 851 938 186	Sedan, 4d Sta. Wag., 6p Bei Air St	2485 2832	119	3455 3815	Dei.uxe Sedan, 2d Sedan, 4d Sta. Wag., 4d	2175	113	28 30 31
DDGE Lancer 170	1001	100 0	0500	Sedan, 2d Sedan, 4d Sta. Wag., 2d Sta. Wag., 4d	2047.1	ine s	2200	GENERAL MOTO	as co	RP.			2563 2617 2668 2926 3029	119	3385 3460 3420 3815 3865	Regal Sedan, 4d Hardtep, 2d	2325 1	113	30
edan, 2d edan, 4d ta. Wag., 2s	1991	106.5	2535	DeLuxe 8 Sedan, 2d	2071	109.5	2282	BUICK Special 6		1		Impala 8† Sedan, 4d	2789	110	3485 3430	Sta. Wag., 4d Daytona Hardtop, 2d	2443	109	31
Lancer 770 edan, 2d edan, 4d	2032	106.5	2535 2550	Sedan, 4d	2232 2384 2427	109.5 109.5 109.5	2347 2584 2621	Coupe Sedan, 4d Convertible	2358 1	12 12	838 866 858	Spt. Coupe	2841 3026 3069	119 119	3510 3535 3840 3895	Cruiser, 4d Hawk-V8	2814	109	33

<sup>†—</sup>Six cylinder models are \$107 less. \*\*—Six cylinder models are \$109 less. \*—Six cylinder models are \$109 less. \$—Six cylinder models are \$109 less. \$—Six cylinder models are \$100 less. \$—Six cylinder models are \$100 less.

NOW...the new

McQUAY-NORRIS MI-1000 ENGINE BEARING

EXTRA

Durability Conformability **Imbedability** 



# THE Blue BOX LINE

... synonymous with quality

The MI-1000 engine bearing has an "extra thin" babbitt lining only .001 of an inch thick, electrolytically applied on a hard and durable sintered copperlead base. The MI-1000 has the fine anti-friction qualities of babbitt plus the terrific strength of copper-lead-so it is easy on the shaft, yet won't pound out under the most severe service.

The combination of the MI-1000 plus McQuay-Norris Heavy Duty, Chrome Control, Leak-Proof Piston Ring set, not only keeps the job running longer, but also cuts gas and oil costs.

Let your McQuay-Norris Wholesaler supply you with the new MI-1000 engine bearing!

### the new MI-1000 ENGINE BEARING

- 1. Precision Steel Back 2. Sintered Copper-lead Lining
- 3. Barrier Plate
- 4. One thousandth of an Inch Babbitt Overlay
- 5. Pure Tin Flash

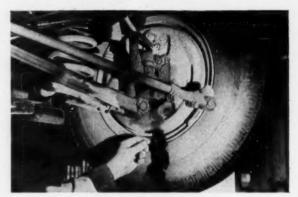
# McQUAY-

McQUAY-NORRIS MANUFACTURING CO. ST. LOUIS . TORONTO





Pedal locking or binding may mean bent or distorted linkage or loose master cylinder mounting.



Inspect backing plate and drum. Stains or dampness means fluid or grease leaks.

# How you can build by making every brake

The sure way to win the complete confidence of your brake customers—and thereby make repeat customers of them—is to make sure that every brake job you turn out is a complete job.

No brake shop is going to build a business—or a good reputation—by only doing half a job. Furthermore, by doing a *complete* job, you not only please the customer—eliminating costly comebacks—but you generally increase your sales, and make more money. The more work you do, the more parts you sell, the more brake fluid and grease you dispense, the more profit you will make.

This is all very fine, you say, but how do you sell the customer on the need for a complete brake job, because obviously it takes more time and costs the customer more?

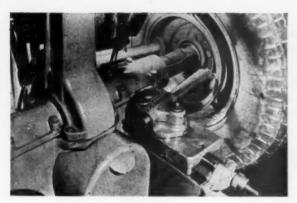
Probably the best method is to make certain that the customer *understands* the reasoning behind your telling him that he needs this complete service. Once you have told him, "A brake system is only as safe as its weakest part," what do you do? You remove a wheel, preferably all four wheels, and you point out to the customer the reasons

behind your thinking. Explain that the hydraulic system controls the brake. Tell him that unless this hydraulic system is in tip-top shape the importance of the new brake lining is proportionately lessened. Explain how the wheel cylinder works, how the master cylinder operates, the importance of serviceable hoses, the necessity for fresh brake fluid.

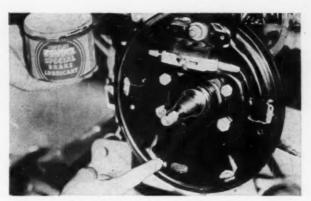
After you have explained the importance of the hydraulic system, point out the importance of the brake drum. Explain that the drums absorb the work. If the drums are scored, out of round or thin, they cannot do a satisfactory job.

What do you look for when you pull a wheel? First, you check the thickness of the brake lining. If the old lining is worn almost to the rivet heads, or to the shoe platform on bonded lining, or if the lining is charred, or soaked with grease or fluid, point out these facts and explain why the lining needs replacing. Also stress the importance of replacing the linings on all four brakes — not just one or two.

Check the wheel cylinder for leakage and the rubber boots for proper elasticity. Ex-



Drums should be ground or honed smooth so lining will not wear out rapidly.



The backing plate should be cleaned and the shoe guides lubricated with high temperature grease.

# profitable repeat sales job a COMPLETE job

plain that grease on the lining causes brake fade, grab, and noise. Boots with poor elasticity allow dirt to enter the wheel cylinders.

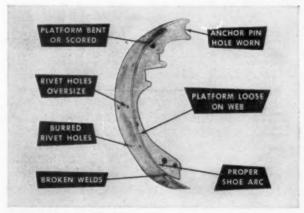
Examine the brake drum. Explain that drums which have been scored or heat-checked should be turned for best braking action and proper lining life. Never recommend the use of a drum that is more than .060 inches over standard diameter.

Pointing out these needed services as you remove the wheels is the best way to convince the customer that he needs a complete brake job NOW.

And performing a *complete* job for him is the best way to build profitable repeat sales. (To clinch the deal and make sure you never lose a customer, be sure to use only high-quality American Brakeblok on all re-lining jobs.)

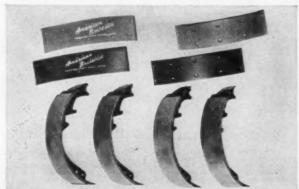


P. O. BOX 21 • BIRMINGHAM, MICH.



Brake shoes should be replaced if any of the faults listed above are found.

American Brakeblok jobbers can furnish you with highest quality riveted or bonded linings for every requirement.



# Scoreboard

### 1961 NEW PASSENGER CAR REGISTRATIONS BY MAKE AND MODEL

	Septe	mber	Nine Months			
Make	1961	1960	1961	1980		
Rambler American. Classic-6. Classic-8. Ambassader.	11,166 16,412 493 1,129	8,508 20,674 977 1,257	98,021 152,051 8,828 13,467	83,789 215,505 11,952 16,175		
% of Total	29,200 7.88	31,416 6.85	270,367 6.40	327,421 6.63		
Chrysler Newport	3,132 656 917 197	3,540 994 119	35,460 11,107 14,255 3,680	39,314 15,203 2,927		
Total	4,902	4,653	64,502	57,444		
Imperial	543	894	7,432	11,357		
Dodge Lancer Dart Polara.	4,359 10,777 620	19,381 2,382	48,821 110,519 9,882	246,295 32,325		
Total	15,756	21,763	167,222	278,620		
Plymouth Valiant Savoy Belvedere Fury. Station Wagen	9,760 3,492 3,249 2,771 2,504	16,125 5,555 3,412 2,476 2,871	88,837 40,596 33,523 34,575 27,098	150,094 58,985 46,816 41,199 45,712		
Total	21,776	30,439	224,629	342,806		
TOTAL CHRYSLER CORP	42,977 11.60	57,749 12.59	463,765 10.98	800,227 13.97		
Ferd Falcon. Fairlane. Galaxie. Station Wagon. Thun/terbird.	35,702 19,632 19,758 7,912 4,858	31,004 31,281 16,712 9,854 6,685	367,502 210,469 242,173 97,608 60,259	333,587 323,049 196,367 125,656 61,433		
Total	87,862	96,538	978,011	1,040,092		
Lincoln Continental	1,832	1,266	20,752	15,839		
Mercury Meteor Monterey Montelair. Stauon Wagen	3,030 3,414 26 886	8,080 1,419 1,419	34,864 38,763 988 12,424	76,853 20,407 16,232		
Total	7,356 12,996	10,918 15,761	86,839 138,529	113,492 102,930		
TOTAL FORD MOTOR CO	110,048 29.78	123,481 26,91	1,224,131 29.00	1,272,353 25.74		

	Septe	ember	Nine Months			
Make	1961	1960	1961	1960		
Buick Special. La Sabre Invicta Electra	4,443 6,297 1,442 1,725	9,655 2,292 2,844	62,640 78,479 20,535 32,943	108,758 29,755 40,235		
Station Wagon	211	566	5,540	9,117		
Total	14,118	15,357	200,137	187,866		
Cadillae	8,803	9,469	100,642	107,851		
Chevrolet Corvair Biscayne. Bel Air Impala. Station Wagon. Corvette	15,174 13,729 20,307 25,482 7,645 382	17,702 24,247 28,578 34,023 14,342 582	236,169 151,762 246,626 358,271 130,682 8,484	165,365 226,861 300,345 416,924 175,270 8,273		
Total	82,709	119,484	1,131,994	1,295,038		
Oldsmobile F-85. 88. 96. Station Wagen.	4,289 13,701 2,717 651	20,047 2,731 1,129	50,604 134,806 27,504 10,347	199, 325 35, 804 15, 605		
Total	21,358	23,907	223,261	253,734		
Pontiac Tempest Catalina. Ventura. Star Chief. Bonneville. Station Wagon.	7,478 6,754 1,380 2,002 4,502 1,408	13,277 3,897 2,931 4,940 2,519	78.164 72.917 19.769 22.822 48.713 16.666	138, 382 41, 303 31, 725 59, 155 28, 514		
Total	23,612	27,564	259,051	299,079		
TOTAL GENERAL MOTORS CORP	150,600 40.65	195,781 42.67	1,915,085 45.37	2,143,568 43.37		
Studebaker% of Total	4,018 1.08	8,126 1.77	49,448 1.17	84.402 1.71		
Checker King Midget Misc. Domestic	308 14 31	488 17 1,266*	3,917 119 1,599	5,039 196 21,395		
Total% of Total	353 0.10	1,771	5,635 0.13	26,630 0.54		
Foreign% of Total	33,309 8,99	40,441 8.82	293,574 6.95	397,268 8.04		
GRAND TOTAL	370,505	456,765	4,222,026	4,941,869		
0.111 D0						

<sup>&</sup>lt;sup>9</sup> Includes De Soto. Compiled from official state records. Data property of R. L. Polk & Co. May not be copied, sold or reprinted without Polk permission.

### 1961 NEW IMPORTED CAR REGISTRATIONS

1961		1960	
/olkswagen	14,887	Volkswagen	13,
Renault	4,696	Renault	4.
/olvo	1,514	Simca	2
riumph	1,246	Opel	1.
Aercedes Benz	1,172	English Ford	1.
lustin Healey	849	Triumph	1.
A.G	848	Fiat	1.
iat	845	Volvo	1.
Aetropolitan	807	Austin Healey	1
imca	705	Mercedes Benz	1.
III Others	5,740	All Others	9

	-NINE	MONTHS	
1961		1960	
Volkswagen	134,411	Volkswagen	115,467
Renault	33,712	Renault	54,061
Fiat	9,480	Opel	22,092
Mercedes Benz	9,414	English Ford	20,900
Velvo	9,012	Fiat	17,538
Triumph	8,951	Triumph	14,523
English Ford	7.812	Simca	13,860
Austin Healey	7,234	Austin Healey	13.743
Metropolitan	7,080	M.G	10,949
M.G	7.072	Mercedes Benz	10.857
All Others	59,396	All Others	103,278
Total	293,574	Total	397,268

### 1961 NEW CAR REGISTRATIONS

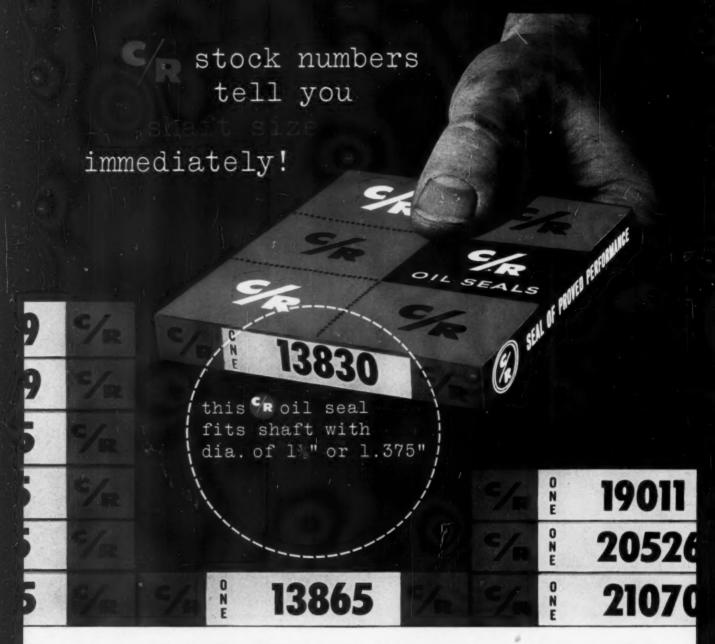
### by Price Groups

			Nine Months						
	Septe	umhan	1961		1960				
Price Group Up to \$2,700 \$2,701 to \$3,200 \$3,201 to \$4,000	1961 301,819 39,060 11,930	1960 353,835 56,970 34,314	Units 3,413,219 434,057 157,110	% of Total 80.88 10.28 3.72	Units 3,773,685 587,924 414,692	% of Total 76.36 11.90 8.39			
\$4,001 and Over	17,697	13,646	217,640	5.15	165, 568	3.35			

### by Number of Cylinders

			Months	onths			
	Contr	mber	195	1	1900		
Number of	эери	mber		% of		% of	
Cylinders	1961	1960	Units	Total	Units	Total	
Four Cylinders	40,785	40,441	371,738	8.80	397,268	8.04	
Six Cylinders	150,734	202,481	1,790,719	42.41	1,996,170	40.39	
Eight Cylinders	169,986	215,843	2,059,569	48.79	2,548,431	51.57	
Total	370 505	458 765	4 222 026	100.00	4 941 960	100.00	





There's no "catalog reaching and seeking" when determining shaft sizes for C/R oil seals. You can tell from the stock number immediately. Take the number on the illustrated box: This C/R oil seal fits a shaft with a diameter of 1%" or 1.375".

Analyze with us the other four numbers: 13865 fits shaft dia. 1% or 1.375'' - 19011 fits shaft dia. 1-29/32'' or 1.906'' - 20526 fits shaft dia. 2-1/16'' or 2.063'' - 21070 fits shaft dia. 2% or 2.125''.

Easy isn't it! C/R has the only numbering system in the

industry that makes sense...tells you what you need to know immediately. Besides this, C/R part numbers are included on the inside of the tuck-in flap on the box for positive cross reference.

When the C/R catalog is used, you'll find it too, is simple and easy to understand making ordering and identifying a pleasure for a change.

Always look to C/R for important innovations that add to your profit and pleasure.

### GET THESE TWO NEW C/R BOOKLETS

C/R

CHICAGO RAWHIDE MANUFACTURING COMPANY

> SERVICE SALES DIVISION CHICAGO 22, ILLINOIS

In Canada: Chicago Rawhide Products Canada Limited, Brantford, Ontario Export: Geon International Corp., Great Neck, New York aids that premote brake relines , . . wheel repacks. Ask your C/R supplier or write C/R.

New 'How To Set Up To Sell Oil Seals' Brochure reveals all new '61 C/R mer chandising

Facts Booklet on C/R SCOTSeal tells about only conversion kit for trailer wheel bearings that permits use of SAE-30 all Re-

permits use of SAE-30 ell. Reduces fleet down-time. Ask C/R supplier or write C/R.



SEAL OF PROVED PERFORMANCE

# JOBBER EXECUTIVE EDITION

J. E. BICKEL, vice presidentmerchandising for Monroe Auto Equipment Co. honored by Automotive Warehouse Distributors Association at annual Convention.

J. E. BICKEL, vice presidentmerchandising for Monroe Auto Equipment Co., has been named "Automotive Man of the Year" by the Automotive Warehouse Distributors Association.

The first representative of an automotive parts manufacturer to receive this President's Award from the AWDA, Mr. Bickel was cited "For—the promotion of bold ideas which led to a new concept of merchandising automotive replacement parts on all distribution and consumer levels."

The award was made at the annual AWDA convention in Kansas City on Nov. 1. It is symbolized by a two-and-one-half foot silver trophy, suitably inscribed.

The additional honor comes to a man who has been recognized previously for his contribution to the automotive parts industry. Mr. Bickel is now in his second term as president of the Automotive Electric Association. Last year he was given an award of merit by the United States Chamber of Commerce on behalf of AEA in recognition of its role as a trade and professional organization. He has also served as chairman of several key committees of the Automotive Service Industry.

Mr. Bickel came to Monroe Auto Equipment Company in 1944 as a management consult-

# AWDA's AUTOMOTIVE Man of the Year



J. E. Bickel

ant and in 1947 was made sales manager of the Original Equipment Division of the company. A year later he was named merchandising manager of the replacement division. In 1958 he was elected a vice president and named as a member of the Board

of Directors of Monroe.

He is an alumnus of Oklahoma A & M and of Harvard Graduate School. Before joining Monroe, he had several years' experience as an automotive jobber and was also associated in the car and parts dealer business.



The work day is done and the fleet of trucks belonging to Donaldson Sales, Inc. are neatly lined along the left side of the parking field located on Jericho Turnpike at Smithtown, Long Island. Sign at left calls attention to the modern shop maintained by proprietor, Blake Donaldson.

# Quick service means QUICK PROFITS

This automotive parts and machine shop on Long Island, N.Y., attributes its success to service and a sensible, orderly arrangement of merchandise

EIGHT years ago Blake Donaldson launched Donaldson Sales, Inc., Automotive Parts and Machine Shop, on Jericho Turnpike, Smithtown—a modest Long Island community about a half-hundred miles from New York City—as a two-man, practically 'round-the-clock operation. President Donaldson, as chief salesman of the organization, was Mr. Outside and his hard-working helper, Jim Ruggles, was Mr. Inside, handling the counter and filling the orders while the boss was out drumming up business.

An investment of less than \$10,000 put still twentyish Blake Donaldson in business, including an inventory of auto parts totaling approximately \$3,900. The year was 1953 and the first annual gross reached a not staggering \$22,000. Today, Donaldson Sales, Inc. stocks about 3,000 brandname lines adding up to more than 100,000 varieties of merchandise and the estimated 1961 gross should figure in the substantial neighborhood of \$350,000.

Obviously it took more than the rapid growth of a steadily expanding suburban population to

account for the solid progress achieved each year since 1953 by the firm headed by the still youthful president. Let Donaldson himself pinpoint the formula:

"Service . . . a sensible, orderly arrangement of our merchandise . . . more service . . . and more orderliness and cleanliness," is the way he assesses his success technique.

"When I opened my first shop on practically a wheel and a prayer," the Smithtown automotive parts proprietor recalls, "I had finished a tour of selling to jobbers for a couple of major manufacturers. Calling on parts and machine shops I noticed an unhappy tendency on the part of many owners to store goods in so haphazard a fashion they couldn't readily put their fingers on half the merchandise they stocked. The result was they weren't able to give anything resembling fast delivery. Learning at least this much from my first-hand experience, I immediately put into operation an orderly, if small shop, and things began to hum right away."

Along the lines of the type of service he



Rebuilt engine occupies prominent position in foreground as proprietor Blake Donaldson of Donaldson Sales, Inc. joins his staff in a 12 foot deep display space at front of his shop.

One man attaches chain to engine block while another employee mans the controls.

stresses, young Donaldson recalls with no great glee the many tedious treks he made with his lone truck to and from New York City, a 100-mile round trip over busy highways, in the early days of his venture to provide that certain service he values so highly to a repair shop, a service station or a car agency in desperate need of a part.

"What we didn't stock, and of course our early inventory was financially limited, we made it our business to get." Today of course Donaldson Sales stocks just about everything of immediate need and uses its fleet of seven panel trucks mostly for making deliveries. The four parts department drivers run generally regular routes while machine shop men use their trucks where needed. And no longer does the president do a 24-hour stint. Store hours are 8 a.m. to 5 p.m. daily, a half day on Saturdays and never on Sundays.

From the early days, Blake Donaldson nourished another persistent thought. He watched the rise of the supermarket in the food field in nearby rural communities and he properly assessed the need for similar large-selection, large purchase merchandising methods in his own business. The savings effected by bulk purchase would increase his own profits, he theorized. It would also result in some savings to his already growing clientel. This would make his establishment the head-quarters for the buyer who could always be sure to get what he wanted when he called, either in person or by telephone, for an urgently needed part or a quick machine job.

Though Donaldson practiced his business principles as best he could under the limitations of

Continued on page V

THE

PULSE

OF

AUTOMOTIVE

BUSINESS

### **Automotive Wholesaler's Sales and Inventories**

Data from the Bureau of the Census, Dept. of Commerce

	Per Cent Change in Inventories				
Region	Sept. 1961 from Sept. 1960	Sept. 1961 from Aug. 1961	9 Mos. 1961 from 9 Mos. 1960	Sept. 1961 from Sept. 1960	Sept. 1961 from Aug. 1961
New England	-3		-2		1301
	-3	-8		***	* * * *
Middle Atlantic	0		+1	+2	0
East North Central	-1	-5	-2	+8	+3
West North Central	-5	-6	-2	+1	0
South Atlantic	+2	-4	+3	+7	+1
East South Central	-3	-8	+2	+12	0
West South Central	+5	-9	-1	+10	0
Mountain	+5	+5	-2	+2	-2
Pacific	+8	-4	+1	+4	+2
11-11-1 01-1			-		
United States	+1	-7	0	+5	+1

Monthly Sales of Automotive Jobbers incl., Tire and Tube Wholesalers\*

All Data Are in Millions of Dollars

Month	1961	1960	Per Cent Change
Jan	\$ 428	\$ 403	+9.36
Feb	401	415	-3.38
Mar	453	453	None
Apr	455	477	-4.61
May	477	494	-3,40
June	504	508	-0.79
July	462	448	+3.12
Aug	495	489	+1.23
Sept	456	453	+1.10
Oct	***	***	***
Nov		***	***
Dec	***	* * *	***
Total-12 Mos Total-9 Mos	84,134	\$4,140	-0.15

<sup>\*</sup> Estimated by the Bureau of Census

# Monthly Sales of Franchised Car Dealers\*

All Data Are in Millions of Dollars

Month	1961	1960	Change
lan	\$ 2,241	\$ 2,578	-13.07
Feb	2,154	2,670	-19.14
Mar	2,648	3,039	-12.87
/lpr	2,494	3,119	-20.04
May	2,778	3,054	-9.10
June	2,781	3.015	-7.80
July	2,371	2,468	-3.93
Aug	2,343	2.616	-10.34
Sept	2,156	2.324	-7.23
Oct	***	2.688	***
Nov	***	2,633	* * * *
Dec	***	2,437	
Total-12 Mes		\$32,701	111.00

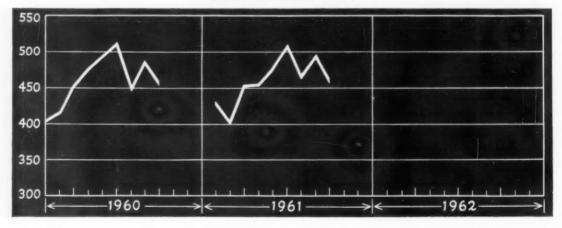
### Menthly Sales of Gasoline Service Stations\*

All Data Are in Millions of Dollars

1961	1980	Per Cent Change
\$ 1,381	\$ 1,356	+1.84
1,282	1.285	-0.23
1,429	1,387	+3.03
1,439	1,457	-1.24
1,523	1,489	+2.28
1,568	1,524	+2.89
1,604	1,587	+1.07
1,616	1,568	+3.06
1,528	1,470	+3.94
***	1,505	***
	1,455	***
	1,511	* * *
\$13 370	\$17,594 \$13,123	+1.88
	\$ 1,381 1,282 1,429 1,439 1,523 1,568 1,604 1,616 1,528	\$ 1,381 \$ 1,356 1,282 1,285 1,429 1,387 1,439 1,457 1,523 1,489 1,568 1,524 1,664 1,587 1,616 1,568 1,528 1,489 1,565 1,505 1,489 1,565 1,505 1,505 1,505 1,505 1,505 1,505 1,505 1,505

# MONTHLY SALES OF AUTOMOTIVE WHOLESALERS— INCLUDING TIRE AND TUBE WHOLESALERS

(All Data in Millions of Dollars)



# Quick Service . . . . . . . Continued from page III

space, it soon became apparent that if he were to continue to maintain the orderly enterprise he advocated, he would have to go shopping for more spacious quarters. His machine shop was equally cramped also due to the increased volume of business. Thus it was decided to move Donaldson Sales from its original 18-foot by 55-foot building to a more practical home across the street.

In November, 1958, the firm opened the doors to the present fashionable cement block and steel quarters, built to owner Donaldson's specifications. The 60-foot wide, 115-foot deep structure is logically modern, fully fireproof, has ample parking in front for both the Donaldson fleet of trucks and for vehicles of customers and the parcel has adequate room for expansion in the rear, a move the president is already contemplating in the form of a 3,000 square foot warehouse.

A blue-stoned driveway runs along the side of the building permitting easy access for the largest of delivery trucks to the machine shop in the rear which occupies about 2,000 square feet, or about one-third of the premises. By comparison, the machine shop in the original building was confined to a tight 300 square feet.

The machine shop is equipped with up-to-date tools of the trade and accounts for about 15 per cent of the yearly \$350,000 gross. As in the up-front merchandise departments, speedy service is the byword here.

"Many of our customers bring in their engine parts and wait for our machinists to do their job," Donaldson explains. "If it's an average operation, mic-up on crankshaft, drum turning, bearing pressing, we can usually deliver the finished product in less than a half hour, sometimes sooner." Present plans call for the purchase of a \$20,000 Van Norman crankshaft grinder.

About 50-75 rebuilt engines are always carried in stock at Donaldson's. Some are reconstructed on premises and some purchased from factories. Donaldson's growth has made it possible for the firm to become the Suffolk County, Long Island, sole Continued on page VII



Dec. 7-14—Automotive Electric Assn. 44th Annual Meeting and Manufacturers-Distributors Conference, Edgewater Beach Hotel, Chicago, III.

Jan. 19–21, 1962—Ohio Automotive Wholesalers Assn. Booster Convention and Booth Show, The Neil House, Columbus, Ohio.

Feb. 28-Mar. 3—International Automotive Service Industries Show, Navy Pier, Chicago, III.

Mar. 22-25—Pacific Automotive Show, Memorial Coliseum, Portland, Ore.

Mar. 24—Automotive Wholesalers of Oklahoma Convention and Booth Conference, Municipal Auditorium, Zebra Room, Oklahoma City, Okla.

Mar. 28–31—The National Automotive Radiator Service Assn.
Convention and Trade Show,
Statler-Hilton Hotel, Los Angeles,
Calif.



Apr. II-I3—Canadian Automotive Service Show, Automotive Building, Canadian National Exhibition grounds, Toronto, Canada.

Apr. 29-May 2-National Automotive Parts Assn. Spring Meeting, Boca Raton Hotel, Boca Raton, Fla.

May 11-17—Automotive Wholesalers Assn. of Tennessee 1962 Convention Cruise from Jacksonville, Fla. to Nassau and Haiti.

# Motor Age Newsettes

### A.S.I.A. Young Executives Forum Releases Directory

More than 300 wholesaler, manufacturer, warehouse distributer and rebuilder young executives are listed in a Membership Directory recently published by the YOUNG EXECUTIVES FORUM of the Automotive Service Industry Association.

Robert E. McNally, Chairman of the Forum's 1961 National

Committee, said, "The Directory will aid members in developing even closer contacts among fellow young executives—most of whom represent middle and top management within their companies."

# New C.I.T. Plan Would Finance Garage and Station Equipment

Universal C.I.T. Credit Corporation has announced a new financing plan that will enable

garages, filling stations, and similar establishments to buy automotive equipment ranging from battery chargers to hydraulic lifts and pay up to 90 per cent of the cost in equal monthly installments.

The plan includes group credit life insurance as well as property damage insurance for the life of the time sales contract. Terms range up to 36 months, and a minimum downpayment of 10 per cent is required. Either new or used equipment may be financed

# Johnson New NLGI President

C. L. Johnson, President of Jesco Lubricants Company, Inc., was elected 29th president of the National Lubricating Grease Institute, at the group's annual meeting, held in Houston, Texas, recently.

Other newly-elected officers were: T. F. Shaffer, Shell Oil Company, vice president; W. A. Magie, Magie Brothers Oil Company, secretary; and A. J. Daniel, treasurer.

L. C. Brunstrum, senior research associate, American Oil, Whiting, Indiana, was appointed to his third term as chairman of NLGI's technical committee.

# I.A.W.A. Elects Officers and Appoints Executive Secretary

Indiana Automotive Wholesalers Association, Inc., held their election of officers and charter meeting October 22, 1961. Permanent officers and directors were elected for office through the 1962 term. One director was elected for each condistrict. gressional Officers elected were: Robert A. Smith. Century Auto Parts Co., Indianapolis, President; and L. H. Portland Motor Wasmuth. Parts, Portland, Vice President.

George R. Perkins was chosen as full-time Executive Secretary.



Officers who will guide the Automotive Wholesalers of Texas during 1961–62 are, left to right, back row—G. C. Morris, executive director; Yancy M. Robertson, immediate past president; James Wilson, first vice president, and Joseph McLure, Secretary; front row—Poncho Oatman, treasurer; Wayne Bull, president, and O. D. Reed, second vice president.



The entire national sales force of the Columbus Parts Corp. will soon be driving cars identical to this one. James Balough, Sales Manager (left), inspecting the unit with Advertising Manager, Dick Zimmerman, stated that, "We have adopted this program to familiarize the public with our product."

### NAW Booklet Shows Retailers Pitfalls Of "Buying Direct"

Say . . . . Why DON'T WE "BUY DIRECT?," a booklet published by the National Association of Wholesalers presents graphically and concisely, the reasons why a retailer is money ahead when he does business with a wholesaler or distributor rather than trying to "buy direct." Booklets can be ordered from National Association of Wholesalers, 1001 Connecticut Ave., N.W., Washington 6, D.C.

### Perfect Circle Multiple Winner of Film Festival Awards

Perfect Circle Corporation was a multiple award winner in the ninth annual Columbus (Ohio) Film Festival, sponsored by the Film Council of Greater Columbus and the Area Chamber of Commerce.

Awarded Chris certificates in the field of information and education were PC's 16mm films "Case of the Slippery Oil" and "Auto, U.S.A."



The first full truckload of Continental Mufflers ever ordered from Walker Manufacturing Company leaves the factory in Racine, Wisconsin, for delivery to the Pennsylvania Rubber and Supply Company, Cleveland, Ohio.



Roy L. Morgan, right, Director of Field Services for the U.S. Department of Commerce, observes a demonstration of a gasoline pump at the recent International Fair in Izmir, Turkey. The pump, a model-440, was manufactured by the Wayne Pump Company, a division of Symington Wayne Corporation.

# Quick Service . . .

Continued from page V distributor of the Mohawk Chief package engine.

Plus business in the machine shop has come in the form of jobs from the ever increasing number of small industrial plants in the area, aircraft engine work from nearby MacArthur Airport and an avalanche of jobs from boatyards and mechanics catering to the nation's zooming pleasure boat industry. "Our inboard motor business has increased about 1,000 per cent in the past three-four years," Donaldson observes. "Certainly I'd recommend that other shops equipped like ours look to the boat industry for business."

What about up front in the new building? . . . How have the expanded facilities helped Donaldson Sales maintain and improve upon its traditionally prompt service?

The heavy gauge metal shelving at Donaldson's is seven feet high and each shelf is 12 inches deep. It is more than is needed, but makes stock readily accessible, easy to inventory and just as simple to keep clean. There are seven, 80-foot sections and floor space between bins is about three feet, three inches. This allows plenty of maneuverability for two regular counter men and one apprentice, each of whom can put his fingers on any item in practically seconds. Few shadows hide merchandise in the all-white interior of the building, thanks to the installation of 560 feet of running fluorescent lighting.

"Because of our roomy, well-catalogued setup," Donaldson stresses, "we estimate that our three counter men can do the work of an average staff of five!" A stickler for things spic and span, Donaldson adds, "Clean merchandise is probably 20-22 per cent more saleable than goods that are soiled. Our spoilage, incidentally, is less than one-and-a-half per cent."

# Motor Age's

# WHO'S WHO

## **Recent Appointments**



J. J. Cody (photo)—to the newly created office of Jobber Sales Manager for Binks Manufacturing Company.

H. P. Cardon—as General Sales Manager for Kent-Moore Service Tool Division of Kent-Moore Organization, Inc.



Robert G. Hill (photo)—as Vice President of Sales of the Leece-Neville Company.

Edmond Malone—as Manager of the new Chemical Products Division of Circo Corporation, a subsidiary of Branson Instruments.

Edward Boltz—as Executive Vice President and General Manager of the Allen Electric & Equipment Company.



David A. Taylor (photo)—as Manager of Advertising and Sales Promotion for Walker Manufacturing Company.

Frederick A. Alden—as Purchasing Manager of the Black and Decker Manufacturing Company.

John H. Slemenda—as Sales Manager of the Hypressure Jenny Division of the Homestead Valve Manufacturing Company.

Alfred Botti—as head of the Flexible Cable Division of the C. M. Hall Lamp Company.



Lewis Davies (photo)—to the newly created position of Controller of Federal-Mogul Service, a division of Federal-Mogul-Bower Bearings, Inc.

Frank L. Brandt—as Vice President of the Lynn Division of Thomson Electric Welder Co., Inc.

Urban H. Bauske—as Sales Manager, automotive replacement sales, for the Dayco Corporation, Rubber Products Division.

Robert McCallister—as Marketing Manager for the Automotive and Hardware Division of the Gates Rubber Company.

\* \* \*



L. J. McGrady (photo)—as Director of Advertising for the Electric Autolite Company.

# MOTOR AGE Mileage Allowance Up Used Cars Selling 44th Natl Auto Show

Auto Prices Stabilized Ford 'Cardinal' Delayed Shorter Tax Forms

# In the days ahead . . . . HERE'S WHAT TO LOOK FOR !!!

(Items gathered and edited by Ed Janicki, Bill Montgomery and Neil Regeimbal)

# **Motor Vehicle Registrations Rise**

NO LETUP IS IN SIGHT IN CONTINUED expansion of number of vehicles or their use, government experts say.... U.S. Bureau of Public Roads says total motor vehicle registrations will soar well over 76 million this year, topping last year by almost 9 per cent.

At same time, Bureau expects motor fuel consumption to hit almost 65 billion gallons, a gain of 2.6 per cent.... Of this, 59.4 billion gallons will be for highway use—56.7 billion gallons of gasoline and 2.7 billion gallons of special fuels, such as diesel and butane.... This averages 781 gallons per vehicle.

# Cars Of The Future May Be Adhesive Bonded

THE AUTOMOBILE OF THE FUTURE may be glued together—like a piece of furniture.... Some body engineers predict that new developments in fiber-glass, reinforced plastics and honeycomb sandwich panels may hasten the day of an all-adhesive bonded car.

They point out, however, that a completely bonded "all-steel" production car body is unlikely since welding is still best method.... But welding, brazing, bolting, riveting and soldering could be replaced by adhesives in areas where there are dissimilar materials—such as glass to metal, plastics to metal and the like.

# Chevrolet Well Ahead In '61 Sales Race

IT APPEARS THAT CHEVROLET once again will win new-car sales derby.... Registration figures through September (latest available) show Chevrolet ahead of Ford by some 235,000 units.... This substantial margin virtually assures victory for 1961.

Since end of war, Ford has grabbed sales title only twice—in 1959 and 1957—but by a very thin margin.... Chevrolet held sales crown for eleven consecutive postwar years until Ford took it away in 1957.... Since then, it has been a see—saw battle.

# Neil Regeimbal's Washington Almanac

The seeds of strong economic recovery are sprouting. By the first of the year, all business signs should be strong, government economists say. Here are



Neil Regeimbal
MOTOR AGE's News
Editor, Wash., D.C.

some recent indicators: Gross National Product (total of all goods and services produced) has risen some 5 per cent since last spring; personal income is up by \$17 billion in annual rate from last winter and now totals \$420 billion, and employment is up by 1.5 million to 54 million, excluding farm workers.

Prices are continuing to rise, robbing consumers of some of their purchasing power. The Labor Department reports the Consumer Price Index (CPI) hit a new high in September, climbing to 128.3.

President Kennedy's 1962 (fiscal year) budget contains a lot of red ink, as suspected. The White House admits the government will add nearly \$7 million to the already-huge national debt. It may run even higher, closer to \$9 billion, despite the President's order to federal agencies to cut back spending and postpone all possible projects.

# **Protecting Factory To Wholesaler Discounts**

CONGRESS NEXT YEAR MAY APPROVE a law requiring manufacturers to make so-called functional discounts to wholesalers....
Federal Trade Commission now may be ready to back such a law—this could win a lot of support for bill in Congress.... Law would allow jobbers to buy from factories at lower prices than direct-buying chains and discount stores.

# "Do-It-Yourself" Business Forecast Available

COMMERCE DEPARTMENT LAUNCHED a new monthly report which puts between covers enough business data to supposedly allow businessmen to "make a good forecast" of short-run economic trends... Titled "Business Cycle Developments," it costs \$4.00 a year... Book merely brings together a batch of government statistics already available though sometimes hard to find... There are no conclusions or forecasts included.

# Government Ups Mileage Allowance

FEDERAL GOVERNMENT HAS FINALLY realized that it costs more to drive a car than it used to.... Government has increased mileage allowance for its employes who use their own cars to 12 cents a mile from 10 cents.... This gives private drivers who use their cars for business a break too.... Government will permit tax deductions of 125 per cent of government allowance, so new deduction is 15 cents a mile rather than 12½ cents.

# **AEC Says Lock Illuminators Not Dangerous**

"ATOMIC" CAR LOCK ILLUMINATORS are no longer subject to U.S. Atomic Energy Commission licensing... Devices use tritium, a radioactive element which is generally subject to AEC control... But AEC says small amounts used as a paint in lock illuminators is too small to produce external radiation, is not dangerous, and thus does not need to be licensed.

### Mickle Named To Public Roads Post

D. GRANT MICKLE, FORMER DIRECTOR of Automotive Safety Foundation's traffic engineering division, is new Deputy Federal Highway Administrator for Bureau of Public Roads.... Post is a new one, created when former job of Commissioner of Public Roads was abolished.

## Ford To Announce "Rotunda" Parts Line

UNDER A NEW PROGRAM, FORD WILL MARKET replacement parts for most competitive makes....
Parts which will be offered by FoMoCo under brand name "Rotunda," cover about 90 per cent of the market.

To improve their merchandising appeal, Rotunda packages will carry, along with name of part (1) a simple merchandising number along with Ford parts number for easy identification (2) a list of competitive makes of cars and model years on which the part can be used.

# **Used Car Sales Holding Strong**

USED CAR SALES HAVE BEEN HOLDING up unusually strong during past two or three months.... In past, used cars sales tended to take a dip around new-car announcement time and weeks following debut.

However, situation has reversed itself this year.... Many dealers are begging for clean late model cars.... Prices of such units are holding up firmly compared with last year.... Stocks are well below a 30-day supply, and a great many dealers are reporting high gross on used units.... One company notes that 1961 used models depreciated much less than their 1960 counterparts.

## Detroit Plans The 44th National Auto Show

PLANS ARE NOW STARTING TO JELL for 44th National Automobile Show, to be held again at Detroit's sumptuous Cobo Hall, Oct. 20-28, 1962.... AMA's show committee recently held its first meeting to hash out ideas for what one member described as a "super" show.... AMA undoubtedly will have a tough time trying to top last year's extravaganza, which was highlighted by appearance of former President Eisenhower.

# '62 Auto Prices Average Same as '61

PRICES ON 1962 AUTOMOBILES went every which way.... Some went up, some went down, and others remained almost unchanged.... If you analyze them, however, tags remain about same, on the average, as those on the 1961 models.... This marks third year that auto makers have held price line despite new concessions to UAW.

While some upward price revisions were made on standard cars due to addition of heaters as standard equipment, most 1962 compacts carry lower prices.

# Ed Janicki's Dealer News

Dealers are spending more on new facilities than ever before in history . . . . in an attempt to win back some business from the independents and service sta-



Edward Janicki MOTOR AGE's News Editor, Detroit

tions . . . . Matthew S. Mc-Laughlin, Ford Division general sales manager, notes that Ford dealers had invested more than \$800 million in equipment at the start of 1961; they'll be investing another \$31 million this year to expand and improve customer service.

A typical example: one Ford dealer recently opened a plush new \$500,000 location on a 27-acre site in a metropolitan area. In addition to the latest repair equipment and "quick-service" stalls, the setup includes a test track on which customers can try out cars and a used car "terrace" so laid out that customers can drive and shop from their own cars.

Dealers may have to be a little careful in granting credit. Federal court officials warn that the number of personal bankruptcies is increasing "at an alarming rate." Some 131,402 nonbusiness bankruptcies were filed in the 12 months ended last June 30, some 34.4 per cent more than in 1960 and the fifth rise in as many years.

# '62 Economy Run To Be Longest Ever

WORLD'S LARGEST STOCK CAR COMPETITION, the annual Mobil Oil Economy Run, seems to be getting bigger each year... Next year's run, scheduled for March 31-April 5, will cover a route more than 2000 miles long.... It will start in Los Angeles and terminate in Detroit, the longest stretch in the history of the run (Chicago was the finishing point last year).

As usual, exact route is being kept a secret—to prevent competition from practicing the course.... Winners in seven classes will be judged on basis of actual miles per gallon.... Manufacturers, dealers, dealer associations and private individuals may enter economy run, which will be supervised by United States Auto Club.

# Ford Delays "Cardinal" Introduction

FORD ENGINEERS ARE WORKING FEVERISHLY around clock these days....
1963 standard Ford is all buttoned up now.... But engineering changes are still coming through on a car scheduled to make its maiden appearance sometime next year—a little "doodlebug" called the Cardinal.

Cardinal, a Volkswagen challenger, is undergoing final tests and changes at Ford's Romeo, Mich., proving grounds... Originally scheduled for mid-1962 introduction, sub-compact Cardinal has been delayed 90 days... This means it'll probably bow about the same time as standard 1963 cars—toward end of year.

Informed sources say 95-inch wheelbase Cardinal will come out in two versions, one for U.S. market and another, carrying a slightly smaller engine, for European market.

# Government May Set Auto Safety Standards—If States Don't

THREAT OF FEDERAL AUTOMOBILE SAFETY standards is still strong....
Rep. Kenneth A. Roberts, D., Ala., one of the chief backers of car safety
laws in Congress, still says that there will be federal laws to regulate
car safety standards, smog control, and driver licensing unless the states
stop "dragging their feet." He charges that states have failed to protect
consumers against defective vehicles and parts.

In rebuttal, John F. Gordon, President of General Motors Corp., contends that self-styled safety experts and "amateur engineers" are trying to impose federal regulation of car design on the industry in an "unrealistic" approach to traffic safety.... He asks professional safety experts to "resist the siren call of alleged panaceas."

# Long Form Now Shorter—And Easier To Check

INTERNAL REVENUE SERVICE HAS news for individual taxpayers.... Form 1040, the so-called "long form" has been shortened by two pages, to only two pages instead of four.... Also, taxpayers who have no Social Security number to use on their forms will, be assigned numbers by the Internal Revenue Service.... Numbers won't be required on forms until 1963.

Meanwhile, if you file a return with no Social Security number, tax collectors will write back to you asking for either your Social Security number or a request from you for a "tax account number".... This is part of the Service's new program of using electronic computers to check every tax return, rather than just picking returns at random to audit.

# FOR THE RECORD







# Wisconsin Enacts Safety Belt Law

Wisconsin became the first state in the nation to require safety belts on the front seats of all new cars sold in the state starting with the 1962 models.

Nation-wide, it is estimated that over two million automobiles are equipped with seat belts for passenger safety, according to a poll conducted by the Auto Industries Highway Safety Committee.

All 1962 model cars are equipped with seat belt anchorages.

### Beware of Fall-Out Shelter Racketeers

Better Business Bureaus across the country, as well as various Government agencies, are issuing warnings for the public to beware of fly-by-night operators selling shelters and self-protection gadgets.

The Association of Better Business Bureaus has appointed committee to review and coordinate various shelter and equipment advertising and selling standards. The Federal Trade Commission is planning to issue advertising guides for sellers of fall-out shelters, survival kits, and related equipment.

Bureaus are warning the public not to be panicked into making hasty decisions and to check their local BBBs for a "reliability report" on any contractor and equipment dealer with whom they are interested in doing business.

# NADA Takes Stand On Factory-Dealer Relations

In a statement issued recently, commenting on the action of the Federal Grand Jury in Los Angeles, Thomas F. Abbott, Jr., President of the National Automobile Dealers Association said. "If the intent of the government is to challenge the right of the manufacturer to independently exercise reasonable controls over the orderly distribution and proper servicing of its products in the interest of public safety and the economic welfare of the buyer, then NADA and the dealers of America express deep concern for the future of the industry and the preservation of the franchise system."

Continued on next page

James E. Goodman, a member of General Motor's executive committee, was recently elected an executive vice-president of the corporation with jurisdiction over the automotive, body and assembly parts divisions. Edward N. Cole a G.M. vice president was elected a director and appointed group executive in charge of car and truck divisions group. He was also made a member of the executive committee. Semon E. Knudsen, also a G.M. vice president, was appointed as general manager of the Chevrolet Motor Division. Elliott M. Estes was elected a vice president of General Motors and appointed as general manager of Pontiac Motor Division.

. . Goodman . .



. . Knudsen . .

. . Estes . .









# For the Record . . .

Continued from page 37

"NADA's Governmental Relations Committee and the Task Force Committee with the unanimous endorsement of the Association's Board of Directors, will follow the developments closely to determine the full import of this litigation on the franchise system and will, in the light of developments, recommend proper remedial action."

# Prestolite Plans World-Wide Alternator Production

World-wide production of Prestolite automotive alternators is scheduled for the first quarter of 1962, according to J. J. Bohmrich, International Operations Vice President of the Electric Autolite Company.

Already in production in the United States, the Prestolite alternator will also initially be manufactured in Argentina, Brazil, Canada, Mexico, and France. A Very Merry
Christmas
and a
Prosperous
New Year
To All

### National Safety Council Forms School Bus Unit

A new unit of the National Safety Council devoted exclusively to the prevention of school bus accidents was established by the Board of Directors of the Council during the 49th National Safety Congress held recently in Chicago.

The new School Transportation Section of the Motor Transport Conference grew out of work done in 1955 by a school bus advisory committee. The new section seeks to promote better techniques of driver selection, training and supervision, vehicle maintenance and route selection for school buses. With the "sneak previews" all behind us, there is really no excuse for printing this picture, except as a reminder that this is an excellent reason not to miss the next one.

# South American Motors?

American Motors Corporation has announced that the Argentine Government has granted approval of an agreement providing for the manufacture there of Rambler Automobiles by Industrias Kaiser Argentina.

Production fixtures and machines shipped from American Motors' Kenosha, Wisconsin, facilities, presently are being installed at the Cordoba, Argentina, plant. The first Rambler will roll from I.K.A.'s Cordoba assembly lines in January.



# REPORT to our READERS



# Readers are Writers

MORE than six thousand quizzes have been returned by Motor Age readers who are taking part in our Training Program. Comments have been plentiful and greatly appreciated.

Carl L. Roehl, owner Bee Line Frame and Alignment of Appleton, Wis. writes "I would suggest that you move the 'cut out page along this line' over a half inch so that it is easier to remove page from magazine." This has been done, sir, and many thanks for the prompting.

To Mrs. Alicia A. Schaefer of San Antonio, Texas, our apologies. Inadvertently we addressed her as "Mr." "I am not Mr. Schaefer," she writes. "I am twenty-four years old and the mother of 41/2 children. I enjoy your course so much, I'd like to show my husband that I (a woman) can pass it." Mrs. Schaefer passed with flying colors. Her grade 100.

### Forty Years of Satisfaction

Chase A. "Art" Fox, Fox Garage, Cedar Rapids, Iowa, and first vice-president of Independent Garage Owners of America, nutshelled his business experience as follows: "I have enjoyed my more than forty years in auto repair. If you like machinery... are not afraid of work or dirt... enjoy making a motor talk to you... a rear end remains quiet at all times... like people enough to take a lot of guff... then and only then are you equipped to be an auto mechanic. All of these qualities I do not have but at least I lasted forty years at a profit!"

There is satisfaction in his words and they should serve as guidelines for younger men coming up in this business.

## Send that Safe Holiday Letter

For the third successive year, the Auto Industries Highway Safety Committee is recommending a "Holiday Safe Driving Letter" to be sent to your customers. Basically it's a reminder to all car drivers to plan a Safe Driving Holiday.

The letter concluded, "Full enjoyment of the Holiday Season is something to which all of us look forward. With this enjoyment however,—and we know you agree—goes individual responsibility to protect your family, yourself, and your community. Let's all drive for a Safe Holiday."

For the full text of the letter, write M. R. Darlington, Jr., Auto Industries Highway Safety Committee, Inc., 2000 K St., N.W., Washington, D.C. (Tell him Motor Age sent you.)

# They Love You in December

There is no class of merchants who strive so hard and under such adverse conditions to serve the public than automotive servicemen. This is particularly true in the winter.

Whether it's hard starting, tire chain installation, or hip deep snow, most owners heave a sigh of relief when your service truck pulls up beside them.

Faithfully yours,

Frank Plighe.



### **Editors Note:**

TALL, energetic and forthright Sherwood Harry Egbert is 41 years of age and the youngest top executive among car makers. He became president and chief executive officer of Studebaker-Packard Corporation in February of this year.

In that brief period things have started humming at the 110-year-old South Bend manufacturing plant. Corporate relations, employee relations and dealer relations have been rolled into one package of optimism.

# Objective: INCREASED

An exclusive interview

Q.—Do you feel that Studebaker-Packard will earn an increased share of the 1962 market with its new models?

A.—We are proud and enthusiastic about our 1962 products, the Lark and the Hawk. Our objectives in sharing the market is to make ours a profitable dealer organization. We'd like to double the sales and earnings potential for our dealers. And, we believe we've got the team that can do it.

Q.—A team? Po you mean a dealer organization?

A.—We mean more than that. We believe that profit-making dealers are the front line of management. We want a strong infield (factory organization) and a mighty good outfield (our dealers). With such a team we aim to achieve public acceptance and a favorable company image.

Q.—In a year which saw heavy dealer mortality

in all lines, how did Studebaker-Packard fare? A.—Throughout the year, we have attempted to upgrade our dealer organization by seeking exclusive franchises wherever possible of deal-

ers on "First Street" rather than on "Third Street," so to speak. Since August 31, or with the introduction of our restyled and lengthened 1962 models, we have added 112 new dealers and terminated 76. But, we repeat, we are not in the numbers game. It is not the number of dealers, but the potential of those dealers. For instance, the new franchises signed have already ordered more than double the number of units the terminating franchises sold all last year. Their potential is even greater. We are building steadily and are winning dealer loyalty. Q.—A number of Studebaker-Packard outlets were "duals" with one of the "Big Three." Do you expect this trend to continue?

A .- There are presently some 2100 Studebaker-

A World War II Marine Corps major, he served as engineering officer for the Marine Air Transport Service which operated a 26,000-mile combat and service air route throughout the South Pacific and Far East.

Later he was assigned to the Navy Department, Bureau of Aeronautics, Power Plan Division, which was responsible for the development of turbojet and ramjet engines.

Mr. Egbert joined McCulloch Corp., Los Angeles, Calif., in 1946 as assistant production manager for the world-wide manufacturer of powered chain saws and industrial engines. In 1951 he was appointed vice-president of manufacturing and director of the corporation. In 1956, when McCulloch purchased Scott-Atwater Manufacturing Co., a leading manufacturer of outboard motors, Mr. Egbert was appointed chairman of the Scott board of directors, executive vice-president of McCulloch and a member of its executive committee. He was also vice-president and director of several McCulloch divisions in Belgium, Australia and Canada.

# DEALER POTENTIAL

with Studebaker-Packard President, Sherwood H. Egbert

Mr. Sherwood H. Egbert expresses his views to MOTOR AGE Editor Frank P. Tighe.



Packard dealers, and of these about 450 duals. Where in the past duals accounted for more than 20 per cent of our volume, they only account for nine per cent at present, as we continue to close open points in what we have designated as our "100 key markets."

Q.—Studebaker-Packard has recently opened some factory-operated deals in several major markets, presumably for lack of adequate dealer representation. Is this a permanent program or merely a temporary expedient?

A.—We don't want to be in the retail business and as soon as we can find the right distribution at these points (in major metropolitan areas) we'll be happy to appoint dealers in place of our own outlets. We are ready to sell any factory retail outlet any time to any qualified dealer. We will help him with his financing, too.

Continued on page 109



"We are proud and enthusiastic about our 1962 products, the Lark and the Hawk. . . . We'd like to double the sales and earning potential of our dealers."

# Studebaker Revisited



THE occasion of the foregoing interview with Sherwood H. Egbert brought to mind the years this writer spent at Studebaker as public relation man.

They were the days when Paul G. Hoffman was at the helm. With Harold Vance, Roy Cole, chief engineer, George Keller, sales, Scotty Fletcher, Dick Hudson, Paul Davis, Gene Noon, Karl Silvy, Fred Watson, Charlie Center and tall Harold Osborn teaming together. A great and good friend, Minor Williamson, represented the advertising agency.

It was Paul Hoffman's statement, "Nobody has a corner on brains," which, to this day, exemplifies the spirit of competition in the Studebaker organization.

Out at the other end of town, the golden dome

of Notre Dame glistens in the skies. Knute Rockne was gone and the football forces under Elmer Layden were having a tough time of it.

Beyond Notre Dame and into the Indiana countryside we worked on publicity pictures showing the contrast between the "modern" 1938 automobile and the old horse-drawn sleigh. This was taken in a blinding snow storm (see illustration). As cold as it was, warm and fond memories remain.

The day after our visit with Mr. Egbert, Southern Cal played Notre Dame. This writer's son is a freshman at Notre Dame. Mr. Egbert's son is a freshman at Southern California. We both agreed that we should do something about the 1961 contest. Mr. Egbert is such a good sport.

F. P. T.



Checker Marathon Station Wagon offers an exceptionally wide tail-gate floor opening making the loading of bulky cargo a simple matter.

Checker Marathon 4-door sedan's durability and economy of operation has been proven in many thousands of miles of tough taxi-cab operation.



# CHECKER . . .

# The Family Man's Limousine

Kalamazoo-made and Taxi-Proven, this rugged car can handle a variety of jobs—well

By H. David Leslie, Jr., Managing Editor

LTHOUGH the Checker Manufacturing Company and its dealers do not limit their prospect lists to large families with active children, the cars that roll off the assembly lines in Kalamazoo are, more and more, finding their way into the garages of this type of owner. This, of course, is no accident, because a big percentage of the company's advertising is designed to achieve this end. However, any Checker salesman can give you some pretty sensible reasons why the car is just as desirable to a Salesman, Florist,

Funeral Director, Farmer, Rancher, Religious Institution, and many more.

Checker's avowed intent is not to out-dazzle Detroit's competitive "bucket-seat" brigade, but to produce an automobile that combines quality, utility, and durability with economy of operation. And the feeling of the people at Checker is that they have been doing just that—since 1921.

Although Checker has been manufacturing automobiles for 40 years, they are a fairly recent entrant into the passenger car retail market. This move was virtually forced upon them, when, in 1957, the advent of the 14 inch wheel caused a general reduction in interior roominess and a certain amount of muttering throughout the land. Until that time, they manufactured only one product—the taxicab.

Today, by the simple expedient of removing the meter, they are in the passenger car business. Actually, the transition was not quite that simple, but the basic car remains, and to this they have added a four-door station wagon.

Continued on page 107

Now that Detroit has gotten its '62 Models off and running, MOTOR AGE would like to offer you.

# A Look at the INTERNATIONAL SET



Volvo's new P-1800 Sports Coupe—one of the European leaders in styling and engineering.

The German-built Porsche Sports Touring car boasts such safety features as wrap-around bumpers and recessed steering wheel.

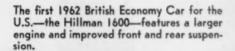






The Mercedes-Benz 220 SE Cabriolet combines the advantages of a sport-styled vehicle with the comfort of a touring car.

Among the many safety features of the Mercedes-Benz are these disc-type brakes on the front wheels of the 220 SE Cabriolet.





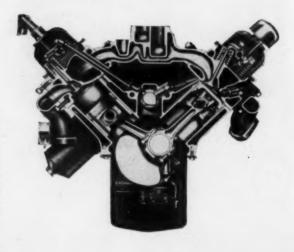


Another British entry—the Sunbeam Alpine—is a sports car plus, with wrap-around windshield, windup windows, and a large luggage compartment.



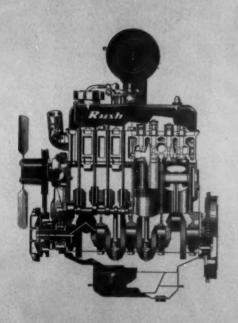
Lively acceleration, rugged performance and clean styling mark the new Austin-Healy "Sprite" sports car. Top speed is well up in the eighties with gas mileage averaging 35 miles to the gallon.

Chrysler of Canada manutactures the V-8 engine (right) which powers the Bristol 407 five-point-two. The transmission is the Chrysler-designed Torqueflite with the three-speed, push-button control. Although the power plant is two and one half times greater in capacity than the earlier Bristols, it remains a comparatively economical car.





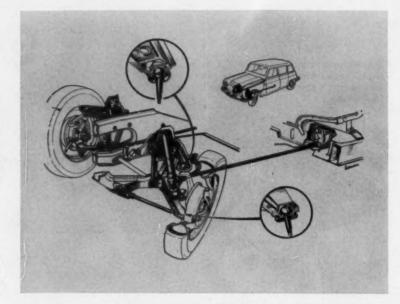




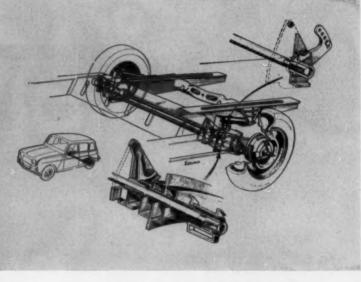


A 5-main-bearing crankshaft and a new centrifugal oil filter mounted on the end of the crankshaft are features of the new Rush Super 4-cylinder engine (left) which powers the 1962 Simca '5' economy sedans. The Simca '5' now develops 65 hp.—30 per cent more than in previous models.

Simplicity with comfort best describes Renault's new 4L, a front-wheel-drive economy car designed for every day use. The R4L offers complete front and rear torsion bar suspension and a permanently sealed cooling system. Hydraulic telescopic shocks assure a smooth ride on and off the highway.







The 1962 Volkswagen Sedan closely resembles all its predecessors, yet incorporates almost 1000 improvements made over the last fifteen years.

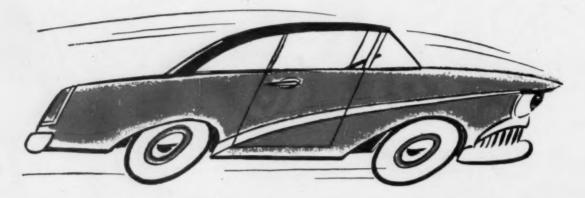


The Aston Martin DB4 is a 2-door 4-seater sports saloon. The 3.7 litre engine is a twin overhead-cam 6 cylinder with dual S.U. carburetors.



The Bentley "S" Sedan exemplifies automotive transportation in its most elegant form. This model is identical to the Rolls-Royce "Silver Cloud" Sedan.





# WHO'S RUNNING SCARED

Promote Lift Services—the "get out and get under" practice of inspecting and servicing the underside of a car or a truck is as dead as a sick battery

AST month, we explored a number of things that must be done even though the "fittingless" car offers utopian promises of service free life. Let's continue with the questions!

Question: Is the lubeless car completely service free?

Major oil companies and others have determined that there are 20 to 30 points that still require attention, service inspection or lubrication at frequent intervals.

For example, here are points that should be checked every month:

Air Cleaner-wash or clean element.

Battery—test and fill; inspect cables.

Brakes—add fluid if low, adjust if required.

Cooling System-check radiator, belts, cap,

hoses, clamps, and thermostats. Crankcase—change oil, wash fill cap.

Differential-add lubricant if low.

Horns and Mirror-check condition.

Lights-check all lights.

Muffler and Tailpipe—check for leaks.

Power Steering—add fluid if low, check leakage.

Shock Absorbers—check action, leakage, inspect bushings, replace if necessary.

Steering and Suspension—check for tightness, seals.

Tires—inspect for wear, cuts, bruises, inflate to proper pressure.

Transmission (Manual or Automatic)—add lubricant if low-

Universal Joints—lubricate (if required) check for tightness.



# OF 'LIFTLESS' CARS?

Windshield Service—wipers, washers, motors.

Everyone—most especially the manufacturers of fittingless automobiles—are careful to state precisely the advantages and limitations of the fittinglessness. But the danger here is confusion in the minds of the vast motoring public that once such an automobile is purchased it will never again have to darken the door of a service bay.

The matter of oil change is another area of confusion:

Question: How often should oil be changed?

In the minds of the motoring public right now, this whole matter of the correct oil change period is about as well organized as a Chinese fireboat drill.

Every car seems to carry a different recommended oil change period and, even within a single make, various models have different change periods.

All car manufacturers, however, seem to agree that it depends on the type of driving and the weather conditions more than anything else. The American Petroleum Institute has brought out this fairly standard recommendation—that oil should be changed every

60 days in summer, every 30 days in winter and never to be run over 2,000 miles.

However, the danger here again creeping into the minds of the motoring public is that grease jobs and oil changes go hand in hand like apple pie and cheese. If the car owner becomes confused that his automobile never has to see the inside of a service station for a grease job, it seems safe to assume that before long, his oil change periods will become more and more extended.

Question: Won't the 12-month, 12,000 mile warranties send more service business to the car dealer and hurt the service station?

Here's another development of the 1961 selling season which is having—and will have—far-reaching influence on the aftermarket and on the lubrication business.

At first blush, anyone in the service station business might view the whole matter with alarm, thinking that car dealers would inevitably pull back the customer for any and all of his needs, somewhat like socialized medicine. But it ain't all beer and skittles for the dealers when you stop to think of some of their problems.

Continued on page 96

Whether you plan to build a new dealership, or service shop or fix-up your present facilities, the study of building plans and tool and equipment layouts in this Good Shopkeeping issue will be of invaluable help in making your business a success

By William M. Montgomery, News Editor

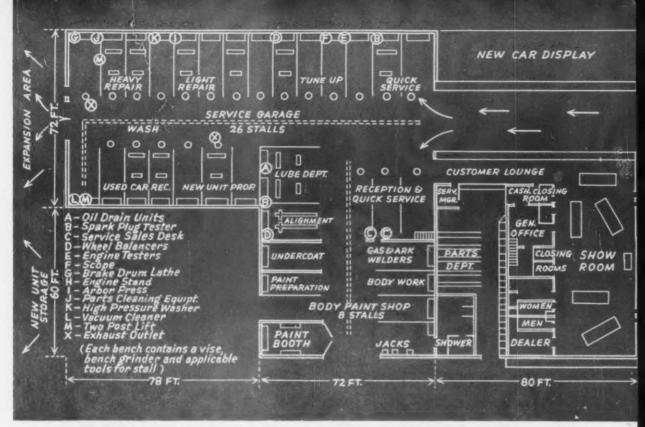


OOD Shopkeeping is the best merchandising tool that a dealership, repair shop or service station has with which to impress the customer. Good Shopkeeping practices make these establishments inviting. Modern, clean, well equipped buildings and service departments encourage the motoring public to drive in with confidence for car servicing.

Unfortunately, some shops and dealerships have allowed their establishments to slide into cluttered, ill-planned and badly equipped departments. The outward appearance of dis-

This dealership's high 50 imes 106 imes 14-ft. showroom forms an imposing picture. The building features a canopy at one side constructed of steel panels. Below is shown the heavy and light service center which has six separate drive-through openings. (Armco Steel Building)





Main floor plan of a dealership, including basic tools and shop equipment is shown above. The service garage can handle 26 cars. Reception and quick service area are situated just inside the service entrance.

order and confusion and the lack of up-to-date tools and equipment turn customers away. They want to patronize an establishment that looks clean and well equipped. Now is the time to look your establishment over. How does it measure up in appearance, service and location?

# Location Important

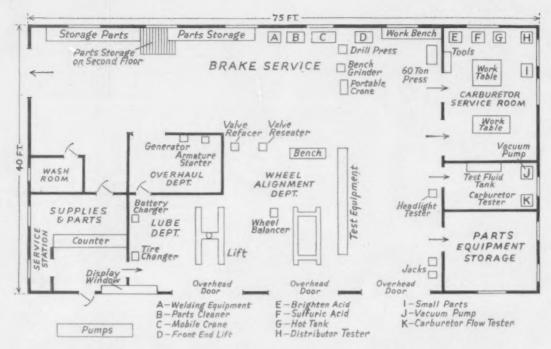
Location of your shop is very important. If your building is in a good location perhaps you are ready to improve and expand its facilities. Sometimes to get the kind of service

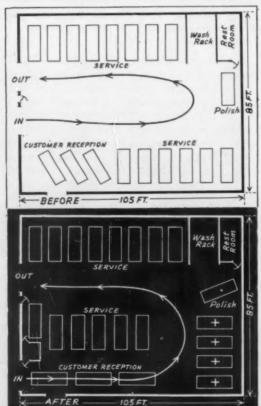
department you need it might be less expensive in the long run to rebuild from the ground up. This means that you now have a chance to make your building one of the most up-to-date and modern type repair shop or dealership in your area.

There is a tremendous investment being made by many dealers in expanding and rebuilding their dealerships. They find that they must keep up with the changing market and the change in the needs of the customer. Here are a few examples of what some car dealers have done to meet and stay abreast of

There's lots of room to maneuver cars in this clear span building. It provides an expansive, column-free interior for the service department. Also good ventilation results from high 19-ft. wide walls and a power exhaust system. (Butler Steel Building)







Layout of combination service station and repair shop is shown above. This shop specializes in electrical and carburetor service. It also rebuilds motors and transmissions. Building is of brick and stone construction.

Diagrams at left show how a service department can be remodeled to hold four additional cars, by relocating the entrance and establishing a customer reception area in a space between the side wall and new low dividing wall.

# Good Shopkeeping ... Continued

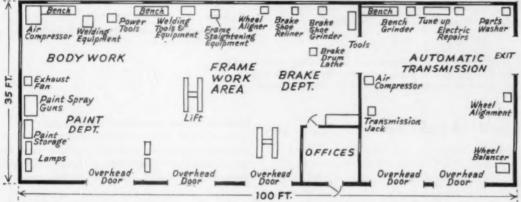
the changing times in car selling and service.

For example, a dealer located in the West moved into a new \$500,000 location. It included a \$200,000 building located on 27 acres in a metropolitan area. The dealership boasts a half-mile test track for customers to try out their new and used cars. It also has a display area where fifty new cars are kept ready for sale and a used car terrace laid out so that customers can drive and shop from their own cars.

Another dealer in a town of about 40,000 moved into a new facility which cost well over \$250,000. It was located on the area's most heavily-traveled highway, yet was con-



At right is view of service center showing pump islands with new modern lighting fixtures. The four overhead doors and open area in front makes entry into stalls easy from the driveway.



The floor plan and tool arrangement of an independent shop is shown above. This shop has five overhead doors and does body work, regular repair work and tune-ups.

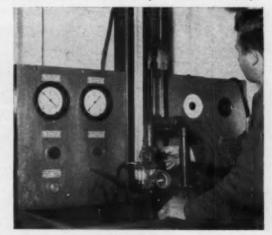
venient to city and suburban traffic. This dealership has the latest and most efficient repair equipment in its 43 work stalls.

A Dayton, Ohio, dealership was designed for "maximum efficiency of operation." The new \$550,000 building is surrounded by an area in which a population explosion is occurring. Also, leasing for 50 years, the six-acre plot on which the dealership is located will cost another \$500,000. When the population explosion is completed the dealership will be well prepared. The glass-enclosed showroom for example, runs the entire 240-foot length of the building.

### **Building Construction**

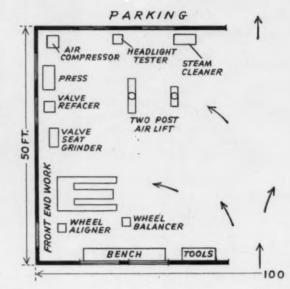
Before you build, you should check local

Modern equipment is a "must" in today's repair shop. This carburetor mechanic is flow testing one of the many units overhauled in the shop shown at top of page. This method of testing assures customer satisfaction with every unit before delivery.





This is a low-cost 30 × 144 ft. pre-engineered building for car maintenance and repair. Building has twelve overhead doors. (Stran-Steel Building)



At right is shown an independent repair shop with good traffic flow pattern. It has an air conditioner repair department to service a growing volume of this kind of business.

# Good Shopkeeping . . Continued

building ordinances and restrictions. Also a competent architect should be retained to advise you on building floor plans and blue prints. Find out as much as you possibly can about the types of building materials and construction principals. Advancements in styling and flexibility are helping pre-engineered steel buildings to gain acceptance among auto dealers. Mass production has enabled building

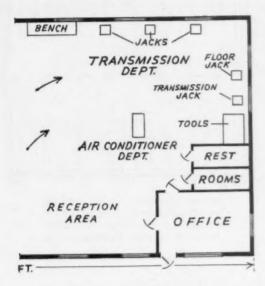
manufacturers to offer a wide choice of new sizes, shapes, colors, layouts and styles. Prefabrication of components permits erection to start often within days after a building is ordered. Simplified assembly techniques can complete a structure in a matter of weeks.

# Rigid Frame Design

Rigid frame designs are popular for auto dealer buildings. This is because their columnfree interiors provide unrestricted freedom

Interior view of the building shown upper left shows twelve car stalls including areas for paint touch-up, wash rack and grease rack. It is insulated for comfort summer and winter.



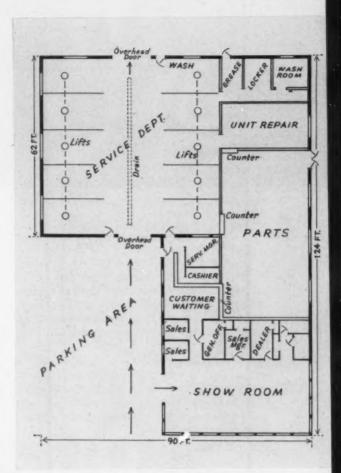


of interior layout. Expansion at a later date is accommodated economically. This is done by demounting steel-panel walls and recrecting a new frame. This operation can be done without the usual cost of supporting the old roof. Rigid frame buildings are available in a wide range of sizes.

One manufacturer of steel buildings, Armco Drainage & Metal Products, Inc., for example, mass produces 13 basic clean-span widths from 16 to 120 feet, seven wall heights

This new shop specializes in front-end alignment, wheel balancing, brake repairs and tune-up. The building is a 40 imes 80 ft. pre-engineered structure.

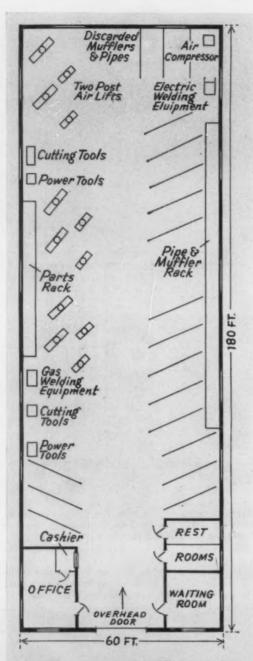




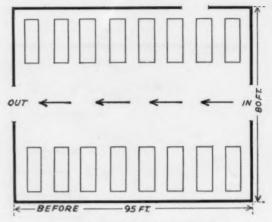
Above is shown a floor plan of a Volkswagen dealership. Building has 8500 sq. ft. of space and has 10 service stalls with lifts.

Below is a service repair area for Volkswagen. Note the number of lifts for servicing these import cars. The unit repair area is near the workshop area.





Unusually proportioned building is situated within a block of buildings. It shows the arrangement of the lifts for muffler and tailpipe installation. The entrance is directly off the street with a reception area just in from the entrance. It has a large overhead door. Service area is well lighted and heated.



Above layout shows how a shop has wasted valuable work space by locating doors in the center. The "after" layout at the right shows that by re-

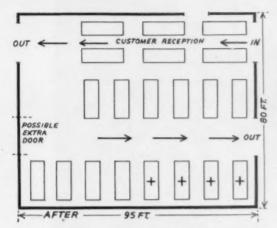
# Good Shopkeeping . . Continued

from 8 to 24 feet, four length modules and four conditions for snow, wind, rain and live load.

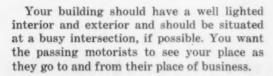
The low, sloping roof of the rigid frame building complements the clean lines of to-day's automobiles. All pre-engineered buildings are designed in modular units to permit simple blending of glass, masonry and other conventional materials with standard steel panels.

Snow, road salt, mud and dust are not carried into this service department. Cars are rinsed down and water drains through grille-work across the floor inside the doors. Three overhead door heaters dry the car following rinsing. (L. J. Wing Mfg. Co.)





locating the entrance and exits an improved traffic pattern was achieved and four additional stalls were added to the shop.



### **Entrance And Exit**

If your existing location does not already have a separate entrance and exit it is well to look into this factor at once. A smooth flow for incoming and outgoing cars is always impressive. It gives an air of assurance to your

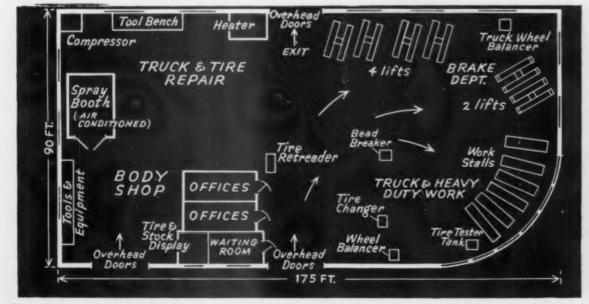


This service station by using outdoor lamps, especially jacketed as a protection against light-robbing cold and wind, provides high levels of illumination. (General Electric Co.)

place and demonstrates that your type of service is well equipped to handle any customer's car problem. Be sure that the service entrance is unobstructed and is wide to allow easy and safe entry into the building service area.

The entrance to the building between the street, and the doorway should not be less than 25 feet. Sharp turns at the entrance way should certainly be avoided. The parking area should always be kept free and clear of any Continued on page 98

This shop specializes in truck and tire repair work. It is heated by radiant heat and has three overhead doors. In addition to an adequate number of lifts it has a body shop and spray booth.





Engine tune-up's are done quickly and efficiently by use of electric dynamometer, scope equipment.

# Tools and Equipment in the

O quote Robert Louis Stevenson: "Watch the Master and Learn a Tool's True Play." Stevenson appreciated the work of a master craftsman when combined with the proper tools. Are you being true with your tools and equipment, or are you, like some shop operators, allowing them to wear out, break or be thrown in the corner of the shop like a scrap part? Nothing is so sad as to walk into a repair shop like this writer has done many times, observing an expensive and sensitive piece of tune-up equipment covered with dirt and dust. This same test unit has been observed as being used as a hanger for fender covers and empty oil cans.

Now it just doesn't make any sense that an owner would allow this sort of thing to exist when this equipment was purchased to help him make his work easier, accurate and more profitable. How's your front end rack? Are the alignment heads updated for recent wheel size changes and fender contours? How often or when was the last time you had the rack checked with a spirit level and transit? You can't be doing accurate alignment work if

your rack and heads are not level and square. Don't forget, floors settle and sag plus the rack and heads get a jolt every time a car is run upon the rack. How are the power tools and hand tools you or your men are using? Is that ratchet slipping and skinning some Continued on page 62

Air conditioning can only be serviced profitably by using the proper test and fill equipment.



By John K. Montgomery, Technical Editor



Power wrenches speed quick service operations such as rotating tires, relines, and unit service.



Modern tools and equipment make work easier, accurate and more profitable

Proper alignment equipment is a must for accurate, profitable customer service in todays market.



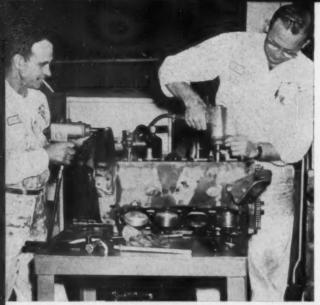
Use of scope in combination with the dynamometer eliminates road testing, quickly pinpoints trouble.



Built-in exhaust ventilation systems eliminate health hazards and increase shop efficiency.

Small hand tools are available which help mechanics speed quick service.





Teaming power tools and men increase shop productivity and provide profitable work turnover.



Continued

knuckles and tempers? Is the impact wrench pooped-out because of wear in its parts? Maybe with the lifts, power tools and spray guns going at the same time you don't have enough air pressure to drive the tools or raise the lifts. All this wastes time if a man has to stand around while the single compressor builds up air pressure. Then too, don't forget you need more electrical power capacity if you're going to do any electrical welding or operate electrical power tools.

Take a good look at your shop from the customer's point of view. What do you think he'll see when he looks around? An engine test unit with broken bezels, air lines leaking through friction taped hoses, broken creepers skidding around the shop, tools laving on an uncovered fender, dirty drop light bulbs and greasy cords. Heck, this could go on and on, and on! Lets get with it. Things have changed in this day and age. Your customers have become used to the clean super-markets and bright self-service shopping centers. How does your place of business stack up against those for cleanliness and appeal to customers? Most of your service customers enter your shop through the rear service entrance. What sort of appearance does your back shop present? Can they see the tremendous invest-



Equipment that sells the customer on required service takes the high pressure out of service selling.

No shop can operate efficiently without a lift and a variety of stands, jacks and dollies.



ment you've made in modern service equipment? Or maybe you haven't bought the equipment and tools you need in this modern day competitive business. Setting points with a thin dime or calling card went out with the model "T." You need a cam angle meter and a distributor tester to do the kind of job your customers demand today. Proper tools and equipment, properly kept up and displayed give the customer the immediate impression that "this guy must know his business and know it well." It gives them confidence in the kind of work you do for them, and doing it with modern tools and equipment will make the work easier and more profitable for you.

Continued on page 99

# TECHNICAL SECTION

# Lubrication

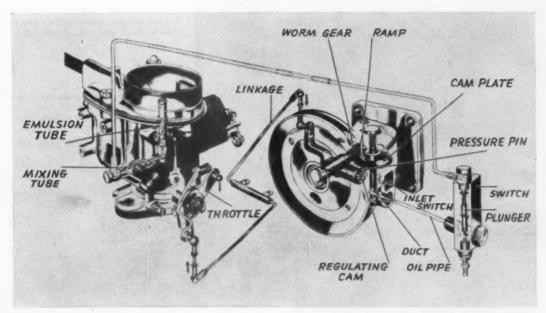


Auto Union junior deluxe five-passenger coupe. Standard equipment includes bucket seats, heater and defroster.

HREE Auto-Union-DKW passenger cars are being offered for 1962. They include the new DKW Junior Deluxe 2-door sedan, and two models of the Auto Union 1000 series. The DKW Junior Deluxe is powered by a DKW 800 cc. two-stroke three cylinder engine developing 39 hp. at 4000 r.p.m. The engine is water cooled and has sealed ball bearings for the crankshaft and roller bearings on the connecting rods. Transmission has 4 speeds forward and 1 reverse with synchromesh in all forward gears. The

front wheel drive and torsion-bar suspension at both front and rear provide good roadholding and cornering stability. Horsepower for the Auto-Union 1000-S coupe is 57 at 4500 r.p.m.—the Auto Union 1000 station wagon 50 at 450 r.p.m.

All of the new 1962 DKW engines will be equipped with this new revolutionary oil injection system. It eliminates the necessity of mixing oil with the gas as it had to be done in the past. From the first revolution oil is supplied to all lubrication points by means of



Details of the new automatic oil injection system. Standard equipment on all 1962 models.

# DKW cracks the two-cycle engine oil and gas mixing barrier. Here's the details!

By Terrence J. McCabe, Feature Editor

this injection system. Oil supply is dependent on engine speeds. At all times the lubrication system is ready for action oil feed increases automatically as the engine speed rises; in other words with the increase in the lead. The combustion chambers of the two stroke engines need not be adapted to suit any working part, but can be designed to insure optimum overall efficiency of scavenging and combustion.

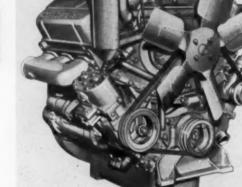
#### How It Works:

Unit is mounted on top of the exhaust manifold. Its oil tank holds 4 quarts of oil and its contents can be checked with a dip stick. The oil injection pump supplies oil to the carburetor in exact metered amounts, depending on engine speed and engine load. By means of a V belt, the engine drives a pulley which rotates the piston cam plate unit thru a worm drive gear. Since every revolution of the piston opens the inlet duct from the oil tank and provides a suction stroke, the engine speed determines the amount of oil that flows into the pump cylinder. The pumping action of the piston is obtained by the lower stroke control pin and the upper pressure pin gliding over the respective top and bottom ramps of the cam plate. On acceleration, the opening throttle raises the stroke control pin thru the linkage and the regulating shaft cam. thereby increasing the stroke of the piston. As a result, more oil is displaced and injected thru the delivery duct into the oil pipe. Thru lubrication of its components the oil pump is constantly filled with fresh oil. The control lamp on the dash board lights up when insufficient oil pressure permits the guiding plunger to establish electrical contact on the bottom of the oil supply check switch. Thru the oil pipe, the oil enters the carburetor where it is automatically mixed with gasoline. The emulsion tube feeds the mixture to the engine, where the oil particles lubricate the piston, connecting rod bearings, and the wrist pin bearings.



The lever isn't used in actual use. Engine utilizes either fuel or any mixture of fuels without adjustment.

Below: The 6V-53 commercial truck engine adapted to multi-fuel operation. It develops 195 hp., c/r. 23-1.



## MULTI-FUEL DIESEL

Compression ignition multi-fuel engine helps solve an army logistical problem

NE phrase describes the reason for the development of a multi-fuel engine. That word is "military logistics," in other words, military supply problems. In World War II, approximately 60 per cent of the total tonnage shipped to combat theaters consisted of refined petroleum products. During the Korean conflict this percentage rose to 65 per cent. Obviously, if greater range could be obtained with the same tonnage of petroleum products a tremendous contribution would be made to the military supply problem.

The demand for a multi-fuel engine comes from the desire of the Army to be able to use any type fuel available in a combat area. The demand is based upon a real concern as to available fuel supply in case of all-out-war.

The Detroit Diesel Division of General Motors Corp., was one of the companies working on the development of such an engine as the Army required. After several approaches to the problem, the Detroit Diesel Division decided to adapt a diesel engine to operate as a multi-fuel engine. The Army has already established even in the dieselization of its tactical vehicles that they should be able to operate satisfactorily on so-called CIE (Compression Ignition Engine) fuel as well as diesel. CIE fuel is a petroleum distillate in the gasoline-kerosene range, and Detroit Diesel's commercial engines prior to multi-fuel adaptation can and do operate satisfactorily on CIE fuel. The advantage, and the need for an engine which will burn fuels all the way from diesel #2 to CIE fuel and beyond, to and including

Continued on page 112

# MOTOR AGE TRAINING PROGRAM



A great writer once said, "I know what pleasure is, for I have done good work." MOTOR AGE's readers know what pleasure is, for they have done a good job on the Motor Age Training Program. Both the Editors and our readers have derived a great deal of satisfaction from this program. The comments to the editors have been most gratifying and most welcome.

We call your attention to the test in this issue on the internal combustion engine; the type of test has been changed slightly as a trial run. It has true and false questions mixed with multiple-choice. Hope our readers like it.

readers like it.

#### Part 2

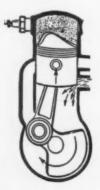
# THE INTERNAL COMBUSTION ENGINE

"Hey Dad!, look no intake valves! How's this crazy thing work anyway?" "Easy Boy, just study this lesson and find out!"

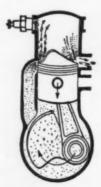
HE two-stroke-cycle engine is used in a large variety of power requirements. It is found in the small compact engines that are used in model airplanes and boats, power saws and outboard motors. It is also used in light and power emergency units, lawn mowers and water pumps. Some foreign

automobiles use the two-stroke-cycle engine to power their motion. The two-stroke-cycle internal combustion engine can be found in a wide spread of sizes and shapes. It is used for both gasoline and Diesel engines. Railroad, truck and marine installations use various forms of the two-stroke-cycle engine. As an

Below: left to right; intake and compression; power; scavenging; and finally intake and compression again. Every down stroke is a power stroke in the two-stroke-cycle, internal combustion engine. The above sketch shows the use of the downward stroke of the piston in the crankcase being used to create pressure for scavenging.

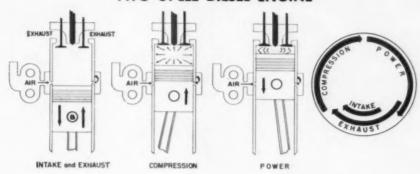








#### TWO-CYCLE DIESEL ENGINE



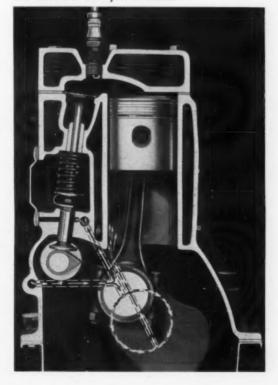
Above: the sequence of events in a two-stroke-cycle Diesel engine using exhaust valves and intake ports. The attached blower gives positive action to the scavenging process. The fuel injector is located between the two exhaust valves. Engines of this type may have as many as four exhaust valves per cylinder.

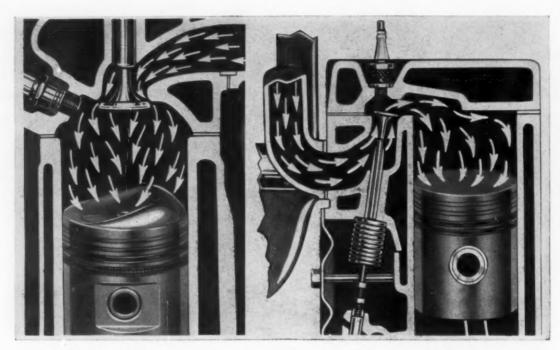
example of the size and type these engines can be found in: An American maker produces a six cylinder, 4250 horsepower, 250 r.p.m. Diesel two-stroke-cycle, single acting engine with a bore of 21 1/2 inches and a stroke of 31 inches. Other engines of the twostroke-cycle Diesel type are made in the double acting and opposed piston type with both one and two crankshafts. Some of these measure fifty feet high from the center line of the crankshaft and have cylinder bores as great as three feet in diameter with combined strokes of around seven feet. Some of them develop around 1000 (one thousand) horsepower per cylinder and can burn any fuel from the heaviest crude oils through coffee beans and coal dust.

So it can be seen that the two-stroke-cycle engine principle is used in a great many applications. In America it is chiefly used in small portable and very large power applications. To our knowledge it isn't used in any American automobile. It is, however, used in several imported cars sold in this country.

The two-stroke cycle principle was developed by Sir Dugald Clerk around 1880. His engine completed all the events required for combustion and power in only two strokes of Continued on next page

Typical cross-section of an "L" head type of engine. In this type of engine the intake and exhaust valves are located in the cylinder block.





Above: left: view of the combustion chamber in an "I" or overhead valve engine showing path of incoming charge past the intake valve. Right; the path taken by the fuel charge in the "L" head engine.

the piston, compared with four in the fourstroke-cycle engine. This meant that the series of events were accomplished in one revolution of the crankshaft rather than two revolutions as in the four-stroke-cycle engine.

The basic difference between the twostroke and the four-stroke-cycle engine is the method of removing the burned gases and filling the cylinders with the fresh fuel and air charge. That is, fuel and air charge in the case of the gasoline engine and just plain air in the case of the Diesel. In the four-strokecycle engine these events are performed by the engine piston during the exhaust and intake strokes. In the two-stroke-cycle engine these operations are performed near the bottom dead center stroke of the piston with both occuring at approximately the same time.

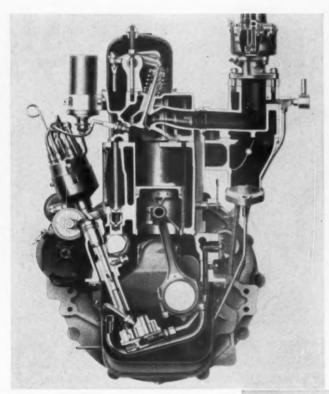
#### Scavenging

The compression, combustion, and expansion events do not differ from those of a four-

stroke-cycle engine. The filling of the cylinder, called *scavenging*, with a fresh charge may be explained as follows: When the piston has traveled 80 to 85 per cent of its expansion or power stroke, exhaust ports (openings in cylinder wall) or exhaust valves are opened. In the case of the exhaust ports, these are opened by the piston passing below them during the lower part of its stroke. The engine with exhaust valves, uses a camshaft driven at the same speed as the engine to operate the valve sequence.

The instant the exhaust valves or ports are uncovered or opened the exhaust gases in the cylinder are expanded into the atmosphere or into the muffler. Further movement of the piston downward in its travel uncovers the intake ports. At the time the intake ports are uncovered, the exhaust gases have already discharged into the exhaust line and cylinder pressure is either atmospheric or slightly below atmospheric. This, on a naturally aspi-

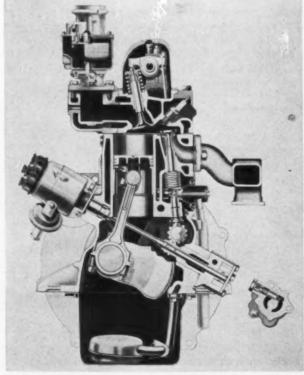
Continued on page 72



The Internal Combustion Engine . . . . 2

Cross-section of a popular make automobile engine using the "I" head design where intake and exhaust valves are located in the cylinder head.

Cut-away of the "F" head engine design with the intake valves in the cylinder head and the exhaust valves in the main block casting. This engine combines the valve features of both the "I" and "L" head engine.



# The Internal Combustion Engine .... 2

A recent arrangement of the "I" or overhead valve engine set at an angle in the chassis. Note the long "ram" type intake.

rated, (unsupercharged) engine allows a fresh charge to enter the cylinder at atmospheric pressure by way of the intake ports and blows the remaining exhaust gases out the still open exhaust ports or valves.

Some two-stroke-cycle engines use a blower which forces the fresh charge into the cylinder at between 3 to 7 pounds per square inch above atmospheric pressure. The use of the blower gives positive action to the engine scavenging process and results in a denser charge being admitted to the cylinder.

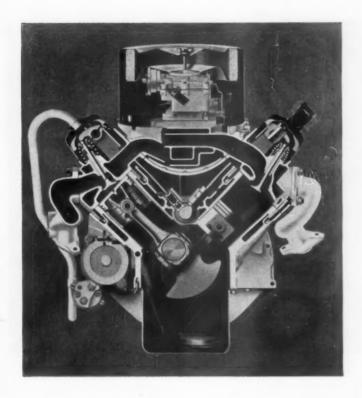
As the piston moves under BDC (bottom dead center) and starts back up the cylinder the exhaust valves or ports are closed and the intake ports close to begin the compression stroke. When the piston reaches near TDC, combustion of the charge occurs and the flame starts to burn the mixture as the piston moves on over TDC (top dead center) for the beginning of the power stroke.

#### Power Stroke

The burning charge expands and forces the piston down the cylinder for the power stroke until the exhaust ports or valves are opened at about 80 per cent of the power stroke. The exhaust gases expand out the ports or exhaust valves and scavenging of the cylinder takes place at the lower end of the piston stroke. The same series of events start all over again: Scavenging (exhaust and intake) followed by compression, expansion (power) then scavenging, over and over and over again.

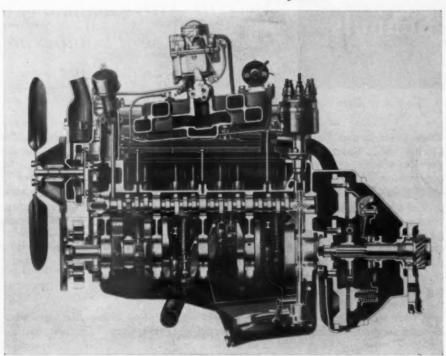
The two-stroke-cycle engine fires every cylinder in the engine during a complete revolution. As an example an eight cylinder two-stroke-cycle engine will fire all eight cylinders in one revolution of the crankshaft. Each cylinder will fire 45 degrees apart. The eight cylinder four-stroke-cycle engine will fire all cylinders in two revolutions of the crankshaft or 720 degrees of rotation. Each cylinder will fire 90 degrees apart with only half of them firing in one revolution.

In the two-stroke-cycle engine every up stroke is a compression stroke and every down stroke is a power stroke. The advantage of two-stroke-cycle operation is the elimination of one scavenging and one charging Continued on page 90



Cross-section of a typical "V"-8 overhead valve engine. "V" type engines use a common crankshaft with half as many crank throws as there are engine cylinders.

Length-wise cross-section of a "V"-8 engine showing two connecting rods per crank throw and camshaft drive arrangement.





Service Training Schools

MOTOR AGE's continuing list of factory sponsored training programs and field service schools

Allen Electric and Equipment Co., 2101 N. Pitcher St., Kalamazoo, Michigan. Allen Service schools are conducted under direct supervision of the Allen representatives in each area. The Allen Power-Tune Course covers diagnosis, and electrical performance troubles including training on regulators, generators, batteries, distributors, ignition circuit, and the use of Allen Scopes. Also, Allen PM Tune-Up School for learning the fundamentals of the tune-up business including servicing the merchandising. A nominal fee is charged. For school starting dates, contact your local Allen representative or write directly to the Company's Education Department.

Sun Electric Corporation, Chicago 31, Illinois offers courses in Testing Equipment Operation and Automotive Tune-Up Procedure. These are being offered at most of its branches on a part time evening basis, meeting four hours each evening, two evenings a week for a period of four weeks at a cost of \$40.00. Anyone interested in obtaining additional information concerning schools in various locations, may contact the Sun Branch nearest them.

United Motors Service, Div., of General Motors Corp., Detroit, Mich. UMS maintains

Continued on page 112

#### Please Print:

## MOTOR AGE Training Program

NAME		DATE	
COMPANY	POSITION	AGE	
STREET	CITY	STATE	

#### INTERNAL COMBUSTION ENGINES

1. The two-stroke-cycle internal combustion engine is limited in its use to small bore, slow-

Test VI

	speed engines.
	a. ( ) True b. ( ) False
2.	A sixteen-cylinder, two-stroke-cycle Diesel engine will fire all sixteen cylinders in one revolution of the crankshaft.
	a. ( ) True b. ( ) False
3.	In the two-stroke-cycle engine the camshaft rotates at:
	<ul> <li>□ a. Twice the crankshaft speed</li> <li>□ b. Four-times the crankshaft speed</li> <li>□ d. One half crankshaft speed</li> </ul>
4.	Engines with both intake and exhaust valves located in the cylinder head are called:
	<ul><li>□ a. Head engines</li><li>□ b. Cross-head engines</li><li>□ d. Overhead valve engines</li></ul>
5.	Rocker arms are used in I-head and F-head engines to:
	<ul> <li>□ a. Close the valves</li> <li>□ b. Move the push-rods</li> <li>□ d. To increase speed</li> </ul>
6.	In the F-head engine design the exhaust valves are placed in the:
	<ul><li>□ a. Cylinder block</li><li>□ b. Cylinder head</li><li>□ c. Crankcase</li><li>□ d. Between the "V" banks</li></ul>
7.	What is another name given to a Un-supercharged engine?
	<ul> <li>□ a. Vented engine</li> <li>□ b. Naturally aspirated engine</li> <li>□ c. Scavenged engine</li> <li>□ d. Blown-engine</li> </ul>
8.	The I-head type of engine design can eliminate valve rockers and push-rods by use of:
	<ul><li>□ a. Roller levers</li><li>□ b. Gears and cams</li><li>□ c. Overhead camshafts</li></ul>
9.	The two-stroke-cycle engine has a combined intake and exhaust period.
	a. ( ) True b. ( ) False
10.	In the two-stroke-cycle engine pistons and cylinders run cooler than in a four-stroke-cycle engine.
	a. ( ) True b. ( ) False
	DOD NO.

P.S. Don't forget to write your name and address above!

\* Comments to the Editors:

CUT OUT PAGE ALONG THIS LINE-SEE OTHER SIDE FOR INSTRUCTIONS

#### MAILING INSTRUCTIONS

Answer the questions. Cut out and fold firmly along dotted lines and return promptly to the Editors of MOTOR AGE, postage free. It is not necessary to tape or seal envelope after folding.

Test will be graded and notification of your score will be mailed to you. Upon completion of entire mechanic training course, you will be awarded the MOTOR AGE Certificate of Completion.

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# TIPS FOR THE BODY SHOP

#### Use Old Tire When Spray Painting Odd Parts

An old tire makes a very handy device when spray-painting odd parts. We lay the tire down on its side, then place a disk of plywood at top as a platform on which the pieces are laid for spraying. With most such spray work, it isn't necessary to use a drop cloth or other masking, since the tire catches all of the overspray. Make the lid so it fits on the bead of the tire only. Ed Mayover, Eddie's Service, 1601—14th St., West, (U.S. 41), Bradenton, Fla.

#### Razor Blade Attached To Soldering Iron Cuts Rubber

Our work with off the road and farm equipments often requires making thin rubber gaskets with various openings. This cannot be done cleanly enough either with a knife or razor blade. For this purpose we made a diagonal slit in the end of a soldering iron tip, to hold a single edge razor blade. It is then locked with two setscrews. The heat from the iron is transferred to the blade, which cuts

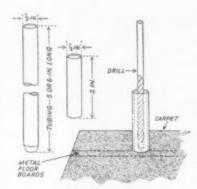


through the rubber with a cleanness impossible to achieve by any other method. Henry Josephs, Sr., Joseph's Auto Service, Box 22, Gardenville, Penna.

#### How We Drill Holes Thru Carpets Without Tearing

When drilling the holes for seat belts on cars, the drill will usually pull threads in the carpet, damaging it. The tool shown here will prevent this from happening:

- Grind a cutting edge on the end of a ½ inch o.d. piece of steel tubing about 5 or 6 inches long.
- 2. Cut another piece about 2 inches long.



To use: Cut holes in the carpet where the belts are to be placed with the sharpened piece of tubing. Then place the 2 inch piece into a hole already cut in the carpet. Place the drill into the 2 inch piece and drill the hole through the metal without damaging carpet. L. Charlantinei, 77 Grosnenov Rd., Needham, Mass.

#### Combine Leftover Paints For Economy Paint Jobs

Odds and ends of enamel can be used up and disposed of, several ways around the paint shop. One way is to pour all enamels of a like color together and use for economy paint jobs for older used cars. Another use is to pour all of the different colors together and use it for painting around the shop, including benches and shop equipment. All colors poured together will produce a neutral gray, which can be tinted or lightened or darkened by the addition of more of the color of the shade desired. One shop uses this gray enamel for shop equipment and trims up everything with a little red. This makes a very pleasing color combination with built-in economy. Don Baxter, 1607 9th St., Woodward, Okla.

#### Removing Wrinkles From Newly Installed Headlining

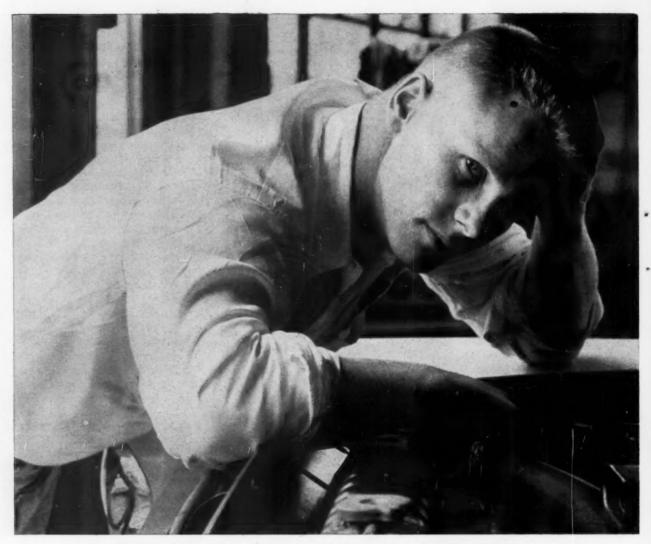
Since a body man removes and installs a headlining so seldom it is difficult to install one without wrinkles. Recently after installing a new headlining that had a number of wrinkles in it I rolled all the windows up and set a electric hot plate inside the car with a bucket with a small amount of water in it, so as to create steam. After filling the car full of steam I open the windows to let the steam out. The steam removes the wrinkles tightens the ceiling. Walter C. Bruss, Lecoma Star Rt., Rolla. Missouri.

#### BODY SHOP TIPS

are worth

\$10.00

If you've developed an idea that has helped you to do body and fender work or painting better or faster, it may be worth money. Jot down the idea and, if necessary, make a rough sketch. Sometimes a snapshot will help. Just make the description of your BODY SHOP TIP clear, and if it is used, you'll receive a check for \$10.00.



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UNITED MOTORS SERVICE, Division of General Motors

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Editorial note: In response to requests "Clearing House" items are listed—marked by (ch) after the item. Shop Kinks are identified (sk) after title. Body Shop Tips are listed under the Body Work heading. The symbol (sf) after an item means the story was

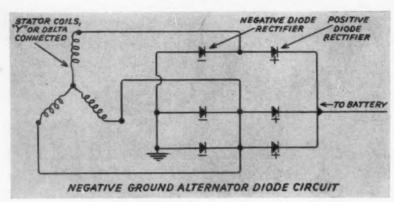
a special feature item in the MOTOR AGE Body Shop.



The February issue of MOTOR AGE will be a tent-like coverage of the International Automotive Service Industries Show. It will preview many of the New Products and the new Merchandising and Sales Promotion ideas which will be announced at the Show on Navy Pier, Chicago.

# Readers' Clearinghouse

By John K. Montgomery, Technical Editor



Wiring diagram of Silicon diode hook-up in an alternator system.

#### Problem With An Alternator

We are essentially generator and starter rebuilders, and have recently run into a problem with alternators. After successfully rebuilding quite a number of alternators and testing them out on our generator test bench, we cannot get any readings on the last 4 units we have had. I have used the exact same method in checking all my alternators. There is only one thing about them that I cannot seem to figure out. There are three negative rectifiers and three positive rectifiers. When checking out these rectifiers in their respective circuits, they check out with current flowing in the negative ground direction. When disassembled, each rectifier, individually, three negative rectifiers show continuity in the other direction. Yet, when all six are assembled in the unit, they all check out with continuity in one direction only.

Morris Greenhut G&S Automotives E. Northport, N.Y.

THINK maybe if you sit back and think a little of what your problem is, and as I understand

it from your letter, after making all the necessary checks and finding everything in order when the alternator is assembled and tested, no out-put is evident.

Normally, in an alternator, if everything individually checks out OK and then when the unit is assembled you get no output. generally it indicates an open or shorted stator windings. There is no simple way of checking stators other than checking all components individually and then testing the complete unit. In this manner if no output is received. then the stator is the fault. You probably know the Delco unit uses a plug type connector between the stator and the diodes similar to sealed beam light plug. This connector could have a bad connection which could be the cause of your problem.

With reference to polarity of your positive and negative diodes, this sketch of the wiring hookup in the alternator should clear up your problem on polarity. Each heat sink has 3 diodes of the same polarity. In the case of the DR unit the 3 negative diodes are located in the insulated aluminum heat sink. When each 3 sets of diodes are checked they will show either positive or

negative polarity and when combined as they are in our sketch the output will be positive or negative as the ground circuit dictates. Think of all the diodes as electric check valves allowing current to flow in one, only one direction.

#### Transmission Jumps Out Of Gear

I have a 1956 Chev. ½ ton in my place that I have repaired the transmission two times in one month. The trouble is it jumps into high and in second gear when slowing down at 8 to 15 miles per hour. I have installed all new gears, bearings, rear engine supports, and U joint is OK. Have you any suggestions for a trouble of this kind?

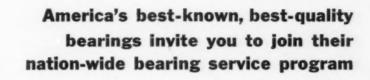
Otis Juneau Marksville, La.

FIRST of all I would suggest replacing the shift rail detent springs and balls. Then if no better, the flywheel housing alignment should be checked. The runout can be checked by mounting a dial gage to the flywheel—then crank the engine to find out how much runout. Install shims between the housing and transmission case.

#### Lift Information:

At a meeting of the Automotive Lift Institute held on October 17 in Washington, D.C., it was reported that as a result of liaison work with the vehicle manufacturers and actual lift tests, no problems are anticipated in lifting '62 model passenger cars with current models of lifts marketed by the industry. This includes the three new models introduced this year; namely, Ford Fairlane, Mercury Meteor, and Chevy II.

These three new passenger car models have unitized body constructions, front-mounted engines, and conventional type suspension systems. Other 1962 standard models and compacts are similar to 1961 models as far as lifting is concerned.



# New Timken Bearing Kit means more sales and profits for you

With a Timken® bearing kit you can replace tapered roller bearings in front wheels of 1949-1961 popular cars

including compacts.

You get the kit with a bearing assortment that fits your trade. Get in on the big market for front wheel bearings. Build front wheel safety check and wheel pack service. This

is the handiest, easiest and most profitable way to sell bearings. And you're selling the bearing that your customers know and prefer. Contact your Timken bearing authorized distributor or jobber today! The Timken Roller Bearing Company, Canton 6, Ohio.

MOTOR AGE • December 1961

### **New Products Shopping Center**

#### **New Muffler**

Has new "air-stream" uni-tube shell

Walker Manufacturing Co.: Announced is the new Continental Mark II Hi-Performance Muffler. This new muffler is of the "glass-pack" straight-through type. It is built on an entirely new concept of muffler design; the exclusive Air-Stream "Uni-Tube" shell construction company states. The complete shell, heads and connections are integrally formed from a continuous tube of heavy gauge steel. There are no seams to blow-no welded or crimped heads or connections to crack or break. Write: Walker Mfg. Co., 1201 Michigan Boulevard, Racine, Wisconsin.

#### **Battery Checker**

Fully transistorized, requires no adjusting

United Motors Service, Div. of General Motors: It is claimed that servicemen can now check the battery as easily as checking the oil with this new Delco-tronic 12-volt battery checker. This precision instrument is fully transistorized. It requires no adjusting and yet is small enough to fit in a shirt pocket. In 5 seconds



servicemen can tell their customers whether their battery is up to the required voltage, it is claimed. If the voltage is right, a green light goes on. If not, a yellow light appears which indicates that the battery requires further checking with a light load tester.

Write: United Motors Service, Division of General Motors, General Motors Bldg., Detroit 2, Mich.

#### Service Stand

Features a positive-action ratchet release

Weaver Manufacturing Division, Dura Corporation: A new automotive service stand recently introduced, features a positive-action ratchet release that cannot disengage under load, company states. The improved ratchet release also doubles as a carrying handle when the unit is not in



use. Another improvement featured by the WI-20 Wedge-Lock Service Stand is a more rugged sheet metal base. A pair of the new WI-20 Service Stands will support, in ¾ inch intervals, a ten-ton load from 15-¼ inches to 25 inches off the ground. Write: Weaver Manufacturing Division, 2100 South 9th St., Springfield, Illinois.

#### Color Bar

Holds five quarts or five gallons of base colors

The Arco Division of American-Marietta Company announced that Arco 45, their quick-drying automotive enamel, newly improved with Viodyne, is available for the first time on a space saving Color Bar. From 25 cans of Arco 45 basic and tinting colors, it is now possible for any jobber or refinish shop to mix on the Bar, the exact color for any car, any model, produced during the past 10 years company states. A large, inventory of ready-mixed colors is completely eliminated.



The new Arco 45 Color Bar is 34 inches long and 15 inches deep. It holds five quarts or five gallons of base colors. Each can is electrically agitated by a separate mechanical connection. Write: The Arco Division of American-Marietta Co., 7301 Bessemer Ave., Cleveland, Ohio.

#### Carburetor

Features simplicity in servicing

Holley Carburetor Co.: A new Holley carburetor will be introduced as original equipment on several Chrysler Corporation cars for the 1962 model year, it was announced. Model 1920 is Holley's first commercial application of a one-piece aluminum die cast carburetor body with a removable zinc fuel bowl. It is a single bore downdraft carburetor



with divorced choke. Simplicity in servicing is regarded as one of the features of the model 1920, it was stated. Write: Holley Carburetor Co., Detroit, Mich.



WJ-127 DELUXE WHEEL ALIGNMENT OUTFIT

# equipment is more practical by far...

- COMPACT AND PORTABLE—Floor space can also be used for other services. Entire outfit mounts on attractive display stand.
- ACCURATE AND DURABLE-No electronic gadgets to fail-widely used by car manufacturers for training centers and dealer operations.
- EASY TO USE-Any mechanic can learn in a few hours-no specialist required.
- LOW INVESTMENT—Yes, you can get the very best for less.

Precision 3-Way Gauges permit you to measure Camber, King-Pin (Ball Joint) Inclination and Caster quickly, easily. You get famous Weaver Turning Radius Gauges and the new Toe and Steering Center Point Gauge. New magnified scales permit faster readings. The Portable Wheel Alignment Tester will merchandise your service and increase your profits by showing the customer the need for your services. Write for complete details. Request Bulletin MA-486.

> WEAVER MANUFACTURING DIVISION - DURA CORPORATION Springfield, III., U.S.A.



SERVICE SHOP EQUIPMENT

OVER 50 YEARS SERVING THE AUTOMOTIVE SERVICE INDUSTRY



The Weaver Toe and Steering Center Point Gauge can be attached to any pair of Weaver 3-Way Alignment Gauges now in use. Eliminate Steering Center Point guesswork. See insert of large, easy-to-read, center point dial.

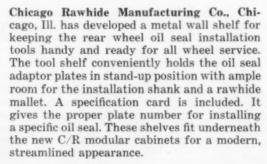


bine the WJ-127 Outfit with your lift for nment work and front end overhauls, as



# MERCHANDISING AND PROMOTIONS





Bear Manufacturing Co., Rock Island, Ill. is sponsoring a "Red Tag" Alinement Merchandising Program. It is designed to help the shop sell alinement jobs by graphically pointing out how tire life expectancy is reduced by mis-alinement. A bright colored red and yellow sign fits atop the alinement tester and the operator merely moves the large pointer to match the setting on the gauge dial. The sign does the rest. The operator transfers the reading to the red tag. Then tears off the upper half to give to the customer as a reminder.



He then places the lower half with the customer's name and address in the time slot agreed upon for a future appointment on the wall chart. Booklets explaining the program are available to the customer and to help sell jobs.

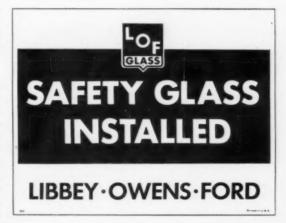
Martin Filter Corp., Edison, N.J. is offering a versatile merchandising rack for in-line gas filters. The new rack, suitable for counter-top use or wall hanging, takes advantage of the attractive "full-view" packaging of the gold colored units. The assortment provided in the new rack will fit the need for passenger cars and light trucks, as well as many heavy trucks. Twelve units covering all fuel lines from <sup>1</sup>/<sub>4</sub> inch to <sup>3</sup>/<sub>8</sub> inch and original equipment replacements are included, company states. Company claims that installation takes less than five minutes with the hose and clamps provided in the base of the package.

Skil Corporation, Chicago, Ill. announces that its new Skill Electric Auto Polisher Model 120 may be purchased at auto accessory stores, service stations and auto laundries. Each polisher is packed in a colorful, eye-catching point-of-sale display carton that sets up easily and takes little counter space,



company states. In addition to the shelf-display carton, promotion material consists of a self-mailer for distributor mailings to dealer prospects. This includes a postage free reply card for dealers to use in placing their orders. Other promotion material consists of a colorful window banner, newspaper ad mats in three sizes and a counter give-away envelope stuffer.

Libbey-Owens-Ford-Glass Company, Toledo, Ohio has a series of sales aids to merchandise safety glass replacement in automobiles at the retail level. They are designed for use both at the glass installer's place of business and in the field. These include a large flange sign of 20-gauge cold-rolled steel for exterior wall mounting. A combination of colorful red, white and blue lettering and background makes the words "Safety Glass Installed . . . Libbey-Owens-Ford" easily readable. A large window or wall poster reminding customers to specify E-Z-Eye Safety Plate Glass when replacing windshields is printed in full color as an influential point-of-purchase piece.



#### Internal Combustion Engine . . Continued from page 72

stroke required in four-strokecycle engine operation. It can be seen then that the two-stroke-cycle engine delivers one power stroke per cylinder for every revolution of the crankshaft as compared with one power stroke per cylinder for every two revolutions in a fourstroke-cycle engine. Theoretically, if all other conditions such as bore, stroke, speed, and gas pressures are equal, a two-stroke-cycle engine should develop twice the power of a four-stroke-cycle engine. This means also that a twostroke engine should weigh only one-half as much as a four-stroke engine of the same power, and should produce a more even torque. Practical factors prevent the attainment of these ideal figures.

Some disadvantages of the twostroke-cycle engine are its lack of idle stability which is necessary in an automotive engine, at least we think it should be in this country. The two-stroke operates with piston and cylinder at higher working temperatures due to combustion occurring every revolution. This can result in the distortion of these and related parts.

### Types of Valve and Cylinder Arrangements

Engines are classified generally by the way the intake and exhaust valves are located. They are located either in the cylinder block or in the cylinder head. Many arrangements have been used in the past but currently they have settled down to three types. The three general engine types are: I-head, L-head and the F-head.

#### I-head

Engines using the I-head type of construction are commonly called valve-in-head or overhead valve engines. This is because the intake and exhaust valves are located in the cylinder head. This type of construction requires the use of a tappet, push-rod and rocker linkage for actuation of the valves. This linkage arrangement is required because it is necessary to reverse the motion of the tappet and push-rod by use of the rocker-arm due to the inverted position

of the valves in the cylinder head. Some I-head engines eliminate this linkage by placing the camshaft above the valves allowing the cams to act directly upon the valve stems. The I-head type of design is said to provide the most efficient means of allowing all the expansion power of the burning mixture to exert its pressure on the piston directly. It's one of the reasons that racing type engines generally are of the I-head type.

#### L-head

In the L-head type of engine construction, the intake and exhaust valves are located in the cylinder block along side of the cylinder wall. The valve operating



Location of valve assembly components in the "L" head type of engine construction. This same arrangement is used for the exhaust in "F" head.

gear (mechanism) is located directly below the valves and bears against the single camshaft which drives the valves in proper sequence. This type of design produces a very quiet engine valve train because of the rigidness of the construction and the fact that the valves and tappets are fully enclosed. One of the problems that an I-head engine still has (which is not found in the L-head) is the noise in the valve train.

#### F-head

In the F-head engine design, the intake valves normally are located in the cylinder head. The exhaust valves are located in the cylinder block. This arrangement combines, in effect, the L-head and the I-head valve design. The valves in the cylinder head are operated by the camshaft by means of tappets, push-rods and rocker arms, similar to the overhead valve engine. The exhaust valves in the block are operated by the same camshaft just like the valves in the L-head engine. The F-head engine combines features of both the I-head and the L-head engines. Rolls-Royce and Willys have used this arrangement for sometime.

#### Engine Cylinder Arrangement

Engine cylinders can be arranged in many varieties; the common is, of course, the in-line and the V-type of construction. The in-line construction is where the cylinders are arranged along the center line of the crankshaft one after the other in a straight line, like the straight six or eight cylinder engine. It can be seen that this design has its limitations as to size because anything greater than eight cylinders only results in excessive length of the engine, plus increased stresses in the block and shafts. The compromise to the in-line engine is the V type of construction.

In the V-type of construction, two "banks" of an in-line engine are placed side by side at an angle and above the center line of the crankshaft. This design uses a crankshaft for all "banks." Usually the angle of the V is 90 degrees for an 8 cylinder engine, 12 cylinder engine uses 75, 60, or 45 degrees between banks. The 16 cylinder V-type engine uses 45 and 135 degrees between banks. These engines use a crankshaft that has only half as many crankthrows as there are cylinders. Other cylinder arrangements are the Radial, horizontal-opposed (sometimes called the pancake engine), and the "X" arrangement with the "banks" set like the letter "X" and the crankshaft located in the center of the "X." The last is not found in normal auto engine design, but is used in Marine, rail and aircraft engines.

Another classification of engines that has reappeared is the aircooled engine. These engines are like the Chevy "Corvair" and the Volkeswagen. FOR A BETTER AND LONGER-LASTING SEAL ON ALL CHRYSLER WHEEL CYLINDERS\* SINCE 1956..

## it's the NEW.. exclusive



# PISTON with the patented RIBBED CUP

Here's the perfect answer to wheel cylinder leaks on Chrysler Products Cars\*...the NEW and exclusive-with-EIS leak-proof PISTON and patented RIBBED CUP combination! The piston is anodized aluminum...the ribbed cup (moulded of HRC‡) is the proven performer that has been successfully used in millions of Chrysler Products installations since 1941!

Sound EIS engineering has gone into this piston-cup combination. The flexible ribs on the cup...an EIS patent... provide the proper pressure at the point of seal... insure smooth piston movement all the way! That's what makes for a leakproof, longer-lasting seal... that's why you should use these new EIS Pistons in your next Chrysler Products wheel cylinder repair job!

EIS combination leak-proof Pistons with Ribbed Cups are incorporated in all EIS Wheel Cylinders designed for replacement on Chrysler Products. They are also available in NEW GD-P Repair Kits containing 2 (1-1/8") Pistons, 2 Cups, 2 Boots and Springs.



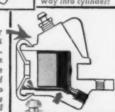


WHEN
EIS INSTALLATION
IS MADE...
point-of-seal is
intact even though
piston assembly is
pushed all the
way into cylinder!



#### FOR CHRYSLER PRODUCTS CARS 1946 through 1955...

Use the EIS CA-P Wheel Cylinder Repair Kit. Contains 2 (11/4") Anodized Aluminum Pistons with Flexible Ribbed HRC<sup>‡</sup> Cups plus 2 Boots. WHEN ORDINARY
INSTALLATION
IS MADE...
point-of-seal is
Broken when piston
and cup are pushed
all the way into
cylinder, causing
leaks and failure!





SPECIFICALLY DESIGNED

CHRYSLER 1956-62
DESOTO 1956-61
DODGE 1957-61
IMPERIAL 1956-62
PLYMOUTH 1957-61

DESIGNIN ENGINEERIN MANUFACTURIN

Ask your EIS Distributor or write for catalogs

EIS AUTOMOTIVE CORP.

Middletown.

Conn

### Service Manager's Notebook

#### Changes In Plymouth's Cylinder Block

Plymouth has announced a change in the cylinder block of the 318 cubic inch V-8 engine Eliminated is the four 1/4 inch water passage holes across the top of each cylinder block near the bores to improve engine sealing. The mating holes in each cylinder head have also been

eliminated. This change started with engine number R318-205312.

MoPar, Chrysler's parts division has made available a new gasket for service replacement on engines built before and after the above number. The gasket will avoid the possibility of water leakage into the tappet chambers. The gasket package is available under the MoPar number 2129655.

#### Do The Whole Job When Replacing Ignition Coils

Every time an ignition coil is replaced because of a burned tower, carbon tracking, or any evidence of arcing at the tower, the nipple, or boot, on the coil end of the secondary lead should be replaced. Any arcing at the tower will carbonize the nipple so that replacing it on a new coil will invariably cause another coil failure.

If the secondary lead shows any signs of damage, it also should be replaced since it can cause arcing and therefore ruin a new coil.

#### Bleeding The Tandem (New) Master Cylinder

Bleeding the tandem (new) master cylinders can throw your men a curve. This type unit is used on the Cadillac and American Motors cars this year. There are two manufacturers of this type unit, Bendix and Delco-Moraine. The Bendix unit has its two reservoirs interconnected by a partial baffle. This allows the fluid to be common to each side when above the partial baffle. The air space above the fluid is also common to both filler caps and thus can give a problem when bleeding with a pressure tank.

To bleed the Bendix unit a spare filler cap must be obtained and the vent hole soldered shut. This then will allow bleeding of the brakes, both front and rear with the pressure tank at the same time. The soldered cap is to be marked as a tool for bleeding only and is never to be left on the customers master cylinder. A spare cap can be obtained from your local source of supply.

The Delco-Moraine unit has two completely separated master cylinder reservoirs. As a result of this, each side must be bled separately. One side bleeds the front brakes the other the rear brakes.



no substitute - at any price.

Specify 4X SILICONE . . . from your jobber.

Dow Corning CORPORATION



# *ADVANGED*

WHAT IT IS: A completely new concept in engine mounting and front-end suspension design. Advanced Thrust positions the mighty Wildcat V-8 and Turbine Drive forward over the front wheels. Placing more weight over these wheels enables them to resist being turned from their course by side winds. It takes advantage of the principle that the center of wind pressure against a moving car is toward the front end . . . and that more weight ahead of this center of wind pressure improves directional stability.

WHAT IT DOES: To begin with, Advanced Thrust makes your Buick track truer and straighter. But it also has other effects you'll appreciate. Snappier wheel response and return. Less road shock up the

steering column. Flatter cornering because the front-end frame has been made wider. And, with the engine moved forward, the front floor's gone nearly flat.

WHY YOU'LL LOVE IT: Advanced Thrust makes your driving safer, smoother, more relaxed. Your Buick stays right on course – even in gustiest crosswinds. Going is surer on ice, snow, wet roads. And with the new flatter floor, middle passengers have more room for legs, knees, and feet. See and feel the big difference in the '62 cars - drive the Advanced Thrust '62 Buick. Now at your Buick dealer's. Buick

Motor Division-General Motors Corporation.

62 Buili

# Motorola introduces

# all-electronic



## UNIVERSAL MOUNTING BRACKET FITS MOST 12-VOLT (NEGATIVE GROUND) DOMESTIC-MAKE CARS AND TRUCKS—COMPLETE SYSTEM INSTALLS IN LESS THAN 1 HOUR

New all-electronic alternator available in 2 sizes: 7-diode Model A30 for automobiles and light trucks; 8-diode Model A45 for police cars, taxis and similar heavy-duty use. Both models equipped with exclusive isolation diode switch that supplies current to electrical field of alternator and also operates battery discharge indicator light on dash. All-transistor voltage regulator

features solid-state electronic construction with no moving parts; provides perfectly smooth flow of current eliminating all light flicker. Stake-locked, completely moisture- and dust-proof. Universal mounting bracket fits most all domestic-make cars and trucks; places alternator in same position occupied by D.C. generator, requires no change in size of fan belt.

# the world's first alternator system

All-transistor voltage regulator and advanced new 7-diode alternator
—a complete all-electronic system! So trouble-free
it can be guaranteed\* for 3 years (or 30,000 miles)!

Replaces trouble-prone electro-mechanical relays and contacts with dependable transistors and diodes that virtually never wear out.

Motorola, a world leader in electronics, introduces the first all-electronic alternator system. It's virtually trouble-free, costs less than any other kind on the market, and is far easier to install. You'll find a ready and profitable market for it among car owners plagued by chronic battery trouble.

Unlike D.C. generators, Motorola's new alternator system supplies a charge at idle speeds to offset much of the heavy drain that lights, heater and power accessories would otherwise put on the battery. The system thus keeps the battery at a uniform high level of charge, providing far more de-

pendable starting and better all-around car operation plus longer battery life.

Unlike other alternator systems, Motorola's alltransistor voltage regulator has *no* contact points to stick or burn... nothing but trouble-free transistors and diodes that virtually never wear out!

In addition, this new system features an exclusive isolation diode switch that operates the discharge indicator light on the dash, eliminates the need of a separate ammeter. It's the most significant advance in alternator systems. Write today for complete facts.

\* MANUFACTURER'S QUARANTEE COVERS REPAIR OR REPLACEMENT OF PARTS WITHIN 3 YEARS OR 30,000 MINES (WHICHEVER OCCURS FIRST). LABOR PLUS REMOVAL AND RE-INSTALLATION ROT INCLUDED, ARRANGED THROUGH SELLING DEALERS.
THANUFACTURER'S SUGGESTED REFAIL PRICE, PRICE AND SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

Be ready to profit on this all-new, all-electronic alternator system.

Contact your Automotive Supply Jobber for complete information or write today to Motorola Consumer Products, Inc., Dept. G-64, 9401 W. Grand Ave., Franklin Park, III.

# **O MOTOROLA**

new leader in the lively art of electronics

#### Who's Running Scared? . . . . Continued from page 51

In recent years, many dealers have emphasized service business toward objective of volume selling of new cars. Often there is more make-ready on the new cars before they were ready to be put out on the floor which put an added load on the dealers' service facilities which in some cases was already limited. It may, therefore, be a mixed blessing for many dealers and the increased service business might be some-

thing that they would just as soon do without. Much depends on the individual dealer's attitude. If he is a volume seller with limited service facilities, he won't welcome extra return trips by the owner. If he is a dealer who counts on service profits as important in his overall operations, his attitude will be favorable. Currently the National Automobile Dealers Association is trying to get clarification and

standardization of the car factory policies in this respect so the dealers will know just where they stand.

#### What About The Future?

With car owners confused about "lubeless" automobiles, with car dealers themselves confused about 12 and 12 warranties and with everyone confused about oil drain periods, what to do about it?

And something indeed must be done if on-the-lift or under-the-carinspection sales are still to be made.

The first thing we have to recognize is that we must keep car owners coming back somehow at regular intervals. Otherwise, they won't get the exposure to other automotive products and services that we all have for sale. Some major oil companies have already recognized this and are already emphasizing the overall concept of comfort, safety and savings.

#### Help Up-Grade Operator

This is a serious problem—not only facing the major oil companies but anyone in our end of the business. If time on the lift with all its opportunity for selling is diminished even gradually, there is going to have to be more and more selling on the island.

Depending on the type of products you sell, this may or may not be a problem. If you have something readily visible, such as a fan belt, which can be checked the instant the hood goes up, it may not be much of a problem. For others, those products used underneath or inside the engine, you'll have to worry about making better salesmen out of gas pumpers.

#### Cooperate With Recognized Groups

We can cooperate with the American Petroleum Institute, the Automotive Service Industry Assn., the National Safety Council and other recognized groups who are trying to educate the motoring public toward better car care.

The 1960 National Safety Council survey shows one car in four unsafe. This picture gets worse—not better—because just three years ago only one car in every five was found unsafe. Correction of these unsafe items not only helps perform a public service but produces a sale at the same time.



#### Add an extra \$8.000, \$12,000, \$15,000 a Year SERVICING RADIATORS!

Now, the world's largest radiator servicing equipment manufacturer offers the complete package: Equipment, merchandising, "Pays-for-Itself" payment plan, complete factory school (free training for you or your man).

#### And Radiator Servicing produces top profits, quickly!

- "\$900 Monthly Average", first 4 months-M. J. Wilson Co., Shelbyville, Ill.
- "\$13,500 First Year", -Automotive Service Co., New Castle, Ind.
- "\$800 Monthly Average", first 7 months—Walterboro Auto Parts, Waterboro, S. C.

FREE! Mail coupon today for Inland's New "Blueprint for Profits", a 32-page booklet showing various shop combinations. Tells exactly what you'll need to set up a complete radiator servicing dept. Gives prices, outlines "Pays-for-Itself" plan, describes experiences of others.

#### INLAND MFG. CO., Dept. MA-12, 1108 Jackson St., Omaha 2, Nebr.

SERVICING RADIATORS offers you o	INLAND MFG. CO., Dept. MA-12, 1108 Jackson St., Omaha Please send new free book, "Blueprint For Profits."	2, Nebr.
bluoprint	FIRM. (PLEAS	E PRINT)
	ADDRESS	
AL DE	CITYZONESTATE	
The form	BYTITLE	
and all manufacturing com	If dealer, make of car sold	
INLAND	Are you now operating a radiator dept.?	No

#### Tools and Equipment . . . . . Continued from page 62

Time is money for both your customer, your men and yourself. How better can you save time for all and that's money, than investing in the latest and most modern type of equipment? Today's customer wants quick and accurate service. Many shops and automobile dealers are changing their method of servicing in order to comply with customer demands. They are using teams of two men per work stall, fully equipped with modern tools and equipment to hold the modern customer. They want fast, efficient service and if they don't get it, you've lost a customer. Now very few operators can afford to lose customers just because they won't cater to present day buyer demands. Times are changing, we are, in the United States, presently in a marketing and servicing revolution. Look around your place of business -what do you see? Changes, changes everywhere. Are you going to stand still and let your customers pass you by? Let's get rolling with the times . . . wake up and look around you . . . walk into that shop of yours and give it a clean sweep. Check that equipment, replace it or have it repaired if it needs it. Look those hand tools and power tools over, maybe some of that old iron doesn't fit today's cars? We've seen some piles of old iron tools in shops that are real knuckle busters and a great boon to the sale of emergency first aid kits. Some of them look like they are made by a bunch of drunken blacksmiths on a dark night. Go to your jobber and look at the new and modern, time saving

and money-making tools he has on display. Take a look at the small hand tools neatly packaged like potato chips at the local pub. New modern hand and power tools can mean the difference between a profitable job and a losing, time consuming, back breaking dog of a job. How about that power tool you bought right after the Second World War? You're not getting any



All types of attachments can be used in your rotary power tool to speed the completion of repairs.

younger and you can bet your bottom dollar that tool isn't either. It's more than likely a bulky unit and pretty heavy. While you're at the jobber's counter pick up those new power wrenches... feel the big difference in weight and wait until you try them for size in a tight service situation. Boy! will that make a difference. Once you start to modernize your tools and equipment, keep a close eye on the shop books and watch them zoom in the profit column.



Modern tools and equipment can be used for additional profit making "quick" service operations.

Arrangements
of
Tools and Equipment
in the
Service Areas
Shown in
Good Shopkeeping
Section
Pages 52–59



- FLOW AUTOMATICALLY!
- SHUT OFF AUTOMATICALLY!
- . FILL TO CORRECT LEVEL!
- BIG 21/2-QUART CAPACITY

Ken's New B-70 Automatic Battery Filler quickly fills to correct level—shuts off automatically. No spills... No dripping. Ideal for dry charge batteries. Both valve and container are made of high-impact styrene and polyethylene to withstand long, hard use with either water or battery acids. Also features the only automatic valve for which all parts are replaceable!



## Dual-Automatic FILLER and TESTER

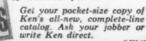
Another "first" by Ken, this B-71 Automatic Filler and Tester is combined in a single unit to make battery service a one-stop operation. Fills batteries to correct level automatically.

Tests either 6 or 12 volt systems with visual trouble indicator. Extra wire, with simple clip, makes it easy to locate many other car shorts.



#### CALL YOUR JOBBER

Put one of these sales builders to work for you now!



THE KEN-TOOL MFG. CO.

Largest exclusive manufacturer of Specialized Tire Changing Tools, Equipment, and Garage Tools . . . Known and used around the World.

#### Good Shopkeeping . . . . . . Continued from page 59

obstruction and rubbish. The parking area should allow adequate space for parking, completed jobs and for customer parking. Viewing the building from the outside, check to see that windows, tiles are sparkling clean. Broken panes should be replaced at once. If these Good Shopkeeping practices are maintained, then your place will encourage motorists to stop in for service.

#### Overhead Doors

Overhead doors are recommended. The opening should at least be between 12 to 14 feet in width. The height of the door should be 11 feet clear when opened and even more, if your establishment services trucks. Ceiling heights in your shop or dealership should be based on 12 feet minimum for passenger cars service and a minimum of 14 feet if

trucks are serviced. This will allow adequate space for hoists and monorail installation.

Once the customer drives into your place it is important that he be given courteous and prompt attention. The service reception area should be inviting and a place should be set aside for an attractive waiting room for the customers. The reception area should be planned for straight through traffic flow. This permits faster handling. Be sure that the entrances and exits permit this oneway flow through the service department. Integrate the aisle pattern with the traffic flow in the streets. Clockwise flow is advisable as it permits right turns into the public traffic.

#### Service Department

The service department should be well lighted and stall areas marked for proper parking of the cars. According to one car manufacturer, there should be four service stalls available for every three service technicians. A general purpose stall requires 350 sq. ft. of floor space. This would be a 10  $\times$ 25 ft. stall and a  $10 \times 10$  ft. aisle. The entire service area layouts require 400 sq. ft. per stall. This includes regular and oversize special purpose stalls, aisle space and other service functions within the service area proper. These areas include the tool room, service desk, space, service manager's office, etc.

Service stalls next to walls and special purpose stalls such as lubrication, wash, wheel alignment and body and paint require a minimum width of 12 ft.

#### Practice Good Shopkeeping

The service department of a dealership, shop or service station should be well equipped and Good Shopkeeping should be the "Golden Rule." The service department must never give the impression of disorder and carelessness. It should be open for customer inspection at all times. The major function of the automotive service establishment as far as physical layout and equipment goes is to attract the customer inside. Once inside it is necessary to impress Continued on page 101

coast to coast!

## Every Dot's a LUCAS Dealer or Distributor Every Star's a LUCAS Factory Branch!



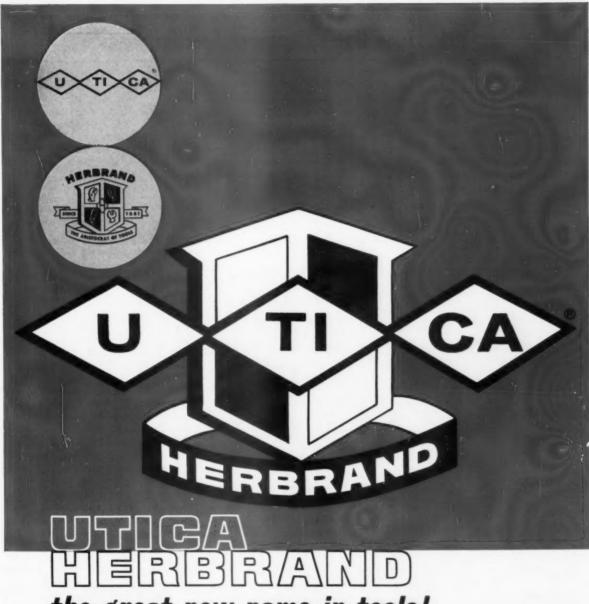
ELECTRICAL SERVICES, INC. 501-509 West 42nd St., New York 36, N. Y.

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GENERATORS • COILS
HORNS • REGULATORS
STARTERS • WINDSHIELD WIPERS
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5025-5029 W. Jefferson Blvd.
S. SAN FRANCISCO, Calif., 171 Beacon St.
CHICAGO 41, III., 5001 W. Belmont Ave.
HOUSTON 20, Tex., 6055-6057 Armour Dr.
JACKSONVILLE 5, Fla., 400 S. Edgewood Ave.
SEATTLE 8, Wash., 5516 First Ave. South
BOSTON, Mass., Southwest Pk.,

Rt. 1 at Rt. 128, Westwood DENVER 7, Colo., 6001 E. 38th Ave. BALTIMORE 6, Md., 7114 Commercial Ave.



## the great new name in tools!

Herbrand, one of the automotive industry's largest producers of standard and special mechanic's hand tools, has joined forces with Utica . . . world's largest producer of quality pliers and adjustable wrenches for the electronic, mill supply, automotive and hardware industries. GREATER STRENGTH THROUGH UNITY . . . joining forces with Utica guarantees our ability to maintain the same high standards of quality that have made Herbrand famous since 1881. It also increases our capabilities for new tool development and on-time delivery. For news on the next "tool of the month" and big new developments ahead, see your established Herbrand jobber.



## 1962 Tune Up—Alignment Specifications

		ENGINE		TUNE-UP DATA						FRONT END ALIGNMENT					
	No. of Cylinders, Bore and Stroke (In.)			VALVES			IGNITION								
MAKE AND MODEL		Max. Brake Horespower	Spark Plug- Make and Size (Mm.)	Seat Angle		Opera	Tappet Operating Clearance		(ln.)		Tim- ing				
				Inlet (Deg.)	Exhaust (Deg.)	Inlet (In.)	Exhauet (In.)	Breaker Point Gap (	Cam Angle (Deg.)	Spark Plug Gap (In.)	Spark Occurs (Deg.)	Steering Axis Inclination (Deg.)	Caster (Deg.)	Camber (Deg.)	Toe-in (in.)
AMERICAN MOTORS CORP. RamblerAmerican (Deluxe & Custom)	6-3½x4¼	90	Ch-14	45	45	.016C	.018C	.020	39	.035	3B	8	1/4N to 1/4P	¼N to ¼P	to to
American 400 (Std. Eng.); Deluxe & Custom (Eng. Opt.)Classic (Deluxe & Custom)Classic 400 (Std. Eng.); Classic (Del. & Cus.) (Eng. Opt.)	6-31/6x41/4 6-31/6x41/4 6-31/6x41/4	125 127 127	Ch-14 Ch-14	45 45 45	45 45 45	.012H .012H Hyd	.016H .016H	.016 .016	32 32 32	.035	88 58 58	8 6°11'	34N to 34P	14N to 14P 14N to 14P	to to
CHECKER MOTORS CORP.	8-4x31/4	250	Ch-14	30	45	Hyd	Hyd	.017	34	. 035	TC	6°11′	N to MP	N to AP	10 to 1
CheckerSuperba, MarathonSuperba, Marathon (Eng. Opt.)	6-3 t x43 8 6-3 t x43 8	80 122	Ch-18 Ch-14	30 30	44 44	.014H .017H	.014H .023H	.020	39 39	.029	48 31/28	7 7	2P 2P	14P to 114P	to 1
CHRYSLER CORP.  Chrysler	8-41-4x3-8 8-41-x3-8 8-41-x3-8 8-41-x3-8 8-41-x3-8 6-31-x3-8 8-31-x3-8 8-31-x3-8 8-31-x3-8	265 305 340 340 380 101 145 230 305 340 101	CA-14 CA-14 CA-14 CA-14 CA-14 CA-14 CA-14 CA-14 CA-14 CA-14	45 45 45 45 45 46 46 45 45 45 45	45 45 45 45 46 46 46 45 45 45	Hyd Hyd Hyd O15H O10H O10H Hyd Hyd O18H	Hyd Hyd Hyd O24H O20H O18H Hyd Hyd O29H	.017 .017 .017 .017 .017 .020 .020 .017 .017 .017	30 30 37 30 37 43 43 30 37 30 43	. 035 . 035 . 035 . 035 . 035 . 035 . 035 . 035 . 035 . 035	108 108 108 108 21-98 21-98 108 108 21-98	616191919191919191919191919191919191919	0 to 1N 14P to 114P 14P to 114P 14P to 114P 14P to 114P 0 to 1P	P to P P to P to P to P to P to P to P	12 to 1 12 to 1 13 to 1
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Sport Fury (Std. Eng.); Savoy, Belvedere, Fury (Eng. Opt.)	8-4½x3¾	305	Ch-14	45	45	Hyd	Hyd	.817	37	. 035	10B	734	0 to 1P	34P to 34P1	it to
FORD MOTOR CO. Ford. Falcon (Eng. Opt.) Fairlane Fairlane Galaxie Galaxie (Eng. Opt.) Galaxie Galaxie (Eng. Opt.) Thunderbird Mercury Comet Comet (Eng. Opt.) Meteor Meteor Monterey Monterey Monterey Monterey Monterey	6-3 x2 6-3 x2 6-3 x2 6-3 x3 8-4 x3 8-4 x3 8-4 x3 8-4 x3 8-4 x3 8-4 x3 8-3 x2 6-3 x2 6-3 x2 6-3 x2	85 101 101 145 138 170 220 300 300 85 101	AL-18 AL-18 AL-18 AL-18 CA-18 CA-18 CA-18 AL-18 AL-18 AL-18 AL-18 AL-18	45 45 45 91 45 45 45 45 45 45 45 45	45 45 45 91 45 45 45 45 45 45 45	.018H .018H .018H Hyd AM .018H Hyd Hyd Hyd Hyd Hyd .018H .018H	.018H .018H .018H Hyd AM .018H Hyd Hyd Hyd Hyd .018H .018H	.025 .025 .025 .015 .015 .015 .015 .015 .015 .025	37 37 37 27 37 27 27 27 27 27 27 27 37 37	.034 .034 .034 .034 .034 .034 .034 .034	58 58 68 76 58 58 58 58 78 68 58 58	7 7 634 634 634 7 7 19'	11 P to 2P 12 P to 12 P 12 P to 13 P 13 P to 13 P 14 N to 13 P 14 N to 14 P 15 N to 14 P 16 N to 14 P 17 T to 17 N 18 T to 18 P 18 T to 18 T to 18 P 18 T to 18 T to	P to 14P LP to 14P LP to 14P LP to 14P LP to 1P LP to 1P LP to 1P LP to 1P O to 1P O to 1P O to 1P O to 1P	to it to it is to it is to it is to it it is it
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GENERAL MOTORS CORP.  Buick	6-35/(x3)) 8-31/(x2))	135 155	AC-14 AC-14	45 45	45 45	Hyd Hyd	Hyd Hyd	.016	30 30	.033	71/2B 71/2B	71.5 73.2	0 to 1N 0 to 1N	36N to 36P 36N to 36P	1/8 to 1
Special Skylark (Std. Eng.); Special Std. & Del. (Eng. Opt.) LaSabro	8-31/2x211 8-4/2x311	190 280	AC-14 AC-14	45 45	45 45	Hyd Hyd	Hyd Hyd	.016	30 30	.033	714B 12B	71.2 9°521	0 to 1N	34 to 34NP	1/8 to 1
Invicta, Electra 229 (Std. Eng.); Cadillac	8-4; x38; 8-4x3; 8-3; x22; 8-3; x33; 8-3; x33; 8-4x3; 8-4; x33; 8-4x3; 8-4; x33; x33; x33; x33; x33; x33; x33; x3	325 325 80 90 120 135 170 250 380 250 155 280 330 345 330 110 185 215 235 303	AC-14 AC-14	45 44 46 46 46 46 46 46 45 45 45 45 45 30 30 30	45 44 46 46 46 46 46 46 45 45 45 45 45 45 45 45	Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd	Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd	.016 .016 .019 .019 .019 .019 .019 .016 .016 .016 .016 .016 .016 .016	30 30 33 33 33 32 30 30 30 30 30 30 30 30 30 30 30 30 30	.033 .035 .038 .037 .037 .036 .036 .036 .030 .030 .030 .030 .030	128 58 48 78 106 78 128 48 128 58 58 58 58 58 68 68 68	9°521 6 7 7 712 7°11 7°11 7°11 10 10 10 10 6°50 4°50 4°50 4°50 4°50	N to 11 N N to 11 N N to 11 N N to 11 N N 3P 31 P P TO 11 P N TO 12 P N TO 12 P N TO 12 N TO 1	0 to 3, P 0 to 1, P 0 to 1	1 to
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ABBREVIATIONS

I—Left side only; right side, 0 to ½P. AC—AC Spark Plug Div.

AL—Autolite,
AM—Automatic mechanical
adjustment,
B—Before top center,

C—Coid.
CA—Champion or Autolite.
Ch—Champion.
Hyd—Hydraulic valve lifters.
N—Negative.
P—Positive.
TC—Top center.

## Good Shopkeeping . . . . . . Continued from page 98

him with a picture of orderly efficient service.

## Departmentalization

Carefully planned departmentalization promotes efficiency by grouping equipment necessary for specific kinds of work. Cleanliness and orderliness can be maintained by making each man in the shop or service department responsible for the work assigned to him. Over-all impression of efficiency is impressed on customer who feels his work is being done by specialists. One dealer built a new 16,800 sq. ft. showroom and service center at about \$5.00 per sq. ft. This is exclusive of service equipment such as lifts. The  $70 \times 240 \times 14$ -ft. rigid frame structure was built around the Armco building system. which features interlocking Steelox panels with deep ribs that create a sculptured effect.

Because the building has no interior columns, the dealer gets maximum use of floor area for display, service, office and storage space. Interior of the showroom features colorful exposed rigid frames, metal window wall and acoustical tile suspended from the cathedral ceiling. Interior and service area is supplemented by natural lighting from plastic skylight. Wall lights have louvered ventilator panels underneath.

Exterior walls are constructed of interlocking panels, prepainted blue with an acrylic baked-on plastic finish. This roof is constructed of plain Steelox panels, pre-painted white.

For efficient heating and airconditioning, walls are backed with insulated liner panel and the roof with 11/2 inch blanket insulation. Architectural variety is achieved by incorporating aluminum window wall and masonry pylon.

## **Aisle Dimensions**

In the service department the width of the aisle leading to 90 degree stalls should be 25 ft. It is felt that the stalls at 90 degrees will provide the most efficient layout. The one aisle should serve two rows of cars. If it is necessary to use stalls at 60 degrees, then the aisle should be 20 ft. for shops with 45 degree stalls the aisle should be 16 ft.

## Quick Service Department

In dealerships and shops it is a good idea to establish a quick service department located in an area where it is easy to drive in and out. It should be near the reception area and the customer waiting area. These quick service jobs should only take about half an hour to perform. Quick service jobs could involve minor cooling system work, lubrication, exhaust replacement and tune-up work. Other quick service jobs can be done on the brake system, electrical system, suspension system and installation of accessories. Have all the necessary tools and equipment necessary for this work located in this quick service area.

Tools and equipment in the quick service department should include lifts, lubricating equipment, engine test equipment, quick battery

Continued on page 102



## Good Shopkeeping . . . . . . Continued from page 101

charger, brake drum lathe, brake shoe grinder, brake bleeder and, of course, impact wrenches, With these tools your department will be able to handle any quick service job that rolls into the shop. One thing to always remember, keep the test equipment clean and in view of the customers, if possible. Modern equipment always makes a good impression.

The parts department counter

should be connected with the service department. It should be uncluttered, except for an occasional accessory display. The rack behind the parts counter should be well filled with parts, neatly arranged and indexed. The parts department should use standard parts bins and have special racks for fenders and other sheet metal units. Welllighted aisles, using flourescent bin lighting fixtures speed service and eliminate errors.

## Been fixing tire chains again?

## ...Why Not Do It the Easy Way with K-D?

Throw away the hammer, chisel and Top jaws close links pliers. Get a New K-D #472 Repair-a- Side jaws open links Chain tool. Its special jaws-one set for opening links; one set for closing themmake chain repairs easy, clean, quick, because they are designed for this job alone. You keep your temper even and your pockets full doing a job that most mechanics don't even want to think about. Get one, use it several times, and it will pay for itself in customer gratitude and saved hands alone.





## Body Shop

It is advisable to keep the body shop separate from the service department. The paint shop should be located in the body shop, but in a separate partitioned area. Use of sound proofing materials should be used to cut down on noise. Cinder block should be used in the body shop construction because of its sound absorbing qualities. Also essential to the body shop is good lighting, ventilation and heating.

A dust proof paint shop should be strived for. This department should be thoroughly ventilated to minimize fire and health hazards. Incoming air should be filtered and air should be circulated to remove vapors. In the installation of a paint booth, local fire codes should be carefully studied and followed. The booth must be vaporproof and have its own separate exhaust system. The electric switches, lights and motors must also be vapor proof. The paint booth should be minimum size of  $15 \times 24$  ft. Lights in the paint booth should be of natural lighting variety.

## Lighting

Good lighting and color planning are "must" for the dealership and shop today. Carefully planned use of color and light improves the workers efficiency. It also reduces accidents. Direct light system should provide for a minimum illumination of 100 ft. candles at 30 inches above the floor level. Hot cathode type light and flourescent lighting are used in many modern shops and dealerships. There should be special provisions for lighting around the hoists, monorail and other areas in which the lights may be hit by cars or assemblies being lifted from the floor.

## Heating System

Heating the office and showroom can be accomplished by oil or gasfired boiler or furnaces. If a hot air system is employed, air conditioning can be incorporated through the same duct work. Heating of the service department can be by hot water radiant heating in the floor. Forced convection steam or hot water heater units suspended from the ceiling are also very good. The heat blast should be spread uniformly throughout the service department with some facing the large doors.

Ventilation of the service department should be by forced convection because of carbon monoxide dangers. The fan and motor capacity should be sufficient to provide an adequate air change. Arrangement should be made to bring air into the room to replace the air drawn out by the exhaust ventilating fan.

## Imported Car Dealership

We have discussed the floor plans and layouts of shops and dealerships that handle American-made cars and trucks. How do the imported car dealerships compare to the domestic car dealership building? Motor Age has surveyed a typical foreign car dealership to round out its picture of dealerships and shop layouts.

### Showroom

Showroom of a Volkswagen dealer should be a minimum of 1,200 sq. ft. It should be capable of displaying three vehicles. Other departments incorporated in this VW dealership are offices, storage, cashier, rest rooms, customer area and heating and air conditioning.

The workshop is recommended to be a minimum of 60 ft. in width. This will allow for 10 ft. × 20 ft. stalls with a 20 ft. center isle. Workshop ceiling height should be a minimum of 14 ft. The unit repair area is with the workshop area. In this area, engines, transmissions, differentials, etc. are repaired. A minimum size would be  $15 \times 20$  ft. and should be located where good natural light is available. The work stalls recommended are one work stall for each 150 Volkswagens in the dealer's area. Over seventy per cent of work stalls should be provided with lifts.

The customer waiting room is designed to keep service customers out of the service area. The service manager's office is situated between the work shop and this area.

The basic requirement for a Volkswagen dealership with respect to the parts department is 150 sq. ft. on the first floor, preferably 200 sq. ft. for each work stall in the service department. A

minimum of 1200 sq. ft would be required on the first floor for even the smallest dealership.

## Service Stations

Good Shopkeeping is a "must" with every service station. A clean looking establishment is an inviting establishment. Cleanliness will increase business. Many motorists shop around and look for a service station that is clean and neat. They would reason that in addition to being clean, the tools and equipment and service also would be of

the best, and new, instead of dusty and grimy.

Every service station should institute Good Shopkeeping practices. These "clean up campaigns" will always give business a boost. An orderly and clean establishment helps a motorist to feel at ease. When the customer is relaxed he is more inclined to listen to sales talk and service repair suggestions.

Service stations should keep their places neat and presentable by using a workable day-by-day,

Continued on page 108



## QUICK REMEDY FOR TUNE-UP-PHOBIA Complete PACCO tune-up kits

Every Pacco Carburetor Tune-Up Kit contains stepby-step instructions for the carburetor your customer is working on . . . plus service tips and changes, and a clear diagram of every part. He tunes carburetors expertly—and makes good money doing it.



Which means you make money, too—selling Pacco.

Moral: Prescribe Pacco complete tune-up Kits.

PRECISION AUTOMOTIVE COMPONENTS COMPANY

Ballwin, Missouri

## Detroit Report...

## **New Spring Fashions**

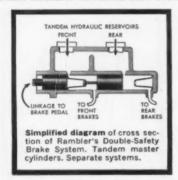
When Chevrolet announced its single-leaf spring for the Chevy II, Ed Cole, Chevrolet general manager, predicted that other makers would soon follow.

Oldsmobile and Buick are now tooling up for new 1963 frames that will employ the Hotchkiss drive. This means that the rear coil springs will be dropped, and it's a good bet that the substitute will be single-leaf springs. Fruehauf Trailer Co. is developing such a spring for trailers.

However, Ford Division, pioneer in single-leaf-spring development, has just about killed this program. The reason—at least the one fed out to the press—is that proto-type springs become permanently deformed by severe loading.

## Double Brake System Means Double Safety

Biggest advance since hydraulic brakes is Rambler's new Double-Safety Brake System—tandem master cylinders, one for front brakes, one for rear. If one system is damaged, the other still works. Other Rambler advances are: New



Road Command Suspension on Classic and Ambassador allows remarkable new precision control. Tires and wheels precision balanced at factory. Oil filters standard on all models. Many parts lubricated for life—33,000 mile chassis lubrication on most. Who gets the first ride?

## **Burning Question**

Look for at least one low-cost device for combating crank-case and tailpipe smog to be submitted for test in California—and then to the entire auto industry—in the next few months. American Machine & Foundry, teamed with the Chromalloy Corp., is completing a system that burns up carbon monoxide and hydrocarbons in the exhaust circuit.

The key to it is chrome-plating an afterburner to withstand the high temperatures involved. A spark plug starts the combustion, which then is self-sustaining. It is said to be good for 50,000 miles—superior to the short-lived catalysts such as vanadium oxide and platinum.

## Easy to Ride Honda 50

The Honda 50 is easier and safer to ride than a bike...has an automatic clutch and 3 speed transmission that shifts with a touch of a foot. For hunters and fishermen, nothing on the market equals the performance of a Honda Trail 50—takes you over desert and mountain country where even a jeep cannot go. Let's Go!!!

### Latest Word On Cardinal

The rumor is that Ford Motor Company has thrown out the front-wheel drive concept for Cardinal and is converting to a rear-engined design. This comes from a high official of Volkswagen of America. He is quite certain, incidentally, that the Cardinal will eventually be introduced and that General Motors will have to counter with a similar-sized car.

### **AC Means Action**

AC gives you spark plugs with self-cleaning action, whether you drive on the highway or in the city. It's AC's Hot Tip that makes the difference. This extremely thin insulator tip heats up fast to burn off fouling deposits as they form. In addition, the recessed structure gives extra space for further cleaning by swirling combustion gasses. For those cars that require them, AC provides extended tip design with Extended Shell that gives added protection against "drowning" and insulator tip breakage. AC means self cleaning ACtion . . . and they're perfect for every make of car now on the road.

## More Power Packages Now Planned

Convinced that buyers want more power, several auto makers will offer special horsepower packages in 1963.

In addition to Olds' turbocharged aluminum V-8 engine, Chrysler may offer a super-performance car next year, as well as a high-powered special for police use.

Oldsmobile's turbocharged engine, due late next month, was hurriedly announced because Olds wanted to be first with the news. Actually, Chevrolet is probably farthest along with its turbocharger.

## **Gus Wilson's**

A regular monthly feature of Popular Science

It was a frosty Christmas Eve and Gus was all set to enjoy a well-earned holiday. But what could he do when a weird two-car caravan rolled up to the Model Garage—a big car pushing a little one—and both in need of help? Especially at this time of year and especially when the big car contained three bearded and turbaned U.N. delegates, and the little one a serviceman's wife

POPULAR SCIENCE READERS

## Suspension Program Suspended

Inside sources report that Ford has stopped work on air-oil suspensions. But interest in this suspension continues among both American and European engineers. Almost every European auto maker has prototypes on test. In this country, American Motors is most active; a Rambler is now scooting 'round Detroit with an air-oil setup.

## Fore-Warning

Stewart-Warner's "Twin-Gauge" panel tells car owners at a glance that their car is low on oil pressure or has an inadequate generator charging rate—the panel helps avoid

## from Popular Science

355 Lexington Avenue, New York 17, New York Monthly

trouble and does a more thorough job than warning lights. The





"Twin-Gauge" panels are available in black or white or "Twin Blue" face dials. This little security costs

Model Garage



with a crying baby?

With a delicate point of protocol at stake (which car to fix first?)—not to mention the language barrier and the wailing infant—Gus has to come up with a minor miracle to straighten everything out in time to say Merry Christmas and to all a goodnight. See "Gus Plays a Diplomatic Role"—in Dec. PS. ARE YOUR BEST CUSTOMERS

little but offers much.

### **Silent Stoppers**

Cadillac, whose engineers say one of the most important products they sell is quietness, will announce next year practically noiseless brakes—something never before achieved by any car maker, either here or abroad.

These antisqueal brakes are expected to be particularly useful for eliminating those annoying low-pitched noises particularly common in the rear wheels.

## New Rag-Tops

More convertibles are on the way. The Convair convertible, with a manually raised top, will be ready next March. Ford is about ready with a Comet convertible but some officials are reluctant to okay it.

## Ford Motor Company Switches To Autolite

Autolite Spark Plugs are now specified for original equipment installation on every vehicle that rolls off Ford Motor Company assembly lines. And they are strongly recommended by Ford Motor Company engineers for replacement use in all units now in service.

In each Autolite Power Tip spark plug the electrode or firing tip is longer than usual. This tip is made of a special heat resistant alloy.

In driving, lead and other harmful, fouling deposits start to accumulate on the firing tip. If allowed to remain, they will eventually short out and kill the plug.

But the firing tip on an Autolite Power Tip spark plug extends deeper into the engine. Deposits are immersed in the searing heat of the exploding gasoline.

With a Power Tip, each time the engine fires, the deposits are actually burned away. Spark plugs stay clean, so that mileage and power stay at their peak.

## **Holley Adds New Pep**

Give that car new pep, economy and performance with a brand new Holley PEP Carburetor. One Holley single base, downdraft model for all 1960–1962 six cylinder Chrysler built cars, including Dodge, Lancer, Plymouth and Valiant. Holley carburetors are brand new—not rebuilts. They are made to the same original equipment quality specifications as carburetors Holley is supplying for 1962 Chrysler built sixes and are factory inspected and sealed.

The Holley Carburetor Company has been a supplier of original carburetor and ignition equipment for over 55 years. Holley has genuine parts for American Motors, Chrysler and Ford cars.

The Holley people carry a complete stock of Holley carburetor and ignition repair kits and parts, plus brand-new Holley PEP Carburetors.

Leading Advertisers Appearing In The December Issue of POPULAR SCIENCE

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Oldsmobile Division Olds 88

Pontiac Division Tempest Le Mans

Quaker State Oil Refining Motor Oil

American Motors
Rambler

Holley Carburetor Co.

Carburetors

Midget Motors Corp.

Midget Car

AC Spark Plug ACon-O-Mizer

American Honda Motor Motorcycle

> AC Spark Plug Spark Plugs

Stewart-Warner Corp.
Twin-Gauge Panels

Kendall Refining Co. Motor Oil

## AMERICA'S FOREMOST AUTOMOTIVE MARKET



ON SALE — AT YOUR NEWSSTAND

## NEW LITERATURE

## Tune-Up Handbook

Offers step-by-step tune-up procedures of all engines

Sun Electric Corporation: Announced is the availability of a newly-published "Tune-up Handbook." This handbook contains sixty pages of facts, figures and illustrations designed to guide the reader through all engine

tune-up operations using modern testing equipment. Based on technical research and study under actual shop operations, it gives step-by-step procedures of all engine and electrical Tune-Up tests. It is available to the automotive service industry, including auto mechanics, tune-up specialists, service writers, managers, and automotive trade

school instructors. Write: Sun Electric Corporation, Dept. S.D., Chicago 31, Illinois.

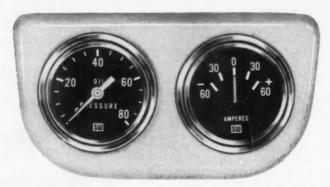
## **Muffler Catalog**

Contains automotive exhaust system data

Merit Muffler Division, 619 Smith St., Toledo 1, Ohio: Automotive exhaust system data is now available, including listings of all 1961 car makes and models. It is contained in the Division's new catalog. Scale drawings of exhaust systems for all 1961 car makes and models have been added to those of past years. The 152-page catalog and insert contain all U.S. and foreign passenger car and truck applications as well as the scale drawings of exhaust systems. The indexed insert contains the numerical listings of more than 1.700 Merit muffler and pipe numbers, inpopularity cluding rating. weight, application data, car factory part numbers and complete specification data. Write: Merit Muffler Division, 619 Smith St., Toledo 1, Ohio.

## Thousands of new car owners are prospects for...

## STEWART-WARNER "TWIN-GAUGE" PANELS



These car owners are not content with just warning lights. They want to know conditions under the hood at all times. They want to be alerted before trouble hits—not after.

Stewart-Warner Twin-Gauge Panel—with ammeter and oil pressure gauge—will appeal to every alert driver who wants to avoid costly trouble.

Attractively styled, these easy-toinstall "Twin-Gauge" Panels are available in Deluxe "Colonial Grain" Royalite, Chrome Plated or Standard Black Enamel finishes—with instrument face dials in either "Twin-Blue" or Black & White.

A fast moving, highly profitable accessory that needs only your recommendation.... And you can give it with confidence knowing the dependable quality of Stewart-Warner.

Contact Your Wholesale Supplier Today



Dept. CC121, 1840 Diversey Pkwy., Chicago 14, III.

## **Ignition Handbook**

Contains a comprehensive listing of magneto ignition

Wells Manufacturing Corporation: The new maximum capacity Capac Magneto Parts Catalog is now available to jobbers, dealers and servicemen. It is a magneto ignition handbook in itself. It contains a comprehensive listing of magneto ignition parts, all end use applications are fully indexed and cross-referenced to original stock numbers of basic engine manufacturers. The 5-section catalog contains illustrations and descriptions of Capac's Vu\*ak Tune-Up Kits and individual parts for all makes of outboard, marine, industrial, and farm implement magnetos; a special listing of engine model parts guide, giving the correct Capac Tune-Up Kit for each. Wells Manufacturing Corp., Fond du Lac, Wisconsin.

## Checker Car . . . . . . . . . . . Continued from page 43

Superba, and the Marathon. Each offering 4 door, 6 and 8 passenger sedans, and 4 door, 6 passenger station wagons. Wheelbases are a standard 120 inches and all measure 199.5 inches overall. The engine is a 226 cu. in. 6 cylinder, either "L" head or O.H.V. The standard transmission is a 3-speed manual, with both overdrive and automatic as optional equipment.

Tires are  $6.70 \times 15$  4-ply, with 7.10× 15 4-ply standard on the station wagons.

The Checker's claim of interior roominess is backed up by some pretty impressive dimensions. Front head room is 34.75 inches. with front leg room measuring 42 inches. In the rear, the head room is 34.5 inches and the leg room is 50.5 inches. Station wagon cargo

space measures 93 cu. ft. The trunk of the sedan offers 20 cu. ft. of carrying capacity with the spare tire in place.

The high, wide doors, and the completely flat floor, which permits the use of "jump" seats, make possible the accommodation of eight passengers with comfort.

With durability that extends from its heavy-duty frame to its long-wearing, washable upholstery. Checker is producing an automobile that may well be here to

## Calendar of **Coming Events**

Dec. 7-14-Automotive Electric Assn. 44th Annual Meeting and Manufacturers-Distributors. Conference, Edgewater Beach Hotel, Chicago, Ill.

Dec. 9-11-8th Annual Auto Trim Show-Convention, Hotel Ambassador, Los Angeles, Calif.

Jan. 7-9, 1962-Fort Worth Auto Show, Will Rogers Exhibit Bldg., Fort Worth, Texas

Jan. 14-17-National Independent Automobile Dealers Assn., Stardust Hotel, Las Vegas, Nev.

Jan. 18-20, 1962-Independent Garage Owners of America Mid-year Board Meeting, Hotel Tulsa, Tulsa,

Jan. 26-28-Birmingham Auto Show, Municipal Auditorium, Birmingham,

Feb. 3-7, 1962-National Automobile Dealers' Assn. Convention & Exhibition, Convention Hall, Atlantic City, N.J.

Feb. 21-25-12th Annual National Autorama, Connecticut Armory, Hartford, Conn.

Feb. 28-Mar. 3—International Automotive Service Industries Show, Navy Pier, Chicago, III.

Mar. 22-25-Pacific Automotive Show, Memorial Coliseum, Portland, Ore.

Mar. 28-31-The National Automotive Radiator Service Assn. Convention and Trade Show, Statler-Hilton Hotel, Los Angeles, Calif.

Apr. 11-13-Canadian Automotive Service Show, Automotive Building, Canadian National Exhibition grounds, Toronto, Canada.

June 20-23-Independent Garage Owners of America Seventh Annual Convention, Battery Park Hotel, Asheville, N.C.



## LEE puts an oil refinery in your customers' cars!

Just like an oil refinery, a full-flow LEE Oil Filter not only removes sludge and grit, it also neutralizes acids which often form as a by-product of combustion. This dual-action purifying processmade possible by LEE'S Resinweld® construction and unique antacid Feridium® anode-assures better engine performance, greater customer satisfaction.



## Lee creates new concepts in filter design and efficiency

Every dual-action LEE filter gives you an extra profit margin as well as an extra sales feature: LEE Oil Filters remove dirt and neutralize acids; LEE Gas-O-Line Fuel Filters remove both sludge and water; LEE flame-proof Air Filters prevent under-hood fires caused by carburetor backfire. See your jobber today for the details.

## LEE FILTERS pipe profits into your pocket

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## Good Shopkeeping . . . . . Continued from page 103

month-after-month Good Shopkeeping plan. This makes each task an easy routine one instead of a mountain of jobs two or three times a year.

## Clean Service Department

Clean the service department thoroughly. If it is clean and orderly it creates confidence in the work turned out. This in turn inspires the motorist to spend more money. The floor must be clean, uncluttered and safe to walk upon. Establish the practice of cleaning up after each job is finished. The floor should be mopped or hosed down. All tools should be cleaned and replaced in their allotted spot after being used. All equipment and lifts must be carefully wiped clean.

All employees should also be encouraged to use slack time to good advantage by refilling lube equipment, replacing stock, emptying drain cans and removing empty containers. The hose of lube and air equipment should always be wiped clean at frequent intervals. A damp cloth can be used to wipe all enamel equipment, window ledges, stock and signs.

## Keep Equipment Clean

Porcelain coated equipment should be waxed weekly to make the daily cleaning job easier. Weak or burned out bulbs should always be replaced. Reflectors and bulbs should be dusted. Ceilings and walls should be scrubbed down frequently. Also windows should be washed often. Remove dirt and trash immediately from tool benches and floor drains. Keep corners clean and uncluttered.

The office and the salesroom should be kept "extra" clean and attractive. The atmosphere should be inviting to the customer as he walks in. Do not crowd this area with too many displays. The windows should be kept sparkling clean, inside and out. This includes the background and the platform. Stock on the shelves, display bins and tables should be dusted every day. The salesroom and office are the showrooms of the establishment and should be kept in A-1 condition.

## **Attractive Exteriors**

Most important in Good Shopkeeping is keeping the outside of the shop area attractive and inviting. Be sure that the signs are well located. Replace any out-of-season signs and ones that are tattered or dirty. Wipe the porcelain signs and lift reflectors off to keep them at their best.

## Requests For Floor Plans

Motor Age during the past two years has been deluged with many requests for floor plans and tool arrangements. These requests from dealerships, shops and service stations indicate a need in the industry for continued help in planning more efficient and practical buildings. This article on Good Shopkeeping is one means in providing our readers with helpful information and tips on improving, expanding or rebuilding dealerships, shops and garages.

## Why Wait? Start Now To

## P&D-IZE

with the seven BIG features developed by your wholesaler and P&D to help you get, and keep, a profitable ignition tune-up business! The P&D-ize program, unique in the industry because it covers all the points you need—

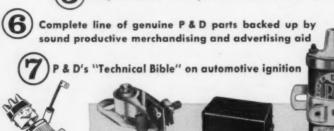
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Pinest equipment, plus schools, clinics, etc.

3 100% P & D parts warranty

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All year service from your wholesaler and P & D field men



There's more profit in ignition tune-ups. There's most profit in the P & D-ize program. Ask your wholesaler, or write us.

## P&D MANUFACTURING CO., INC.

STARTING - LIGHTING - IGNITION

19-02 STEINWAY ST., LONG ISLAND CITY 5, N. Y.
Export Sales: Borg Warner International, 36 So. Wabash Ave., Chicago 3, IR.

## Increased Dealer Potential . . . . .

Continued from page 42

Q .- In recent years the retail automobile business has produced one of the lowest net profits (either as a per cent of sales or return on investment) of any business. Do you think that the future will show any improvement?

A .- Yes, It's a simple matter of survival. Dealers are fed up with swapping dollars. Thoughtful car buyers are becoming increasingly more interested in a fair price and good service than only in the "best deal."

Q.-Diversification has been a Studebaker keynote in recent months. How is the program going?

A .- We refer to ourselves as a growth-minded management team. These divisions are indicative of our progress: Studebaker cars and trucks, of course; then, U.S. distribution of Mercedes-Benz cars. In addition, there are the Onan division, makers of Diesel, gasoline and propane-powered electric generators; CTL division, structural plastics and high temperature shieldings in the missile field; Gravely Tractor division, makers of utility tractors for lawn. garden, farm and industrial applications; Clarke Floor Machine division, floor maintenance equipment, sanders, sweepers, scrubbing and polishing machines; Chemical Compounds division, manufacturers of specialized additives; Gering Plastics div., volume producers of thermoplastic molding compounds and polyethylene sheeting.

Q .- Do you believe that the NADA Task Force will prove effective?

A .- We have met with the Task Force as have other manufacturers and have discussed several matters with them. we are considering several of their proposals. However, a great many problems which dealers face can only be solved at the retail level. We are doing all we can to help them.

## Motor Age's Service Tip



Winter roads can cause havor to car's alignment. Offer to check car's front wheel alignment and sell wheel balancing jobs at your station.



## JANUARY 1962

READERSHIP FORECASTS Motor Age seeks the opinion of industry leaders on problems that affect the automotive retailer.

PREVIEW OF THE NATIONAL AUTOMOBILE DEALERS ASSOCIATION Convention Hall, Atlantic City, N.J. February 3-7. Accent on Car Dealer Management Problems.

LATEST INFORMATION ON MODERN BRAKE SERVICE A six-page detailed howto-do-it study.

MOTOR AGE TRAINING PROGRAM Basic Horsepower Calculations, including indicated horsepower, brake horsepower and a discussion of torque curves.

## **FEBRUARY** 1962

## PREVIEW INTERNATIONAL AUTOMOTIVE SERVICE INDUSTRIES SHOW

The Greatest Automotive Show on Earth—The International Automotive Service Industries Show, Navy Pier, Chicago, February 28-March 3.

New Ideas—New Products—New Sales Promotion

Multi-page How-to-do-it Information on TUNE-UP AND ELECTRICAL SYSTEMS

MOTOR AGE TRAINING PROGRAM Basic Ignition Circuits as they apply to the various engines. This will include fuel induction, carburetion and supercharging.

## THE SWEET SCIENCE OF SELLING SOMEBODY Pre-season selling for Spring and early Summer.

MARCH 1962

CLUTCHES AND TRANSMISSIONS Technical information on lots that you should know about these important mechanisms.

MOTOR AGE TRAINING PROGRAM Lubrication systems including oil pumps, oil filters and oil flow diagrams.

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## Multi-Fuel Diesel . . . . . . . Continued from page 66

combat gasoline, becomes, then, more obvious.

The multi-fuel engine is not a completely new engine, but rather a conversion of the standard type Diesel. Only five basic changes are required to convert a Series 53 diesel, for example, to a multi-fuel operation. These are (1) higher compression pistons, (2) changing injector from standard to needle valve injector. (3) high output fuel pump, (4) auxiliary fuel booster pump and (5) minor fuel line plumbing changes. According to Detroit Diesel's engineers and sales people, this engine has no immediate commercial possibilities. They indicated, however, that it may come later, but first it has to be thoroughly tested by the military.

New pistons are of 23:1 compression ratio as compared with 17.5:1 for standard production piston.

## Training Schools . . .

Continued from page 74

classrooms in each of the 30 General Motors Training Centers, and classes are conducted continuously throughout the year. All UMS customers are eligible to sponsor students for these schools and there is no tuition.

Classes are scheduled by the individual UMS zones in which the training centers are located. Subjects cover a wide range of automotive service.



## A MUST FOR MECHANICS



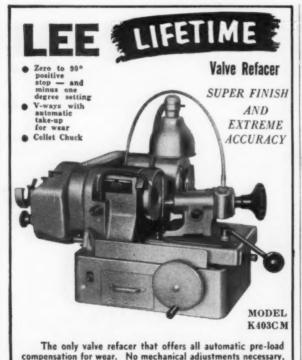
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says Frank Dardano, North Denver Auto Service, 3737 Kalamath, Denver, Colorado

"We have featured Gates Belts ever since we began this business nine years ago, and are more than satisfied with the extra profits we are able to put in our bank account every month.

"Our men check every belt on a car every chance they get... not only fan belts but those on air conditioners and power steering... and customers are quick to appreciate this extra service. Replacing a worn belt is only a tenminute job, and the profit on the sale sure makes it time well spent.

"Another of our fast-moving and profitable items is Gates Vulco-Flex Radiator Hose...a real pleasure to install."

## "Go" Gates for Profit... Call your Gates Jobber Today!

Your Gates Supplier will have a factorytrained Gates Representative install attractive belt and hose displays, clean up your belt and hose stocks, and supply you with a complete set of station-tested Gates Sales Aids. He'll also help you get your present stock in shape for top profits—and you won't lose a penny!

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# AP Mufflers Give You 22.4% More Steel by Weight



## ... for longer life

Plenty of "heft" is what you and your customers need ability to resist corrosion and to last longer. And with AP, your customers get the extra weight of more and in a muffler, because weight, when it's the result of thicker steel and more tubes, is quick, sure proof of

satisfaction, and theirs. You don't even need scales to prove it. For example, just pick up one of the 10 fastestselling AP mufflers and then pick up the corresponding numbers in any other brand. You can feel that AP is heavier. On the average, it is 22.4% heavier than competition. In fact, one popular muffler for Chevrolets This is something you can easily prove to your own heavier steel-at no extra cost.

shells, double-locked crimped seams, and Non-Rust Extra steel is but one of many factors that make AP the quality line. Because they are needed to make a quality muffler, AP gives you coated steel, "Dri-Flow" design, asbestos liners, more and heavier inner construction, thicker shells, thicker outer heads, air-liner pipes. They all add up to make AP the longer-lasting muffler. Why not join 100,000 AP dealers in giving your customers the best-at no extra cost. Call your AP wholesaler today. THE AP PARTS CORPORATION, 3-Y AP BUILDING, TOLEDO 1, OHIO. is 49.1% heavier!





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